

# Report of the Structural Fixings

## Tensile Loading Test in Concrete

### BS 5080: Part 1: 1993

Test Provider : Castco Testing Centre Limited

Customer : fischer (Taicang) Fixings Company Limited

Job Title : Rebar connection test for fischer - FIS EB II

Test Location : Castco Testing Centre Limited (Zhong Shan)

Date of Test : May to June 2022

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## 1. Introduction

Castco Testing Centre Limited was commissioned by **fischer (Taicang) Fixings Company Limited** to conduct **Tensile Test** of steel bars on concrete based on the requirement of the standard **BS 5080: Part 1: 1993** at our laboratory in Zhongshan.

## 2. Test specimen information

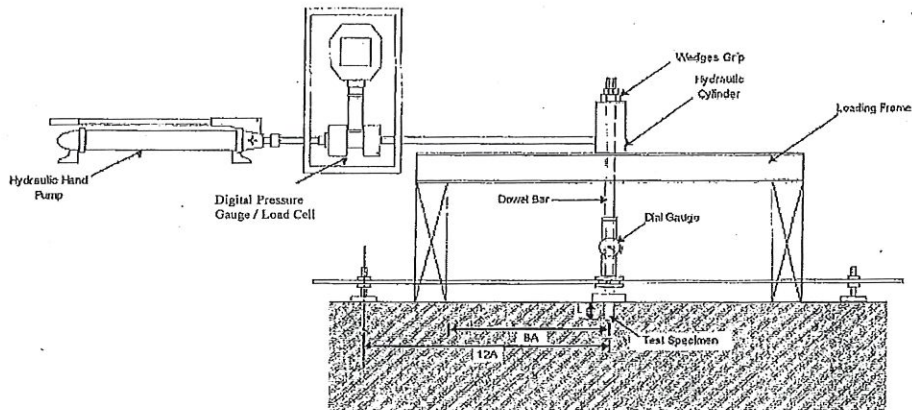
- a) The bonding agent was **fischer FIS EB II** epoxy mortar.
- b) The standard base material was Grade 25 concrete mix containing 20mm aggregate and water cement ratio of 0.42. The dimensions of concrete block for the test were constructed according to the requirement stated in the standard BS 5080: Part 1: 1993. Compressive strength test of concrete cubes had been carried out on the date of tensile loading test to verify the compressive strength of the concrete blocks. The report of compressive strength of concrete cubes are attached in Appendix B.
- c) The deformed high yield steel bars were purchased from Hong Kong Stockist for the size Y10, Y12, Y16, Y20, Y25, Y32 to Y40. The mill test certificates and stockist certificates are attached in Appendix C.

Specimen No.	Rebar size	Total length (mm)	Embedded length (mm)	Concrete block size (L)x(W)x(H) (mm)
Y10-1 to 5	Y10	1000	100	600 x 600 x 200
Y12-1 to 5	Y12	1000	120	720 x 720 x 240
Y16-1 to 5	Y16	1200	160	960 x 960 x 320
Y20-1 to 5	Y20	1200	200	1200 x 1200 x 400
Y25-1 to 5	Y25	1500	250	1500 x 1500 x 500
Y32-1 to 5	Y32	1800	320	1920 x 1920 x 640
Y40-1 to 5	Y40	2000	400	2400 x 2400 x 800

3. Method of test

- a) The method of test is based on BS 5080: Part 1: 1993 Clause 6 and 7.1.3 by incremental loading.
- b) The designed maximum test loads are given by customer which represent the target test load. Set up the apparatus according to set-up diagram.
- c) Apply an initial load sufficient to take up any slack in the testing apparatus which shall not exceed 1% of the designed maximum test load.
- d) For incremental loading, divide the designed maximum test load into 12 equal increments. Apply the loading in according to the established increments, record the relative movement at each increment.
- e) Loading shall continue until failure of the fixing or base material or until the fixing has pulled at least 5mm past the point at which the applied load reaches a maximum at which stage the test shall be terminated.

### 4. Set-up diagram



### 5. Summary of test results

Specimen size		Y10	Y12	Y16	Y20
Ultimated test load (Failure load)	1	46.19 kN	67.49 kN	123.67 kN	171.12 kN
	2	43.73 kN	67.76 kN	125.54 kN	169.33 kN
	3	47.45 kN	66.39 kN	125.02 kN	170.69 kN
	4	45.38 kN	67.40 kN	125.81 kN	169.34 kN
	5	44.20 kN	65.35 kN	127.21 kN	170.83 kN
Mean		45.39 kN	66.88 kN	125.45 kN	170.26 kN
Standard deviation		1.50 kN	1.00 kN	1.28 kN	0.86 kN
Specimen size		Y25	Y32	Y40	
Ultimated test load (Failure load)	1	265.20 kN	427.78 kN	641.51 kN	
	2	266.83 kN	424.45 kN	643.85 kN	
	3	265.90 kN	418.88 kN	642.71 kN	
	4	266.24 kN	419.11 kN	643.08 kN	
	5	266.12 kN	419.63 kN	641.55 kN	
Mean		266.06 kN	421.97 kN	642.54 kN	
Standard deviation		0.59 kN	3.97 kN	1.01 kN	

The details of test result should refer to testing reports in Appendix A.

Reported by:

**FONG SAI KIT**  
Technical Manager

Certified by:

**CHAN MAN KWONG**  
Senior Manager

## Appendix A

# Test reports of structural fixings tensile loading test in concrete block

**Test Report****Structural Fixings (Anchor Bolts & Dowel Bars) -  
Tensile Test of Anchor Bolts and Dowel Bars**

[BS5080 : Part 1 : 1993 cl.6, 7.1.2 &amp; 7.1.3 (by continuous and incremental loading)]

Date of issue : 16-06-2022

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Castco LRN : 220616-2287-1

**Details As Supplied By Customer:**

Customer : fischer (Taicang) Fixings Company Limited

Customer Ref. No. : --

Address : Building 1, Suntec Industrial Park ,No.105 Dongcang Road(North), Taicang,  
Jiangsu P.R.C.

Contract No. : --

Job title : Rebar connection test for fischer - FIS EB II

Test location : Castco Testing Laboratory (Zhongshan)

Sample Description : Bonded fixings (fischer FIS EB II + Y40 Grade 500B)

Total Length : 2000 mm Embedded length in base material : 400 mm

Fixing diameter : 40 mm Fixing maximum dimension : -- mm

Designed maximum test load : 640.5 kN

Base material description : Concrete

Drill hole diameter : 52 mm

Base material cast date : 05-06-2022

Fixing installation date : 10-06-2022

Concrete grade : C25 Concrete age : 8 days

Base material dimension : 2400 mm (L) × 2400 mm (W) × 800 mm (H)

**Laboratory Test Results**

Date of Test : 13-06-2022

A. Loading Method : Incremental Loading

B. Characteristic Dimension "A"

Bonded fixing = the maximum diameter of the fixing or 1/4 of the embedded length, whichever is greater  
= 100 mm

C. Position of Fixings

1. Thickness below maximum depth of the fixing or of the hole into which it is inserted; minimum 4A.

= 400 mm

2. Minimum distance between centres of two fixings.

= N/A mm

3. Minimum distance of fixing from the edge; minimum 12A.

= 1200 mm

D. Position of Test Equipment

1. Loading frame span width = 8A + 8A = 1600 mm

E. Test results

**Test Report**

**Structural Fixings (Anchor Bolts & Dowel Bars) -  
Tensile Test of Anchor Bolts and Dowel Bars**

[BS5080 : Part 1 : 1993 cl.6, 7.1.2 & 7.1.3 (by continuous and incremental loading)]

Date of issue : 16-06-2022

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Castco LRN : 220616-2287-1

**Laboratory Test Results**

Applied Load (kN)	Relative movement (mm)				
	Sample No. Y40-1	Sample No. Y40-2	Sample No. Y40-3	Sample No. Y40-4	Sample No. Y40-5
0.0	0.00	0.00	0.00	0.00	0.00
Pre-load 6.4	0.00	0.00	0.00	0.00	0.00
53.4	0.02	0.48	0.00	0.00	0.00
106.8	0.12	0.66	0.15	0.15	0.11
160.1	0.26	0.90	0.18	0.25	0.21
213.5	0.43	1.05	0.25	0.35	0.41
266.9	0.56	1.18	0.35	0.46	0.47
320.3	0.76	1.25	0.44	0.55	0.57
373.6	0.83	1.50	0.58	0.66	0.76
427.0	1.00	1.67	0.70	0.86	0.94
480.4	1.15	1.98	0.95	1.00	1.21
533.8	1.30	2.35	1.26	1.33	1.38
587.1	2.76	2.83	2.30	1.58	2.55
640.5	3.95	4.11	3.89	4.45	4.03
The required time period of apply load :					
Actual apply load period (s)					
Within the loading rate yes : ✓ No : ✗					
Failure Load (kN)	641.51	643.85	642.71	643.08	641.55
Failure Mode <i>(can be more than one mode)</i>	RM	RM	RM	RM	RM
Average Failure Load (kN)	642.54				
Standard Deviation (kN)	1.01				

Failure mode legend :

RM = The fixing has a relative movement exceeding 5 mm past the point at which the applied load reaches a maximum

Remarks :

1. Designed maximum test load and loading method are as specified by customer.
2. Test location is instructed by customer.
3. Test result relates only to the fixing and specimen tested.

Checked by : Kei **CHEUNG LAP KEI**  
Assistant Supervisor

Approved Signatory : [Signature] **FONG SAI KIT**  
Technical Manager

Form No. BD\_PROOF LOAD\_AB&DB\_BS5080 T dd 14/06/2022



### Test Report Structural Fixings (Anchor Bolts & Dowel Bars) - Tensile Test of Anchor Bolts and Dowel Bars

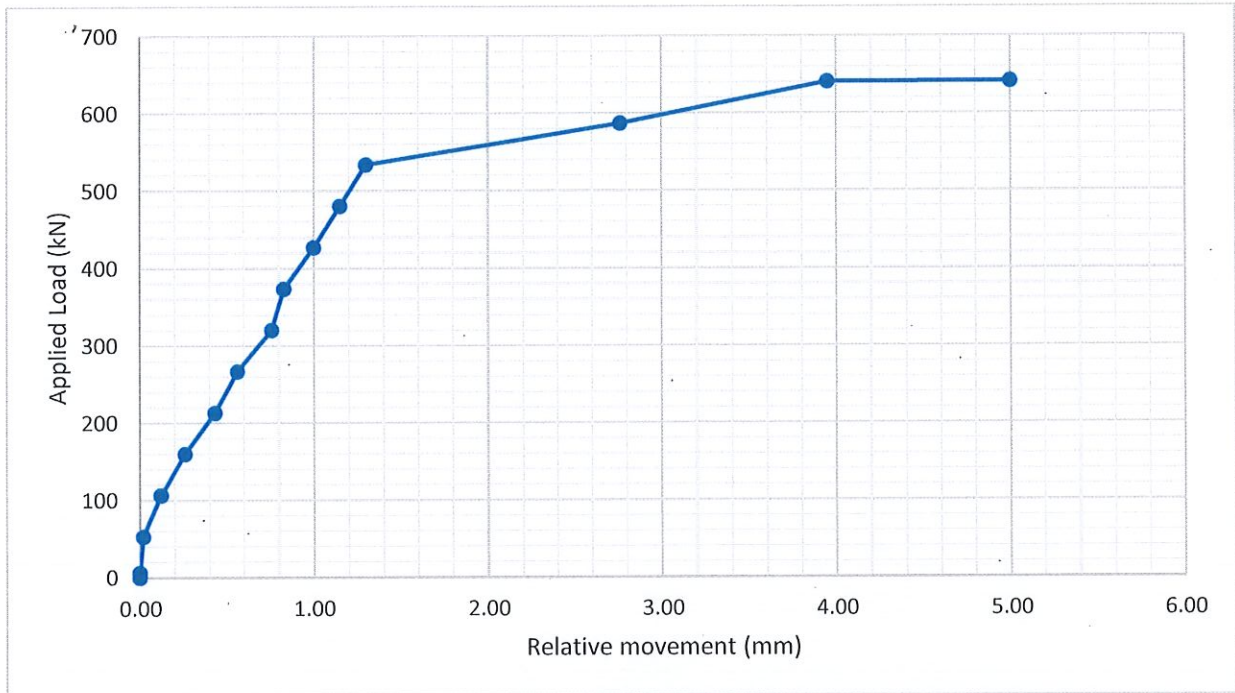
[BS5080 : Part 1 : 1993 cl.6, 7.1.2 & 7.1.3 (by continuous and incremental loading)]

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Castco LRN : 220616-2287-1

#### Graphical Presentation (Y40-1)



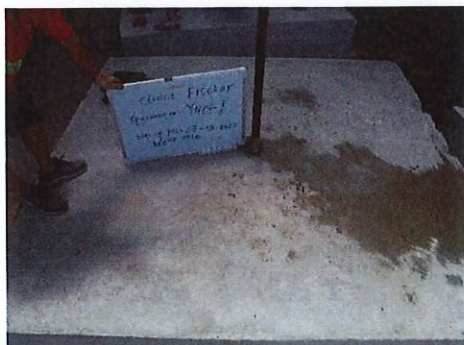
#### Record Photo (Y40-1)



Before



Setup



After



Failure load

### Test Report Structural Fixings (Anchor Bolts & Dowel Bars) - Tensile Test of Anchor Bolts and Dowel Bars

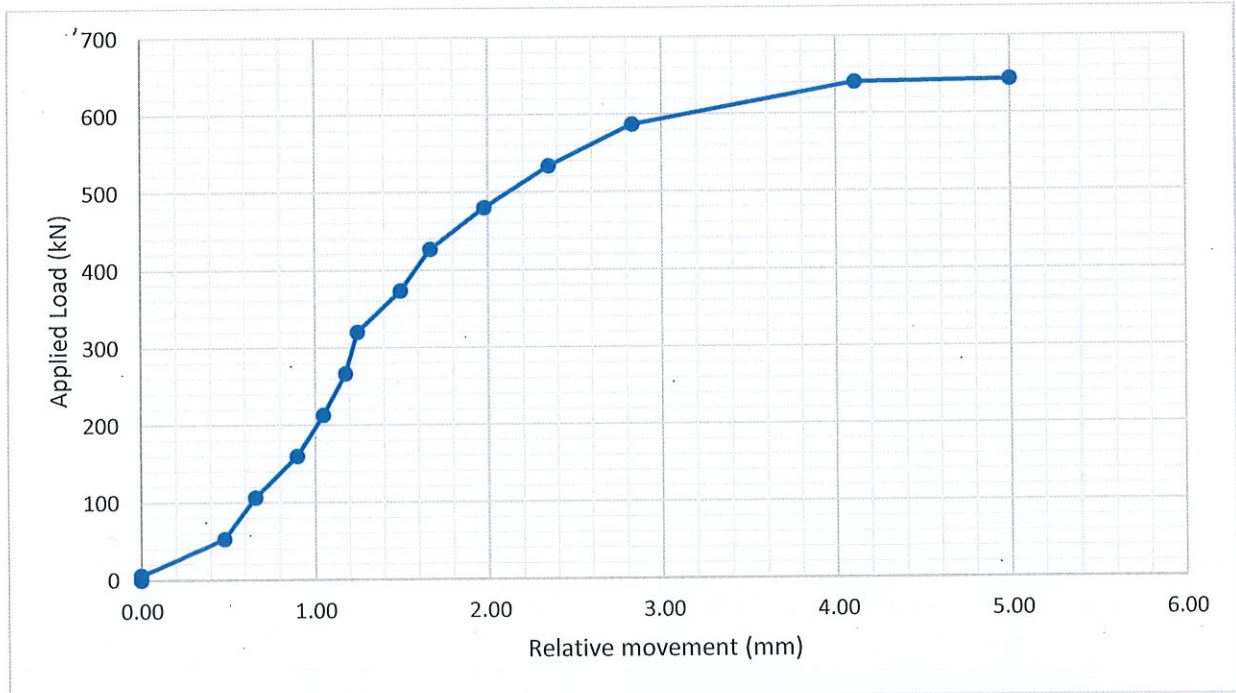
[BS5080 : Part 1 : 1993 cl.6, 7.1.2 & 7.1.3 (by continuous and incremental loading)]

Date of issue : 16-06-2022

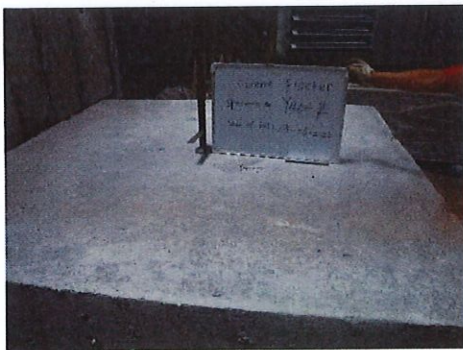
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Castco LRN : 220616-2287-1

#### Graphical Presentation (Y40-2)



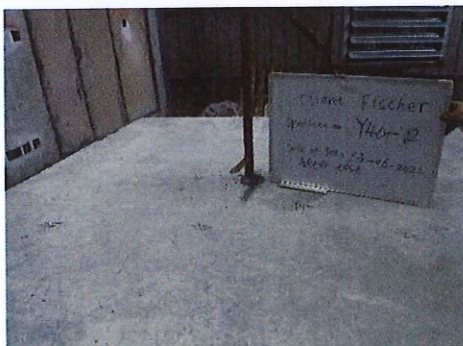
#### Record Photo (Y40-2)



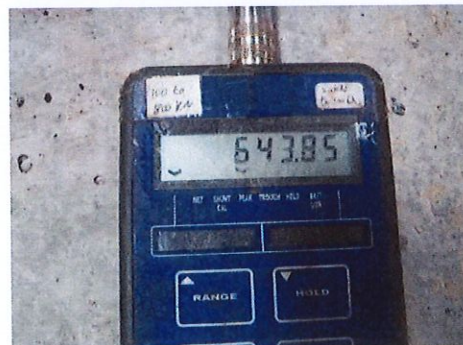
Before



Setup



After



Failure load

### Test Report Structural Fixings (Anchor Bolts & Dowel Bars) - Tensile Test of Anchor Bolts and Dowel Bars

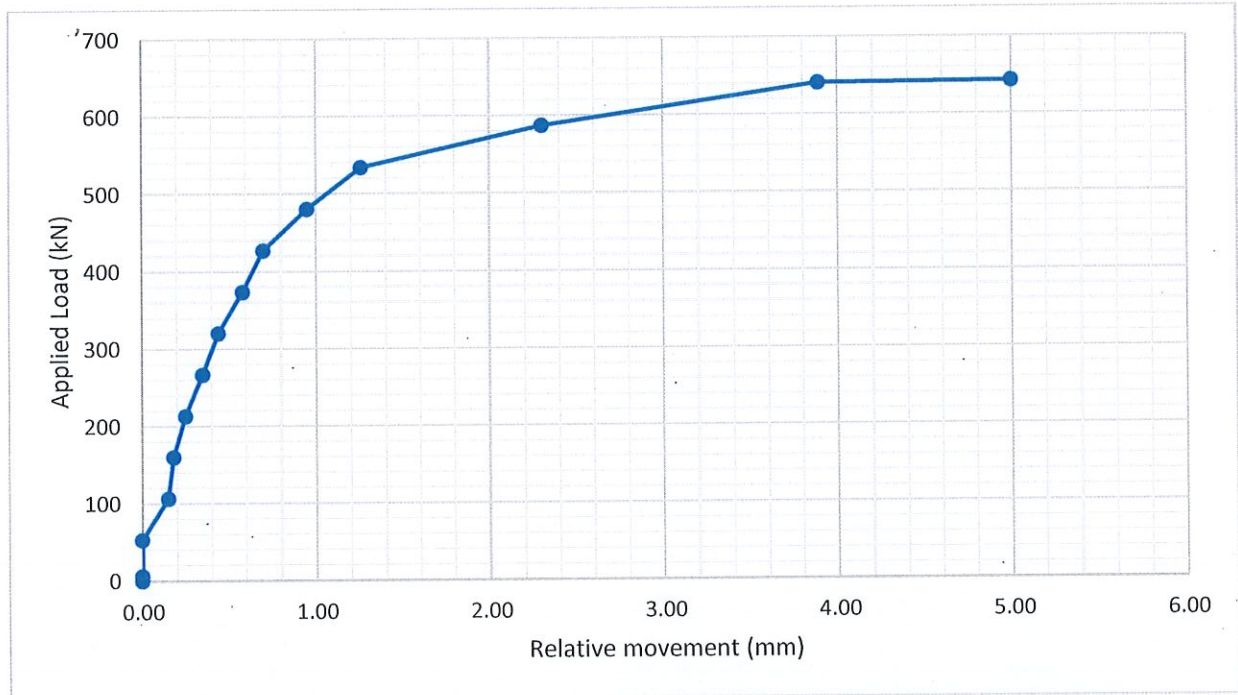
[BS5080 : Part 1 : 1993 cl.6, 7.1.2 & 7.1.3 (by continuous and incremental loading)]

Date of issue : 16-06-2022

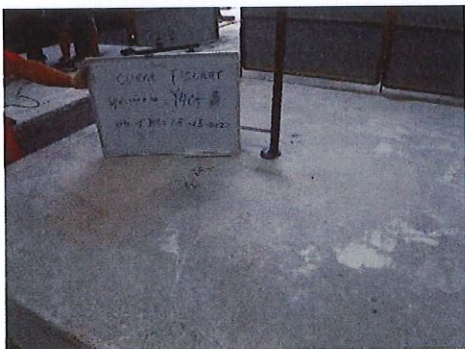
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Castco LRN : 220616-2287-1

#### Graphical Presentation (Y40-3)



#### Record Photo (Y40-3)



Before



Setup



After



Failure load

**Test Report**

**Structural Fixings (Anchor Bolts & Dowel Bars) -  
 Tensile Test of Anchor Bolts and Dowel Bars**

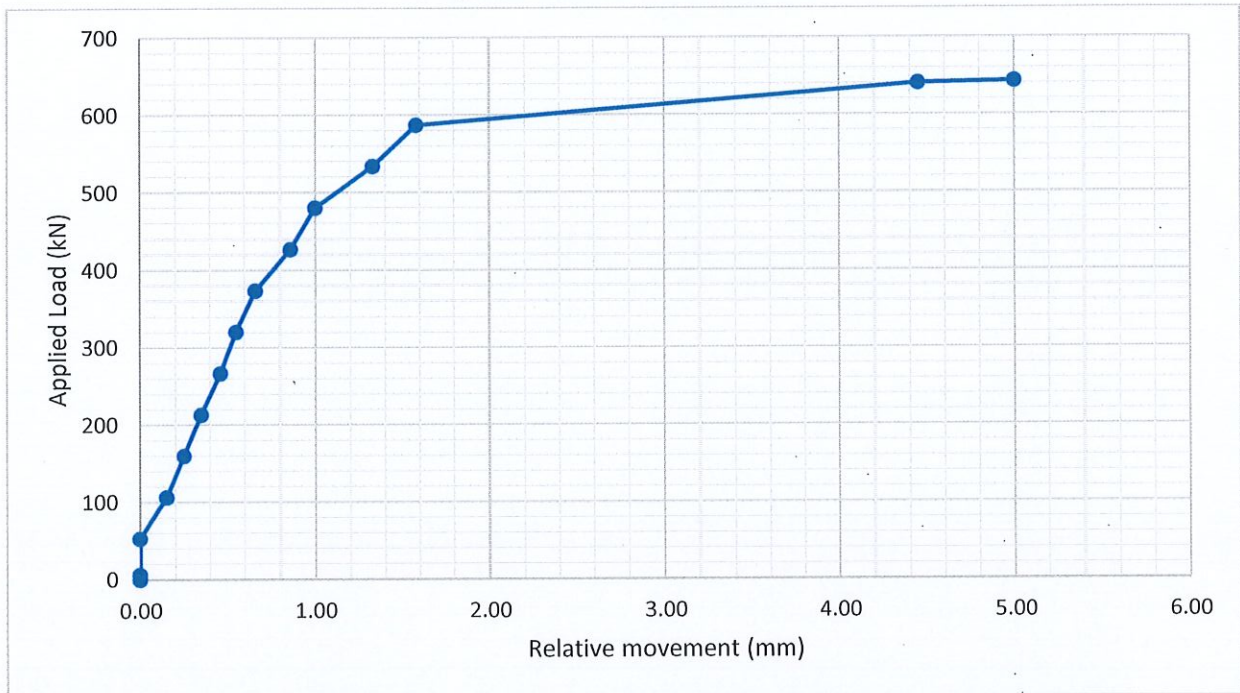
[BS5080 : Part 1 : 1993 cl.6, 7.1.2 & 7.1.3 (by continuous and incremental loading)]

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Castco LRN : 220616-2287-1

Graphical Presentation (Y40-4)



Record Photo (Y40-4)



Before



Setup



After

### Test Report Structural Fixings (Anchor Bolts & Dowel Bars) - Tensile Test of Anchor Bolts and Dowel Bars

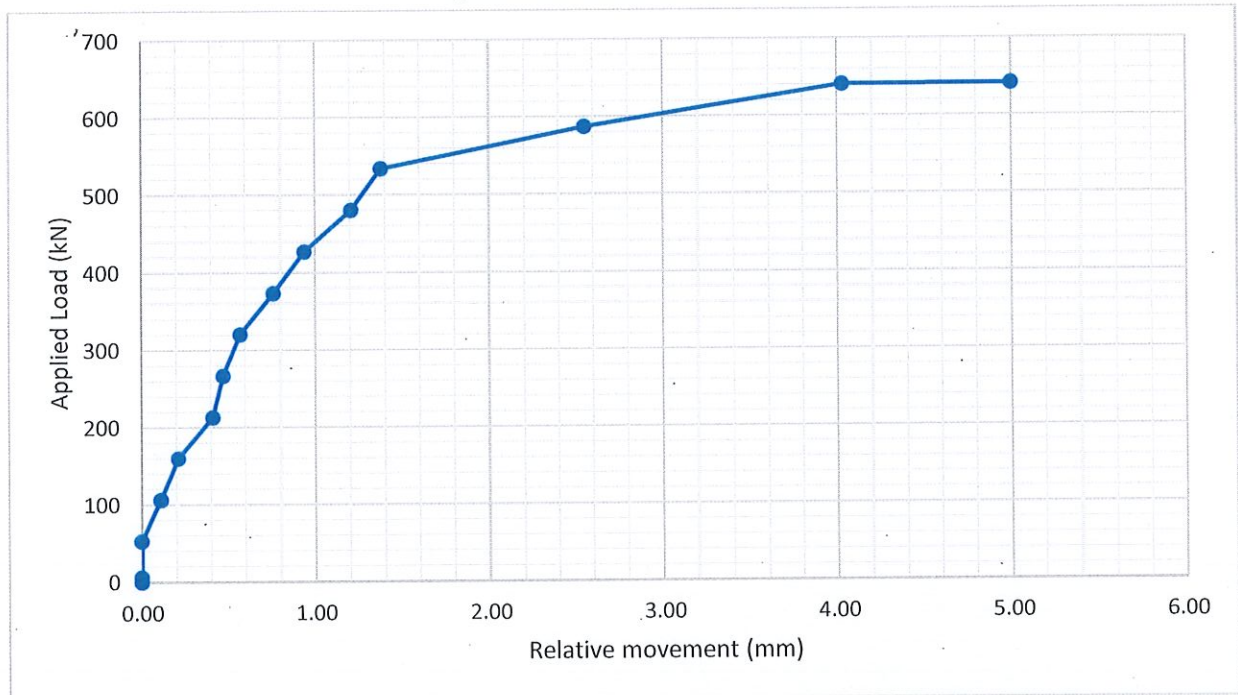
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Date of issue : 16-06-2022

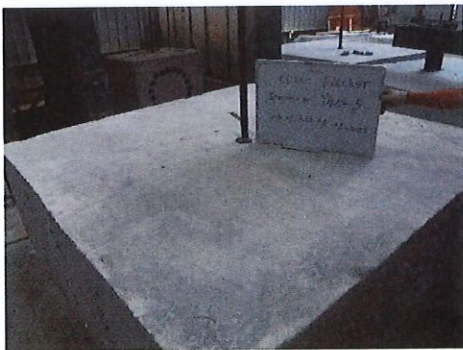
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Castco LRN : 220616-2287-1

#### Graphical Presentation (Y40-5)



#### Record Photo (Y40-5)



Before



Setup



After



Failure load

End of Report

**Test Report****Structural Fixings (Anchor Bolts & Dowel Bars) -  
Tensile Test of Anchor Bolts and Dowel Bars**

[BS5080 : Part 1 : 1993 cl.6, 7.1.2 &amp; 7.1.3 (by continuous and incremental loading)]

Date of issue : 17-06-2022

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Castco LRN : 220616-2287-2

**Details As Supplied By Customer:**

Customer : fischer (Taicang) Fixings Company Limited

Customer Ref. No. : --

Address : Building 1, Suntec Industrial Park ,No.105 Dongcang Road(North), Taicang,  
Jiangsu P.R.C.

Contract No. : --

Job title : Rebar connection test for fischer - FIS EB II

Test location : Castco Testing Laboratory (Zhongshan)

Sample Description : Bonded fixings (fischer FIS EB II + Y32 Grade 500B)

Total Length : 1800 mm Embedded length in base material : 320 mm

Fixing diameter : 32 mm Fixing maximum dimension : -- mm

Designed maximum test load : 419.7 kN

Base material description : Concrete

Drill hole diameter : 40 mm

Base material cast date : 27-05-2022

Fixing installation date : 07-06-2022

Concrete grade : C25 Concrete age : &gt; 8 days

Base material dimension : 1920 mm (L) × 1920 mm (W) × 640 mm (H)

**Laboratory Test Results**

Date of Test : 10-06-2022

A. Loading Method : Incremental Loading

B. Characteristic Dimension "A"

Bonded fixing = the maximum diameter of the fixing or 1/4 of the embedded length, whichever is greater  
= 80 mm

C. Position of Fixings

1. Thickness below maximum depth of the fixing or of the hole into which it is inserted; minimum 4A.

= 320 mm

2. Minimum distance between centres of two fixings.

= N/A mm

3. Minimum distance of fixing from the edge; minimum 12A.

= 960 mm

D. Position of Test Equipment

1. Loading frame span width = 8A + 8A = 1280 mm

E. Test results

**Test Report**

**Structural Fixings (Anchor Bolts & Dowel Bars) -  
Tensile Test of Anchor Bolts and Dowel Bars**

[BS5080 : Part 1 : 1993 cl.6, 7.1.2 & 7.1.3 (by continuous and incremental loading)]

Date of issue : 17-06-2022

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Castco LRN : 220616-2287-2

**Laboratory Test Results**

Applied Load (kN)	Relative movement (mm)				
	Sample No. Y32-1	Sample No. Y32-2	Sample No. Y32-3	Sample No. Y32-4	Sample No. Y32-5
0.0	0.00	0.00	0.00	0.00	0.00
Pre-load 4.1	0.00	0.00	0.01	0.00	0.00
35.0	0.09	0.09	0.12	0.00	0.17
70.0	0.20	0.25	0.14	0.00	0.20
104.9	0.35	0.45	0.31	0.02	0.36
139.9	0.47	0.59	0.39	0.06	0.46
174.9	0.76	0.81	0.45	0.26	0.56
209.9	1.10	1.05	0.59	0.38	0.72
244.8	1.36	1.42	0.78	0.56	0.88
279.8	1.65	1.62	0.82	0.71	0.98
314.8	2.08	1.86	1.11	0.87	1.26
349.8	2.32	2.35	3.54	1.15	1.88
384.7	3.13	3.00	4.87	1.65	2.35
419.7	4.50	3.78			
The required time period of apply load :					
Actual apply load period (s)					
Within the loading rate yes : ✓ No : ✗					
Failure Load (kN)	427.78	424.45	418.88	419.11	419.63
Failure Mode <i>(can be more than one mode)</i>	RM, CF	RM, CF	RM, CF	RM, CF	RM, CF
Average Failure Load (kN)	421.97				
Standard Deviation (kN)	3.97				

Failure mode legend :

CF = Crack in base material

RM = The fixing has a relative movement exceeding 5 mm past the point at which the applied load reaches a maximum

Remarks :

1. Designed maximum test load and loading method are as specified by customer.
2. Test location is instructed by customer.
3. Test result relates only to the fixing and specimen tested.

Checked by :



**CHEUNG LAP KEI**  
Assistant Supervisor

Approved Signatory :



**FONG SAI KIT**  
Technical Manager

### Test Report

### Structural Fixings (Anchor Bolts & Dowel Bars) - Tensile Test of Anchor Bolts and Dowel Bars

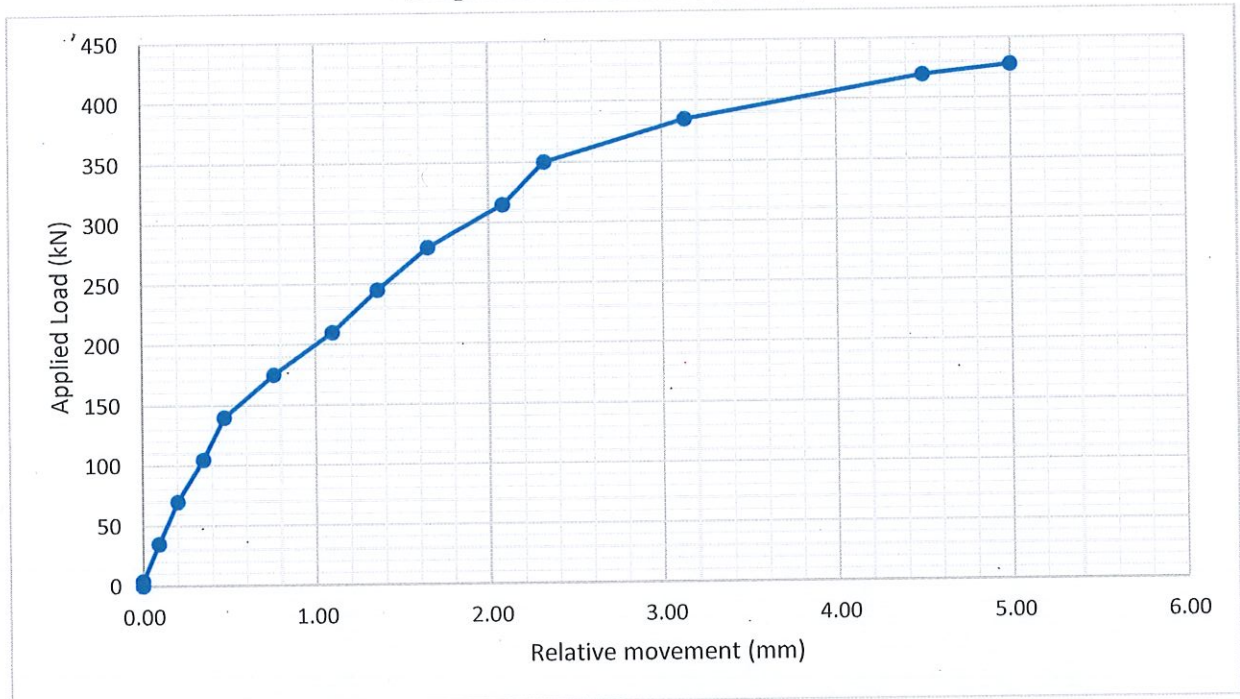
[BS5080 : Part 1 : 1993 cl.6, 7.1.2 & 7.1.3 (by continuous and incremental loading)]

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Castco LRN : 220616-2287-2

#### Graphical Presentation (Y32-1)



#### Record Photo (Y32-1)



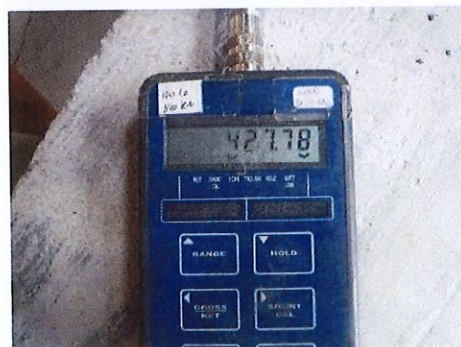
Before



Setup



After



Failure load



## Test Report Structural Fixings (Anchor Bolts & Dowel Bars) - Tensile Test of Anchor Bolts and Dowel Bars

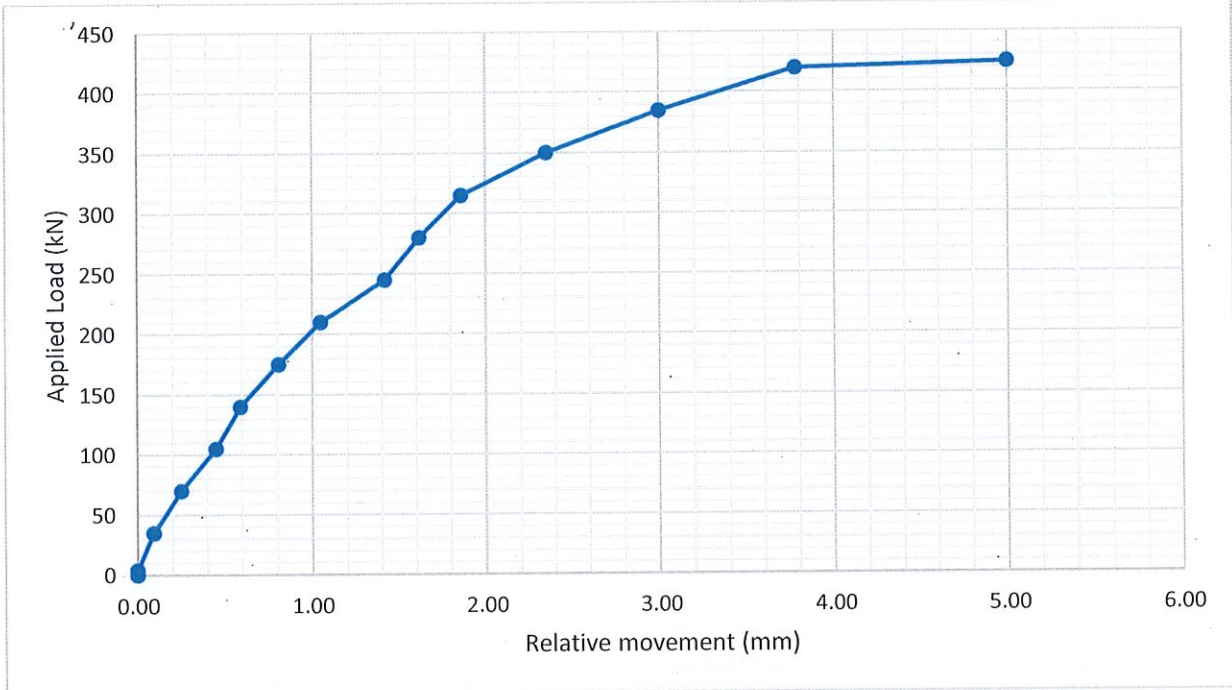
[BS5080 : Part 1 : 1993 cl.6, 7.1.2 & 7.1.3 (by continuous and incremental loading)]

Date of issue : 17-06-2022

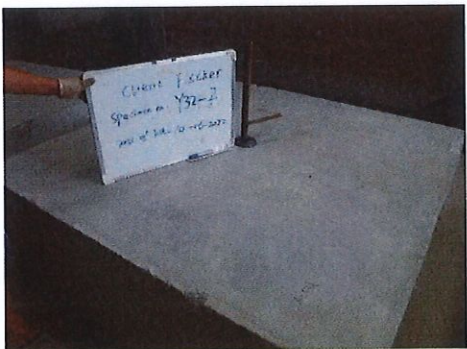
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Castco LRN : 220616-2287-2

### Graphical Presentation (Y32-2)



### Record Photo (Y32-2)



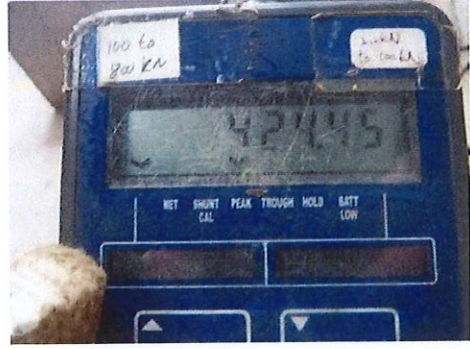
Before



Setup



After



Failure load

### Test Report

### Structural Fixings (Anchor Bolts & Dowel Bars) - Tensile Test of Anchor Bolts and Dowel Bars

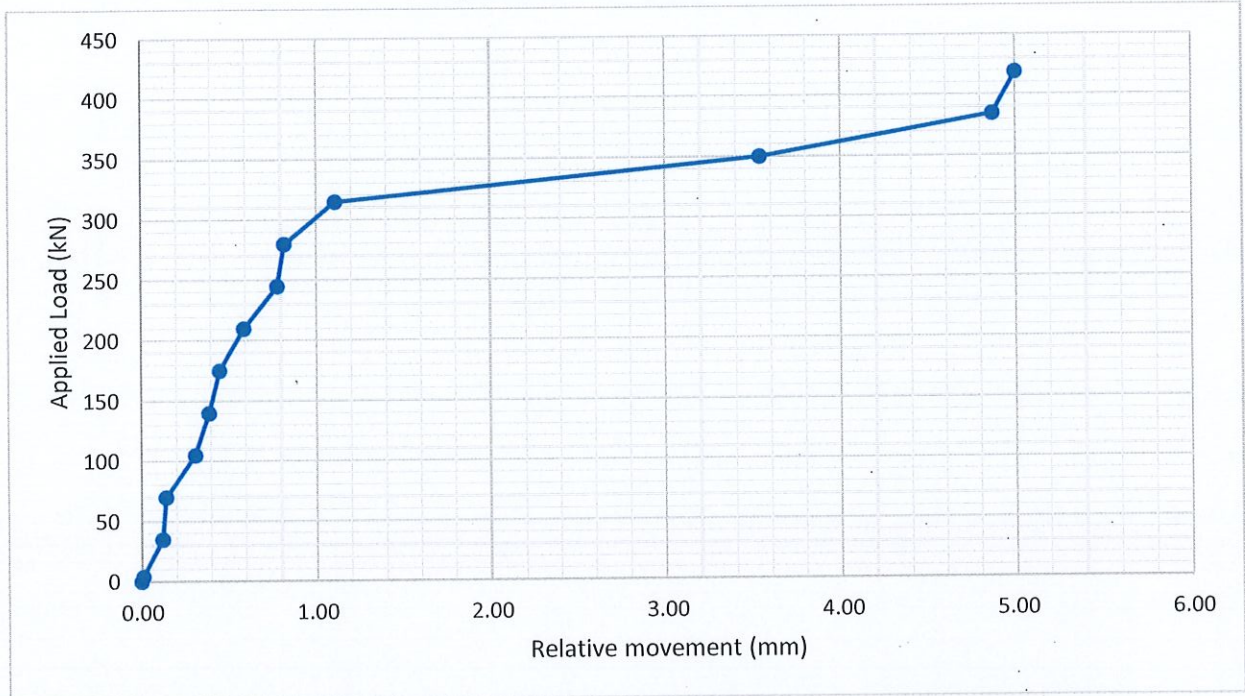
[BS5080 : Part 1 : 1993 cl.6, 7.1.2 & 7.1.3 (by continuous and incremental loading)]

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Castco LRN : 220616-2287-2

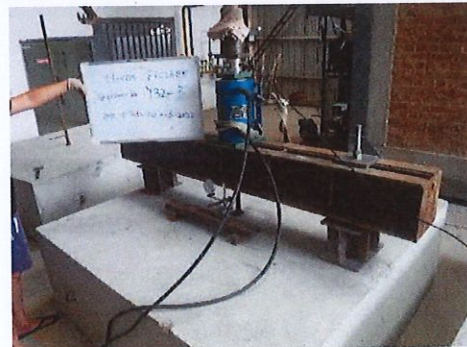
#### Graphical Presentation (Y32-3)



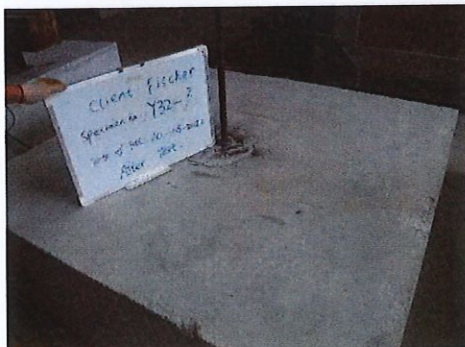
#### Record Photo (Y32-3)



Before



Setup



After

### Test Report Structural Fixings (Anchor Bolts & Dowel Bars) - Tensile Test of Anchor Bolts and Dowel Bars

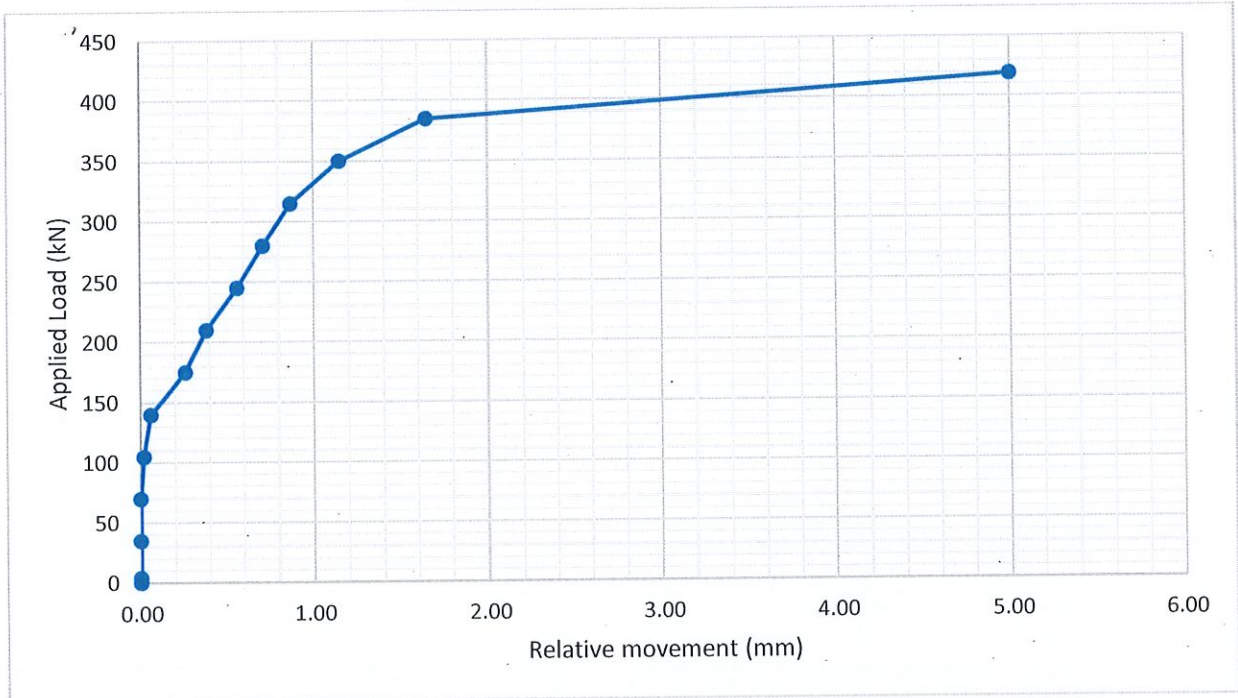
[BS5080 : Part 1 : 1993 cl.6, 7.1.2 & 7.1.3 (by continuous and incremental loading)]

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Castco LRN : 220616-2287-2

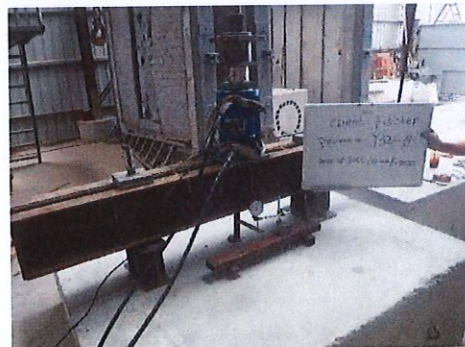
#### Graphical Presentation (Y32-4)



#### Record Photo (Y32-4)



Before



Setup



After



Failure load

### Test Report

### Structural Fixings (Anchor Bolts & Dowel Bars) - Tensile Test of Anchor Bolts and Dowel Bars

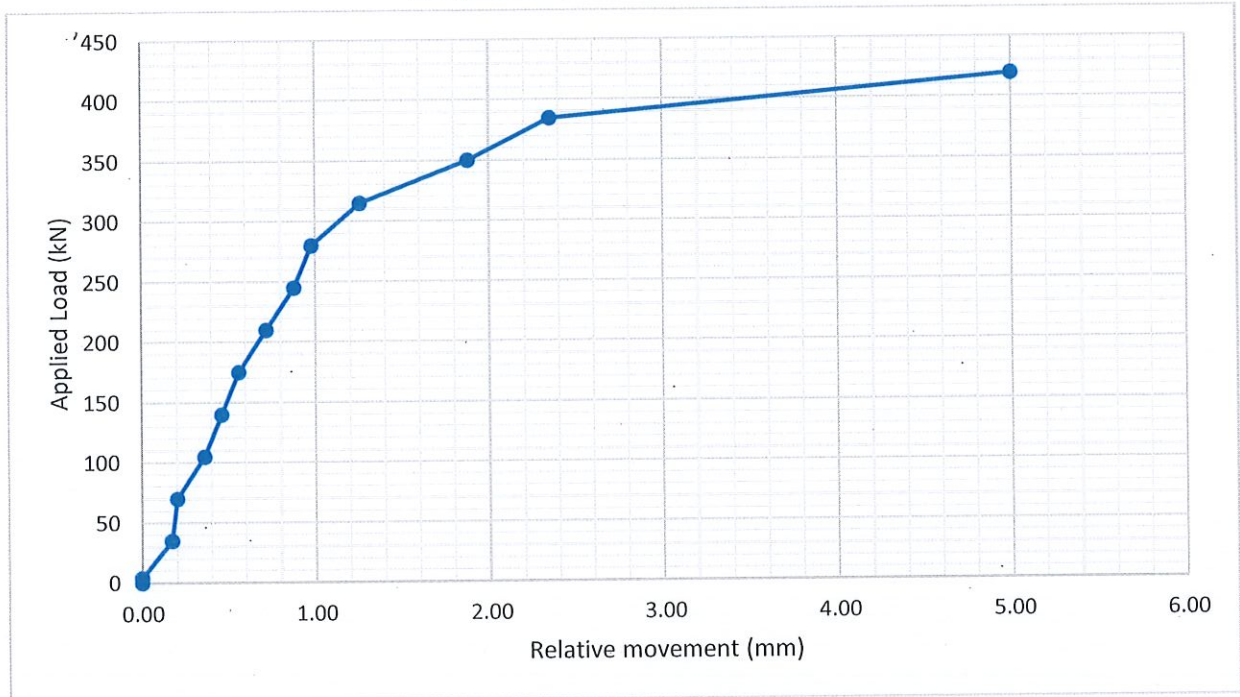
[BS5080 : Part 1 : 1993 cl.6, 7.1.2 & 7.1.3 (by continuous and incremental loading)]

Date of issue : 17-06-2022

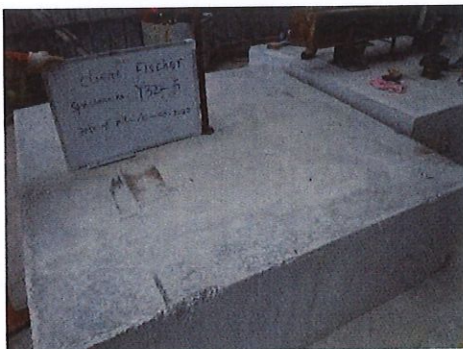
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Castco LRN : 220616-2287-2

### Graphical Presentation (Y32-5)



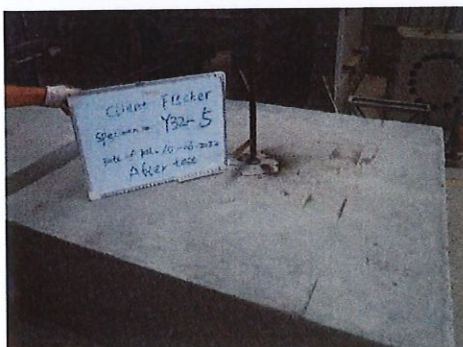
### Record Photo (Y32-5)



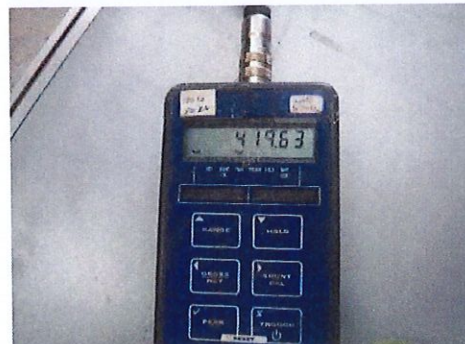
Before



Setup



After



Failure load

End of Report

**Test Report****Structural Fixings (Anchor Bolts & Dowel Bars) -  
Tensile Test of Anchor Bolts and Dowel Bars**

[BS5080 : Part 1 : 1993 cl.6, 7.1.2 &amp; 7.1.3 (by continuous and incremental loading)]

Date of issue : 17-06-2022

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Castco LRN : 220616-2287-3

**Details As Supplied By Customer:**

Customer : fischer (Taicang) Fixings Company Limited

Customer Ref. No. : --

Address : Building 1, Suntec Industrial Park ,No.105 Dongcang Road(North), Taicang,  
Jiangsu P.R.C.

Contract No. : --

Job title : Rebar connection test for fischer - FIS EB II

Test location : Castco Testing Laboratory (Zhongshan)

Sample Description : Bonded fixings (fischer FIS EB II + Y25 Grade 500B)

Total Length : 1500 mm Embedded length in base material : 250 mm

Fixing diameter : 25 mm Fixing maximum dimension : -- mm

Designed maximum test load : 262.5 kN

Base material description : Concrete

Drill hole diameter : 30 mm

Base material cast date : 27-05-2022

Fixing installation date : 01-06-2022

Concrete grade : C25 Concrete age : 8 days

Base material dimension : 1500 mm (L) × 1500 mm (W) × 500 mm (H)

**Laboratory Test Results**

Date of Test : 04-06-2022

A. Loading Method : Incremental Loading

B. Characteristic Dimension "A"

Bonded fixing = the maximum diameter of the fixing or 1/4 of the embedded length, whichever is greater  
= 62.5 mm

C. Position of Fixings

1. Thickness below maximum depth of the fixing or of the hole into which it is inserted; minimum 4A.

= 250 mm

2. Minimum distance between centres of two fixings.

= N/A mm

3. Minimum distance of fixing from the edge; minimum 12A.

= 750 mm

D. Position of Test Equipment

1. Loading frame span width = 8A + 8A = 1000 mm

E. Test results

### Test Report

#### Structural Fixings (Anchor Bolts & Dowel Bars) - Tensile Test of Anchor Bolts and Dowel Bars

[BS5080 : Part 1 : 1993 cl.6, 7.1.2 & 7.1.3 (by continuous and incremental loading)]

Date of issue : 17-06-2022

Page 2 of 7 pages

Castco LRN : 220616-2287-3

#### Laboratory Test Results

Applied Load (kN)	Relative movement (mm)				
	Sample No. Y25-1	Sample No. Y25-2	Sample No. Y25-3	Sample No. Y25-4	Sample No. Y25-5
0.0	0.00	0.00	0.00	0.00	0.00
Pre-load 2.6	0.00	0.00	0.00	0.00	0.00
21.9	0.05	0.35	0.00	0.00	0.18
43.8	0.10	0.40	0.00	0.00	0.66
65.6	0.25	0.42	0.00	0.36	1.10
87.5	0.39	0.53	0.03	0.46	1.61
109.4	0.55	0.66	0.21	0.66	1.95
131.3	0.78	0.66	0.28	0.96	2.53
153.1	1.05	0.66	0.42	1.17	3.12
175.0	1.35	0.85	0.43	1.50	3.23
196.9	1.65	1.00	0.70	1.76	3.78
218.8	2.15	1.10	0.96	2.16	4.53
240.6	2.86	1.25	1.10	2.65	4.62
262.5	4.06	1.56	1.95	3.40	4.88
The required time period of apply load :					
Actual apply load period (s)					
Within the loading rate yes : ✓ No : ✗					
Failure Load (kN)	265.20	266.83	265.90	266.24	266.12
Failure Mode <small>(can be more than one mode)</small>	RM, CF, RU	RM	RM	RM	RM
Average Failure Load (kN)	266.06				
Standard Deviation (kN)	0.59				

Failure mode legend :

CF = Crack in base material

RU = Rupture of base material

RM = The fixing has a relative movement exceeding 5 mm past the point at which the applied load reaches a maximum

Remarks :

1. Designed maximum test load and loading method are as specified by customer.
2. Test location is instructed by customer.
3. Test result relates only to the fixing and specimen tested.

Checked by :

*Kei*

**CHEUNG LAP KEI**  
Assistant Supervisor

Approved Signatory :

*[Signature]*

**FONG SAI KIT**  
Technical Manager

Form No. BD\_PROOF LOAD\_AB&DB\_BS5080 T dd 14/06/2022

### Test Report Structural Fixings (Anchor Bolts & Dowel Bars) - Tensile Test of Anchor Bolts and Dowel Bars

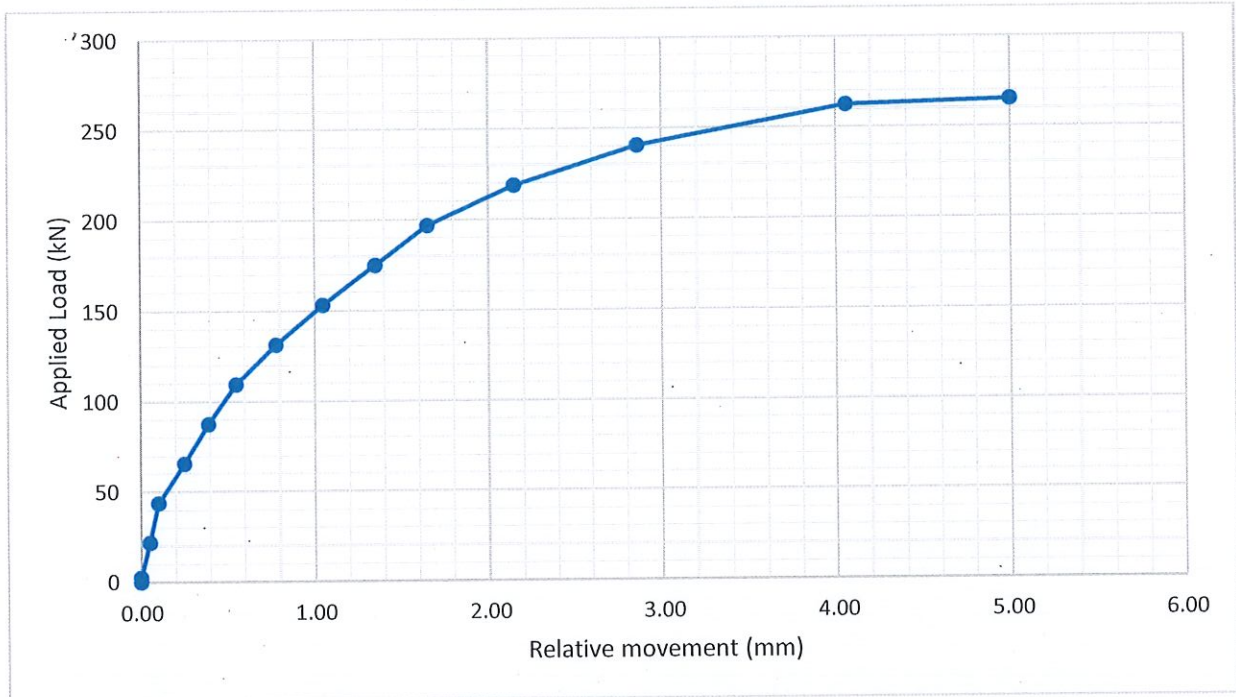
[BS5080 : Part 1 : 1993 cl.6, 7.1.2 & 7.1.3 (by continuous and incremental loading)]

Date of issue : 17-06-2022

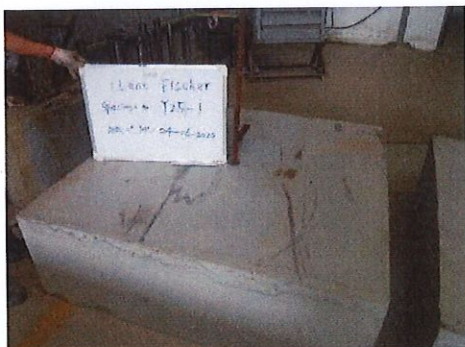
Page 3 of 7 pages

Castco LRN : 220616-2287-3

#### Graphical Presentation (Y25-1)



#### Record Photo (Y25-1)



Before



Setup



After



Failure load

### Test Report

### Structural Fixings (Anchor Bolts & Dowel Bars) - Tensile Test of Anchor Bolts and Dowel Bars

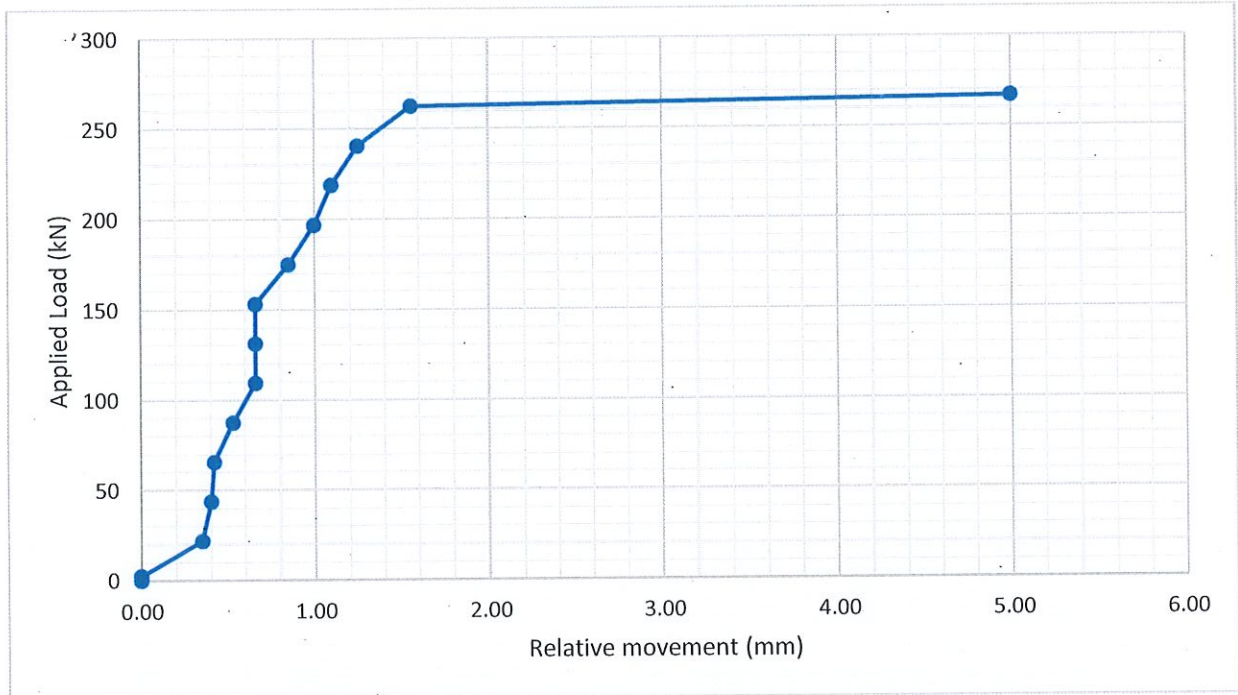
[BS5080 : Part 1 : 1993 cl.6, 7.1.2 & 7.1.3 (by continuous and incremental loading)]

Date of issue : 17-06-2022

Page 4 of 7 pages

Castco LRN : 220616-2287-3

#### Graphical Presentation (Y25-2)



#### Record Photo (Y25-2)



Before



Setup



After



Failure load



香港粉嶺安居街33號  
香港粉嶺安全街29A號  
E-mail: info@castco.com.hk

33, On Kui Street, Fanling, Hong Kong. Tel : 2597 8333  
29A, On Chuen Street, Fanling, Hong Kong. Fax: 2597 8399  
Website: www.castco.com.hk

### Test Report Structural Fixings (Anchor Bolts & Dowel Bars) - Tensile Test of Anchor Bolts and Dowel Bars

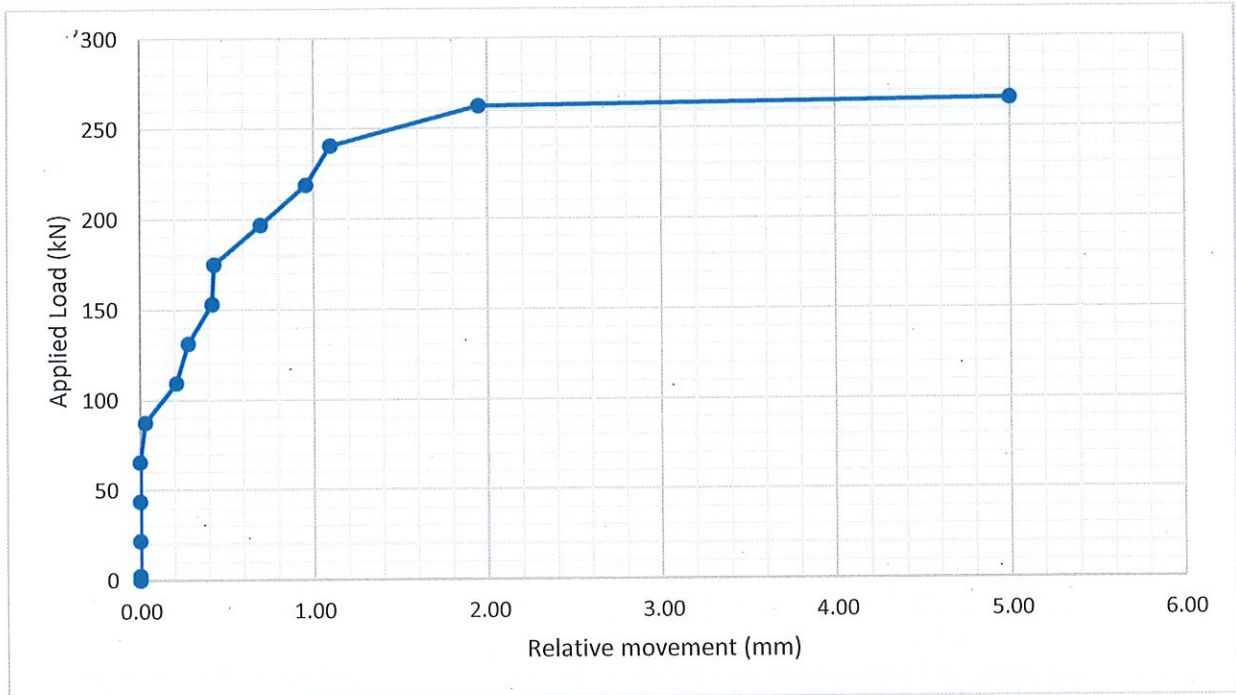
[BS5080 : Part 1 : 1993 cl.6, 7.1.2 & 7.1.3 (by continuous and incremental loading)]

Date of issue : 17-06-2022

Page 5 of 7 pages

Castco LRN : 220616-2287-3

#### Graphical Presentation (Y25-3)



#### Record Photo (Y25-3)



Before



Setup



After



Failure load

### Test Report

### Structural Fixings (Anchor Bolts & Dowel Bars) - Tensile Test of Anchor Bolts and Dowel Bars

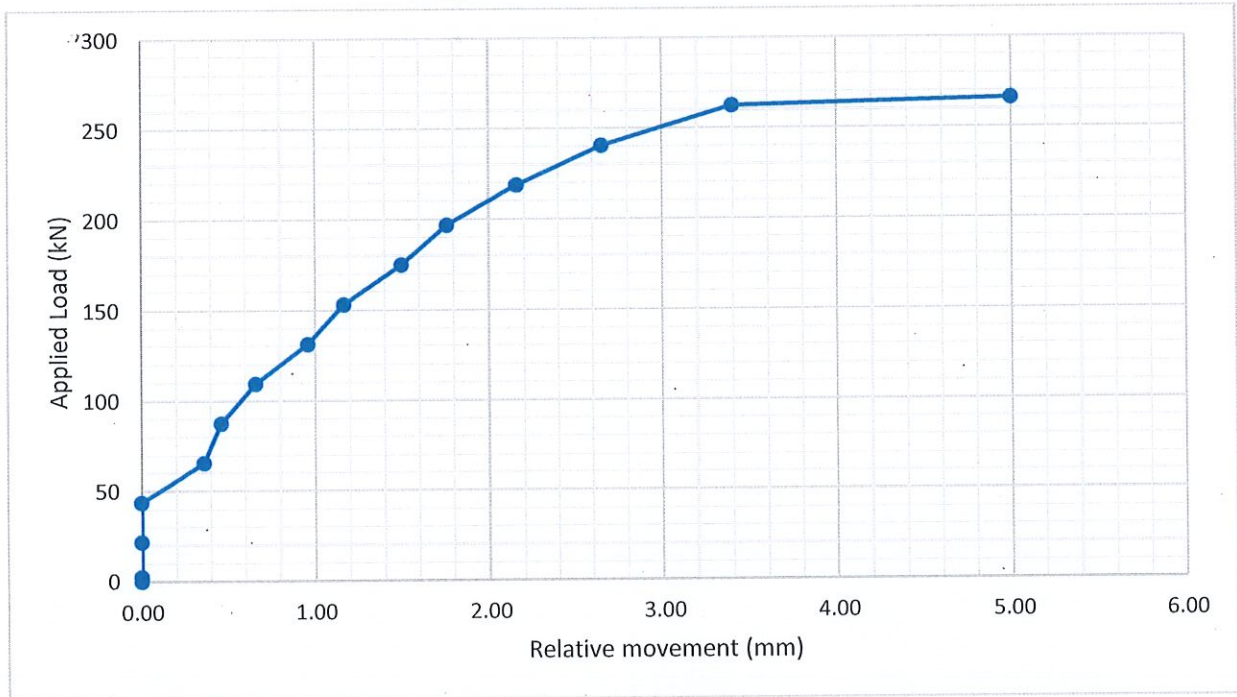
[BS5080 : Part 1 : 1993 cl.6, 7.1.2 & 7.1.3 (by continuous and incremental loading)]

Date of issue : 17-06-2022

Page 6 of 7 pages

Castco LRN : 220616-2287-3

#### Graphical Presentation (Y25-4)



#### Record Photo (Y25-4)



Before



Setup



After



Failure load

### Test Report

### Structural Fixings (Anchor Bolts & Dowel Bars) - Tensile Test of Anchor Bolts and Dowel Bars

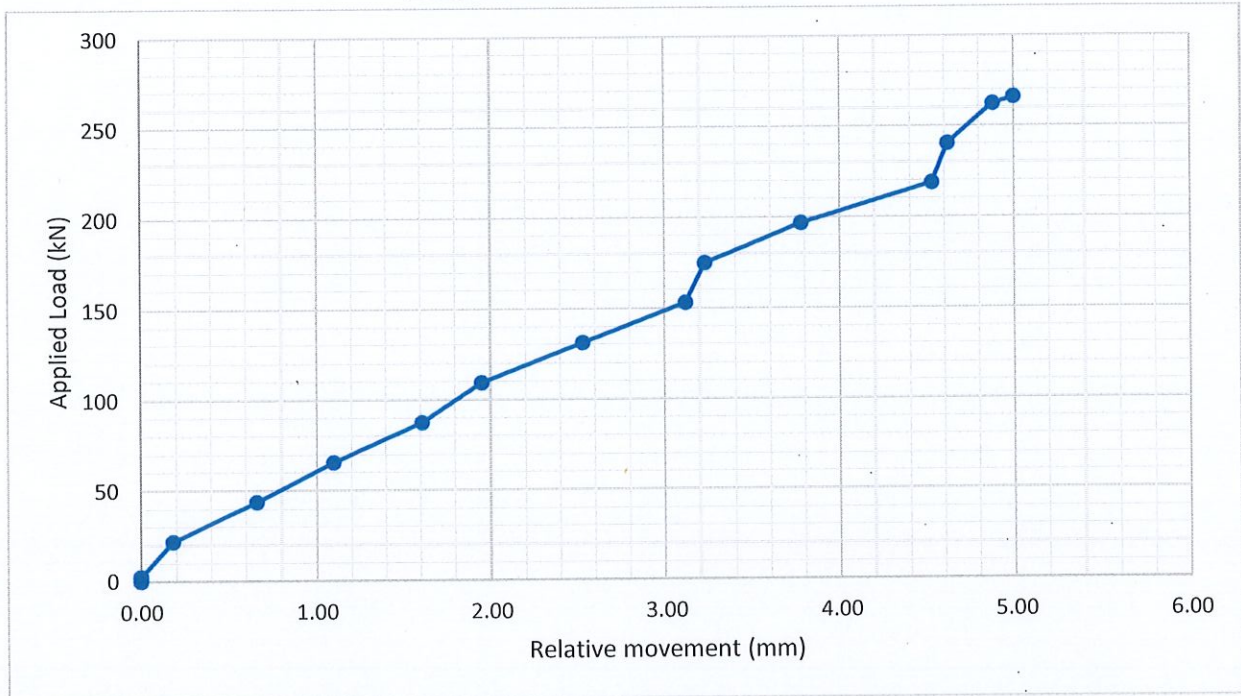
[BS5080 : Part 1 : 1993 cl.6, 7.1.2 & 7.1.3 (by continuous and incremental loading)]

Date of issue : 17-06-2022

Page 7 of 7 pages

Castco LRN : 220616-2287-3

### Graphical Presentation (Y25-5)



### Record Photo (Y25-5)



Before



After



Failure load

**End of Report**

**Test Report****Structural Fixings (Anchor Bolts & Dowel Bars) -  
Tensile Test of Anchor Bolts and Dowel Bars**

[BS5080 : Part 1 : 1993 cl.6, 7.1.2 &amp; 7.1.3 (by continuous and incremental loading)]

Date of issue : 17-06-2022

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Castco LRN : 220616-2287-4

**Details As Supplied By Customer:**

Customer : fischer (Taicang) Fixings Company Limited

Customer Ref. No. : --

Address : Building 1, Suntec Industrial Park ,No.105 Dongcang Road(North), Taicang,  
Jiangsu P.R.C.

Contract No. : --

Job title : Rebar connection test for fischer - FIS EB II

Test location : Castco Testing Laboratory (Zhongshan)

Sample Description : Bonded fixings (fischer FIS EB II + Y20 Grade 500B)

Total Length : 1200 mm Embedded length in base material : 200 mm

Fixing diameter : 20 mm Fixing maximum dimension : -- mm

Designed maximum test load : 168.7 kN

Base material description : Concrete

Drill hole diameter : 25 mm

Base material cast date : 20-05-2022

Fixing installation date : 25-05-2022

Concrete grade : C25 Concrete age : 8 days

Base material dimension : 1200 mm (L) × 1200 mm (W) × 400 mm (H)

**Laboratory Test Results**

Date of Test : 28-05-2022

A. Loading Method : Incremental Loading

B. Characteristic Dimension "A"

Bonded fixing = the maximum diameter of the fixing or 1/4 of the embedded length, whichever is greater  
= 50 mm

C. Position of Fixings

1. Thickness below maximum depth of the fixing or of the hole into which it is inserted; minimum 4A.

= 200 mm

2. Minimum distance between centres of two fixings.

= N/A mm

3. Minimum distance of fixing from the edge; minimum 12A.

= 600 mm

D. Position of Test Equipment

1. Loading frame span width = 8A + 8A = 800 mm

E. Test results

### Test Report

## Structural Fixings (Anchor Bolts & Dowel Bars) - Tensile Test of Anchor Bolts and Dowel Bars

[BS5080 : Part 1 : 1993 cl.6, 7.1.2 & 7.1.3 (by continuous and incremental loading)]

Date of issue : 17-06-2022

Page 2 of 7 pages

Castco LRN : 220616-2287-4

#### Laboratory Test Results

Applied Load (kN)	Relative movement (mm)				
	Sample No. Y20-1	Sample No. Y20-2	Sample No. Y20-3	Sample No. Y20-4	Sample No. Y20-5
0.0	0.00	0.00	0.00	0.00	0.00
Pre-load 1.6	0.00	0.00	0.00	0.05	0.07
14.1	0.00	0.00	0.00	0.13	0.07
28.2	0.00	0.07	0.01	0.13	0.07
42.2	0.00	0.08	0.15	0.15	0.07
56.2	0.12	0.12	0.24	0.24	0.07
70.3	0.16	0.12	0.37	0.35	0.16
84.4	0.26	0.12	0.47	0.44	0.22
98.4	0.38	0.19	0.59	0.54	0.38
112.5	0.46	0.21	0.72	0.65	0.49
126.5	0.62	0.22	0.81	0.77	0.60
140.6	0.76	0.27	0.95	0.89	0.72
154.6	0.89	0.27	1.01	1.04	0.81
168.7	1.42	2.10	1.45	2.07	1.08
The required time period of apply load :					
Actual apply load period (s)					
Within the loading rate yes : ✓ No : ✗					
Failure Load (kN)	171.12	169.33	170.69	169.34	170.83
Failure Mode <i>(can be more than one mode)</i>	RM	RM	RM	RM	RM
Average Failure Load (kN)	170.26				
Standard Deviation (kN)	0.86				

Failure mode legend :

RM = The fixing has a relative movement exceeding 5 mm past the point at which the applied load reaches a maximum

Remarks :

1. Designed maximum test load and loading method are as specified by customer.
2. Test location is instructed by customer.
3. Test result relates only to the fixing and specimen tested.

Checked by :



**CHEUNG LAP KEI**  
Assistant Supervisor

Approved Signatory :



**FONG SAI KIT**  
Technical Manager

Form No. BD\_PROOF LOAD\_AB&DB\_BS5080 T dd 14/06/2022

### Test Report

### Structural Fixings (Anchor Bolts & Dowel Bars) - Tensile Test of Anchor Bolts and Dowel Bars

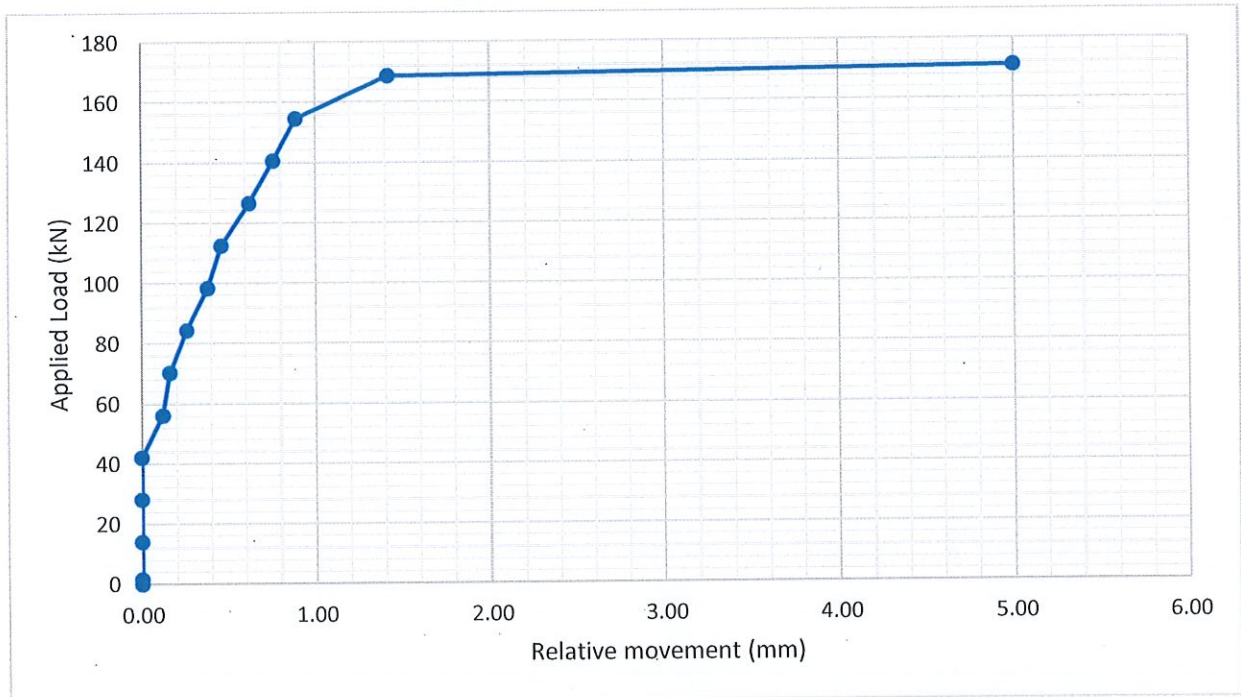
[BS5080 : Part 1 : 1993 cl.6, 7.1.2 & 7.1.3 (by continuous and incremental loading)]

Date of issue : 17-06-2022

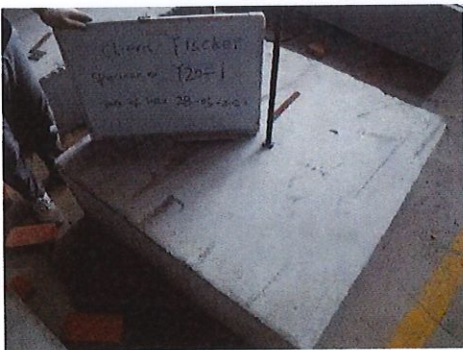
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Castco LRN : 220616-2287-4

### Graphical Presentation (Y20-1)



### Record Photo (Y20-1)



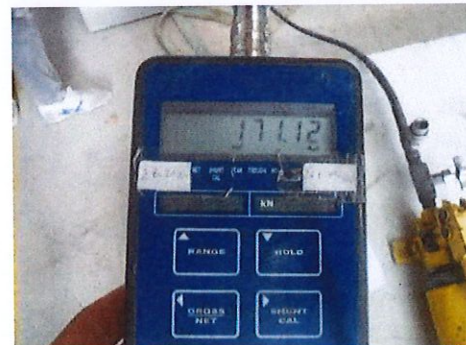
Before



Setup



After



Failure load

### Test Report Structural Fixings (Anchor Bolts & Dowel Bars) - Tensile Test of Anchor Bolts and Dowel Bars

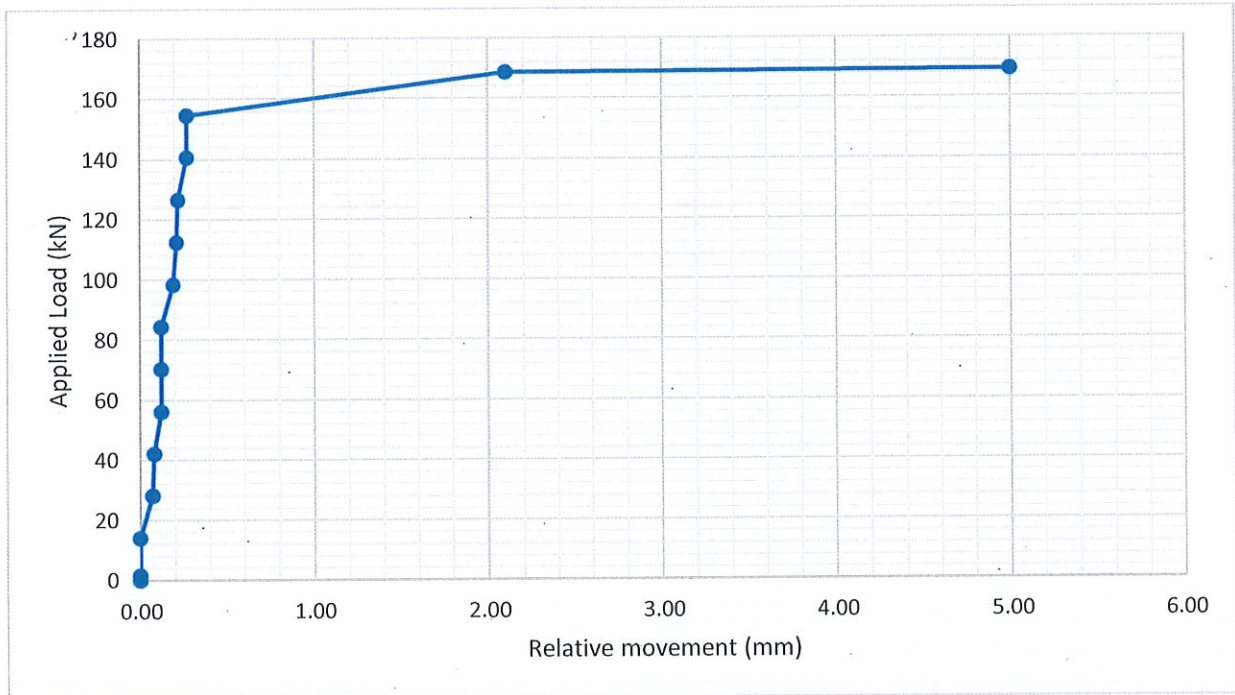
[BS5080 : Part 1 : 1993 cl.6, 7.1.2 & 7.1.3 (by continuous and incremental loading)]

Date of issue : 17-06-2022

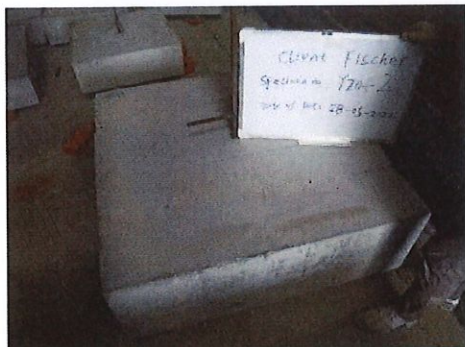
Page 4 of 7 pages

Castco LRN : 220616-2287-4

#### Graphical Presentation (Y20-2)



#### Record Photo (Y20-2)



Before



Setup



After



Failure load

香港粉嶺安居街33號  
香港粉嶺安全街29A號  
E-mail: info@castco.com.hk

33, On Kui Street, Fanling, Hong Kong. Tel : 2597 8333  
29A, On Chuen Street, Fanling, Hong Kong. Fax: 2597 8399  
Website: www.castco.com.hk

## Test Report Structural Fixings (Anchor Bolts & Dowel Bars) - Tensile Test of Anchor Bolts and Dowel Bars

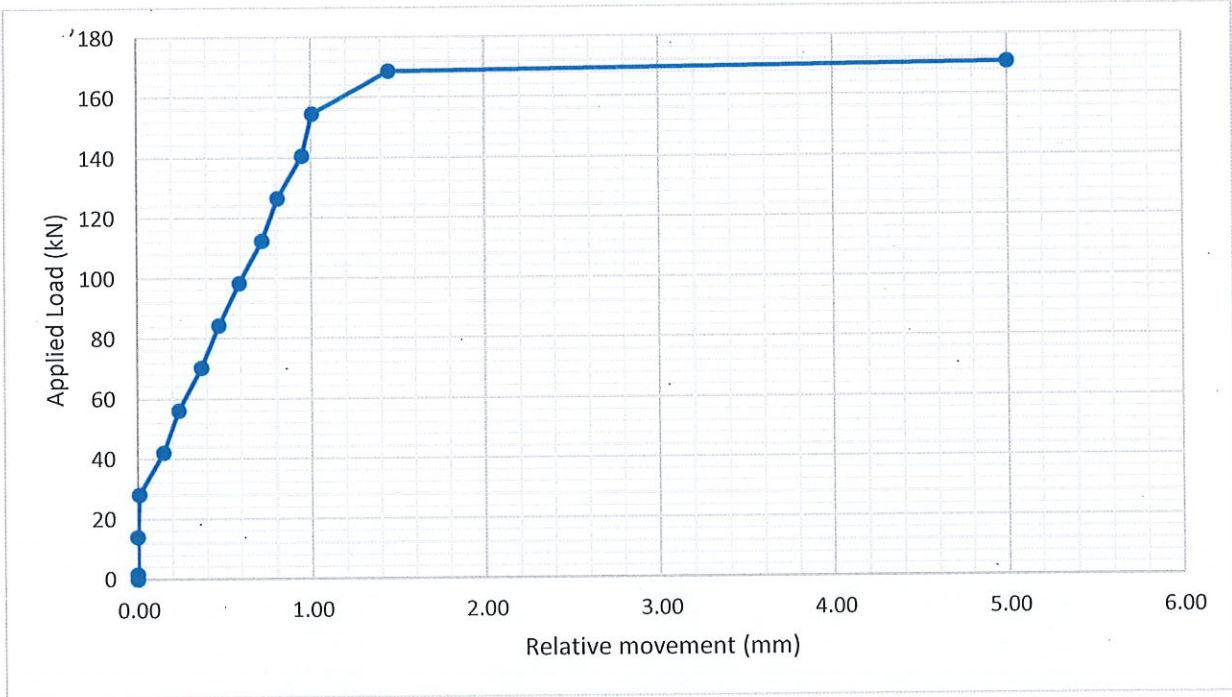
[BS5080 : Part 1 : 1993 cl.6, 7.1.2 & 7.1.3 (by continuous and incremental loading)]

Date of issue : 17-06-2022

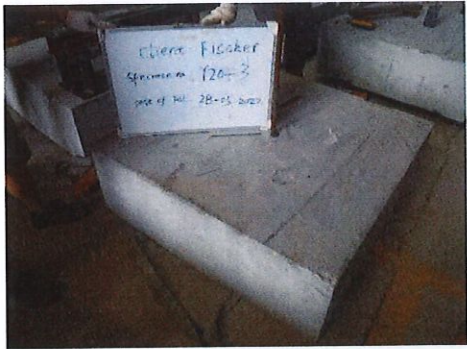
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Castco LRN : 220616-2287-4

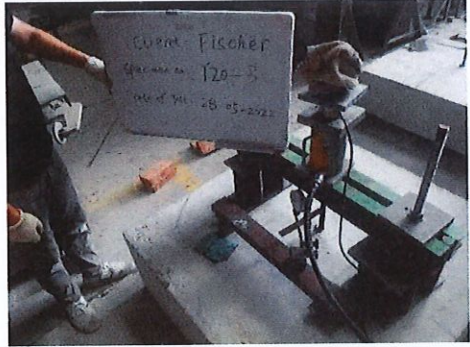
### Graphical Presentation (Y20-3)



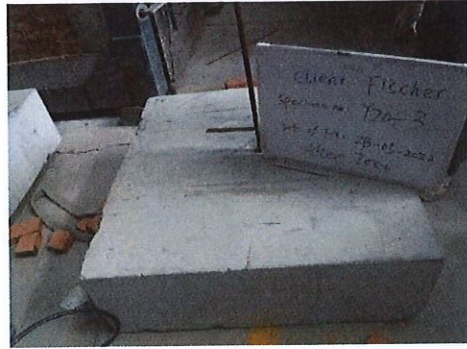
### Record Photo (Y20-3)



Before



Setup



After



Failure load



### Test Report

### Structural Fixings (Anchor Bolts & Dowel Bars) - Tensile Test of Anchor Bolts and Dowel Bars

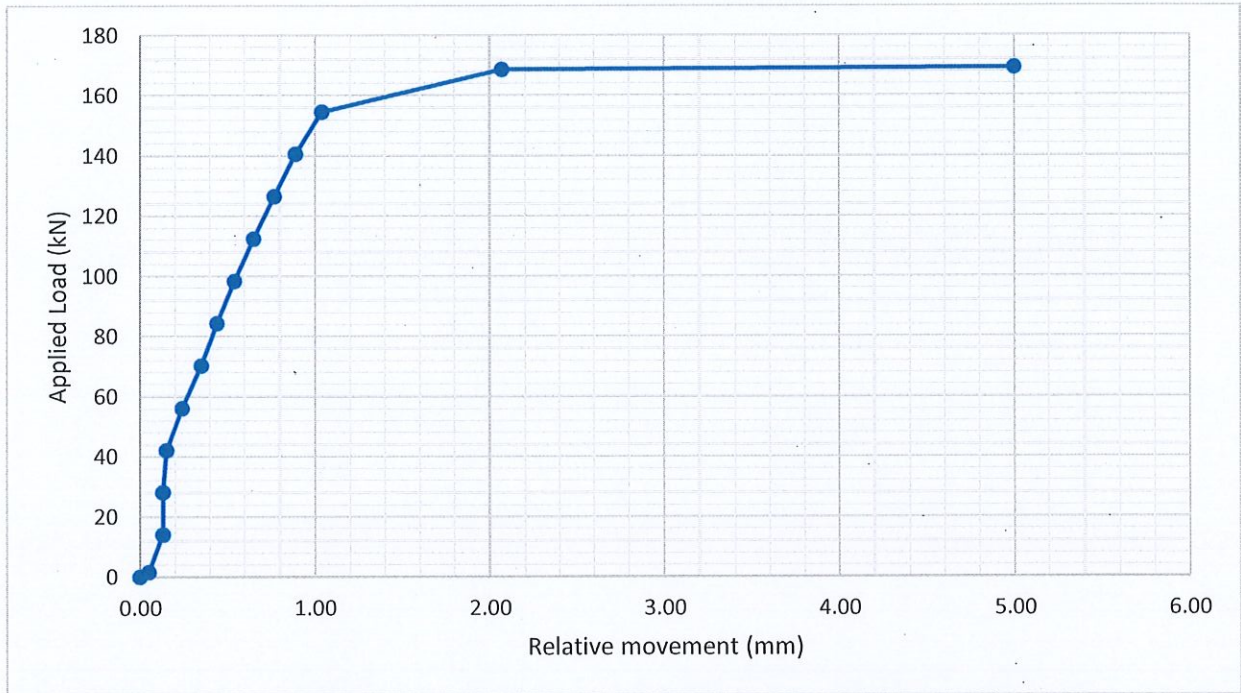
[BS5080 : Part 1 : 1993 cl.6, 7.1.2 & 7.1.3 (by continuous and incremental loading)]

Date of issue : 17-06-2022

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Castco LRN : 220616-2287-4

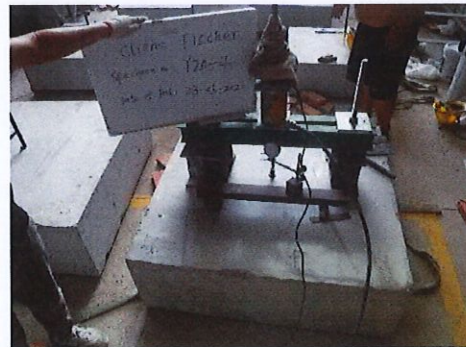
#### Graphical Presentation (Y20-4)



#### Record Photo (Y20-4)



Before



Setup



After

### Test Report

### Structural Fixings (Anchor Bolts & Dowel Bars) - Tensile Test of Anchor Bolts and Dowel Bars

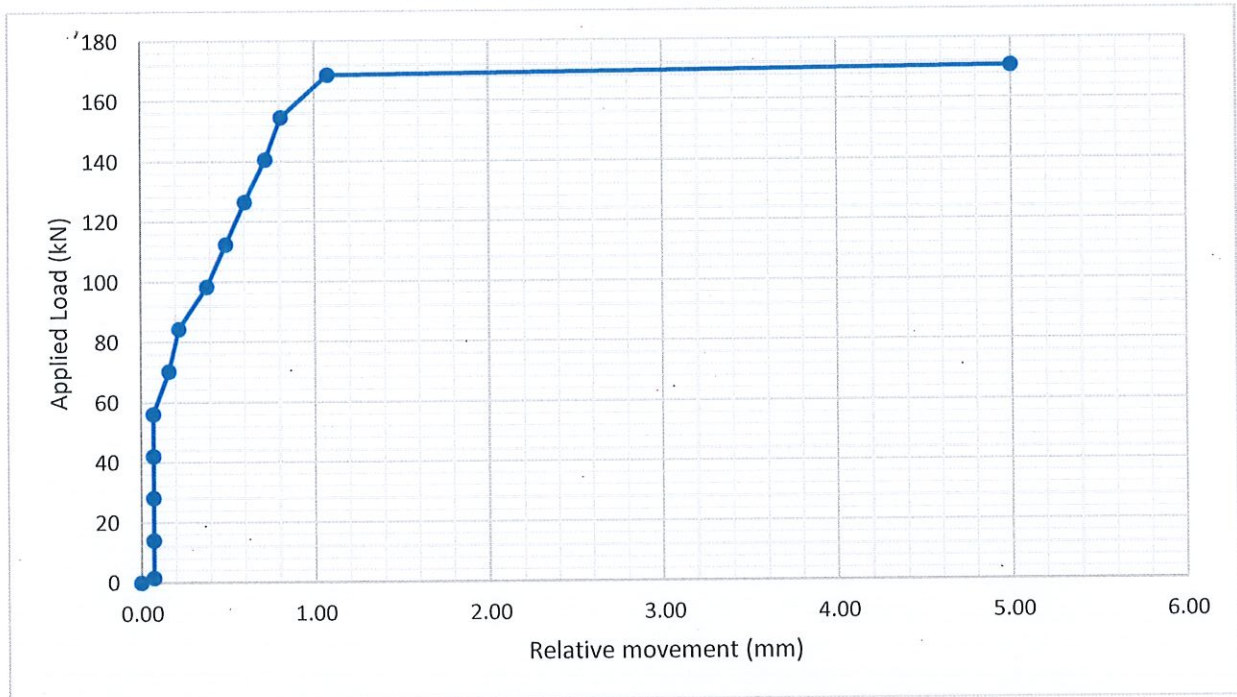
[BS5080 : Part 1 : 1993 cl.6, 7.1.2 & 7.1.3 (by continuous and incremental loading)]

Date of issue : 17-06-2022

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Castco LRN : 220616-2287-4

### Graphical Presentation (Y20-5)



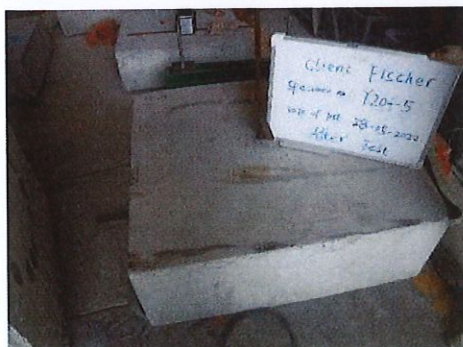
### Record Photo (Y20-5)



Before



Setup



After



Failure load

End of Report

**Test Report****Structural Fixings (Anchor Bolts & Dowel Bars) -  
Tensile Test of Anchor Bolts and Dowel Bars**

[BS5080 : Part 1 : 1993 cl.6, 7.1.2 &amp; 7.1.3 (by continuous and incremental loading)]

Date of issue : 17-06-2022

Page 1 of 7 pages

Castco LRN : 220616-2287-5

**Details As Supplied By Customer:**

Customer : fischer (Taicang) Fixings Company Limited

Customer Ref. No. : --

Address : Building 1, Suntec Industrial Park ,No.105 Dongcang Road(North), Taicang,  
Jiangsu P.R.C.

Contract No. : --

Job title : Rebar connection test for fischer - FIS EB II

Test location : Castco Testing Laboratory (Zhongshan)

Sample Description : Bonded fixings (fischer FIS EB II + Y16 Grade 500B)

Total Length : 1200 mm Embedded length in base material : 160 mm

Fixing diameter : 16 mm Fixing maximum dimension : -- mm

Designed maximum test load : 109.0 kN

Base material description : Concrete

Drill hole diameter : 20 mm

Base material cast date : 20-05-2022

Fixing installation date : 25-05-2022

Concrete grade : C25 Concrete age : 8 days

Base material dimension : 960 mm (L) × 960 mm (W) × 320 mm (H)

**Laboratory Test Results**

Date of Test : 28-05-2022

A. Loading Method : Incremental Loading

B. Characteristic Dimension "A"

Bonded fixing = the maximum diameter of the fixing or 1/4 of the embedded length, whichever is greater  
= 40 mm

C. Position of Fixings

1. Thickness below maximum depth of the fixing or of the hole into which it is inserted; minimum 4A.

= 160 mm

2. Minimum distance between centres of two fixings.

= N/A mm

3. Minimum distance of fixing from the edge; minimum 12A.

= 480 mm

D. Position of Test Equipment

1. Loading frame span width = 8A + 8A = 640 mm

E. Test results

**Test Report**

**Structural Fixings (Anchor Bolts & Dowel Bars) -  
 Tensile Test of Anchor Bolts and Dowel Bars**

[BS5080 : Part 1 : 1993 cl.6, 7.1.2 & 7.1.3 (by continuous and incremental loading)]

Date of issue : 17-06-2022

Page 2 of 7 pages

Castco LRN : 220616-2287-5

**Laboratory Test Results**

Applied Load (kN)	Relative movement (mm)				
	Sample No. Y16-1	Sample No. Y16-2	Sample No. Y16-3	Sample No. Y16-4	Sample No. Y16-5
0.0	0.00	0.00	0.00	0.00	0.00
Pre-load 1.0	0.00	0.00	0.00	0.00	0.00
9.1	0.00	0.21	0.00	0.01	0.00
18.2	0.00	0.25	0.01	0.03	0.03
27.3	0.02	0.27	0.05	0.05	0.04
36.3	0.08	0.39	0.22	0.08	0.05
45.4	0.12	0.46	0.32	0.13	0.06
54.5	0.12	0.58	0.40	0.18	0.09
63.6	0.22	0.68	0.52	0.22	0.13
72.7	0.35	0.79	0.59	0.30	0.24
81.8	0.41	0.90	0.79	0.37	0.33
90.8	0.45	0.95	0.85	0.48	0.40
99.9	0.58	1.09	0.95	0.67	0.47
109.0	0.77	1.22	1.12	0.92	0.64
The required time period of apply load :					
Actual apply load period (s)					
Within the loading rate yes : ✓ No : ✗					
Failure Load (kN)	123.67	125.54	125.02	125.81	127.21
Failure Mode <small>(can be more than one mode)</small>	RM	RM	RM	RM	RM
Average Failure Load (kN)	125.45				
Standard Deviation (kN)	1.28				

Failure mode legend :

RM = The fixing has a relative movement exceeding 5 mm past the point at which the applied load reaches a maximum

Remarks :

1. Designed maximum test load and loading method are as specified by customer.
2. Test location is instructed by customer.
3. Test result relates only to the fixing and specimen tested.

Checked by :



**CHEUNG LAP KEI**  
 Assistant Supervisor

Approved Signatory :



**FONG SAI KIT**  
 Technical Manager

香港粉嶺安居街33號  
香港粉嶺安全街29A號  
E-mail: info@castco.com.hk

33, On Kui Street, Fanling, Hong Kong.  
29A, On Chuen Street, Fanling, Hong Kong.  
Website: www.castco.com.hk

Tel : 2597 8333  
Fax: 2597 8399

### Test Report Structural Fixings (Anchor Bolts & Dowel Bars) - Tensile Test of Anchor Bolts and Dowel Bars

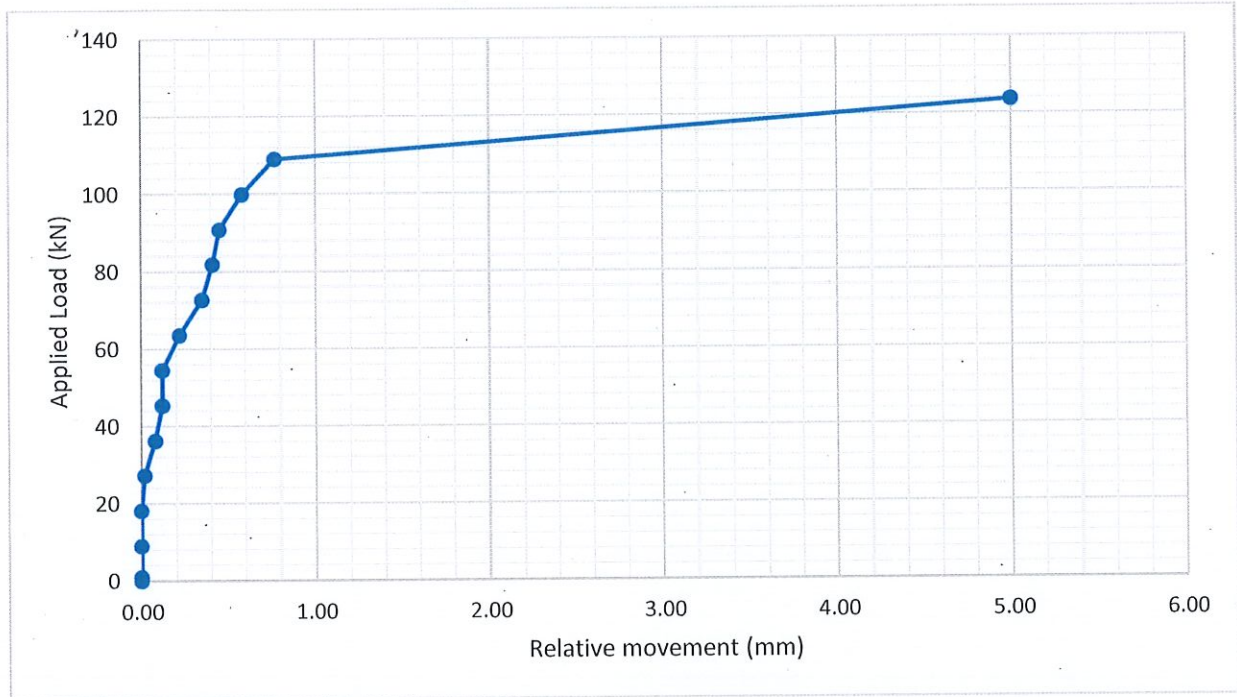
[BS5080 : Part 1 : 1993 cl.6, 7.1.2 & 7.1.3 (by continuous and incremental loading)]

Date of issue : 17-06-2022

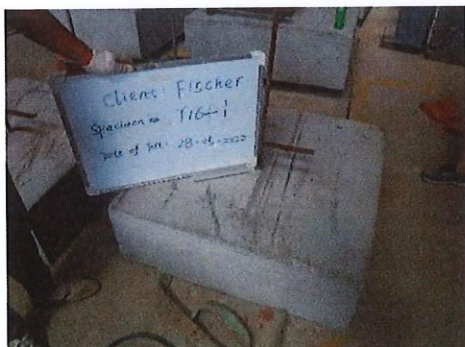
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Castco LRN : 220616-2287-5

#### Graphical Presentation (Y16-1)



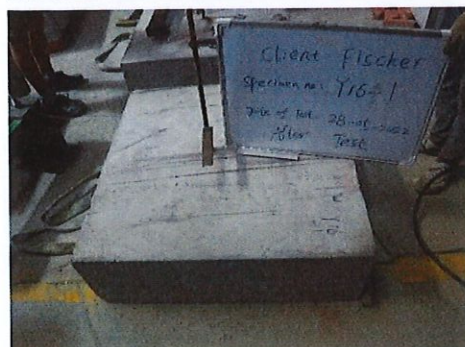
#### Record Photo (Y16-1)



Before



Setup



After



Failure load

### Test Report Structural Fixings (Anchor Bolts & Dowel Bars) - Tensile Test of Anchor Bolts and Dowel Bars

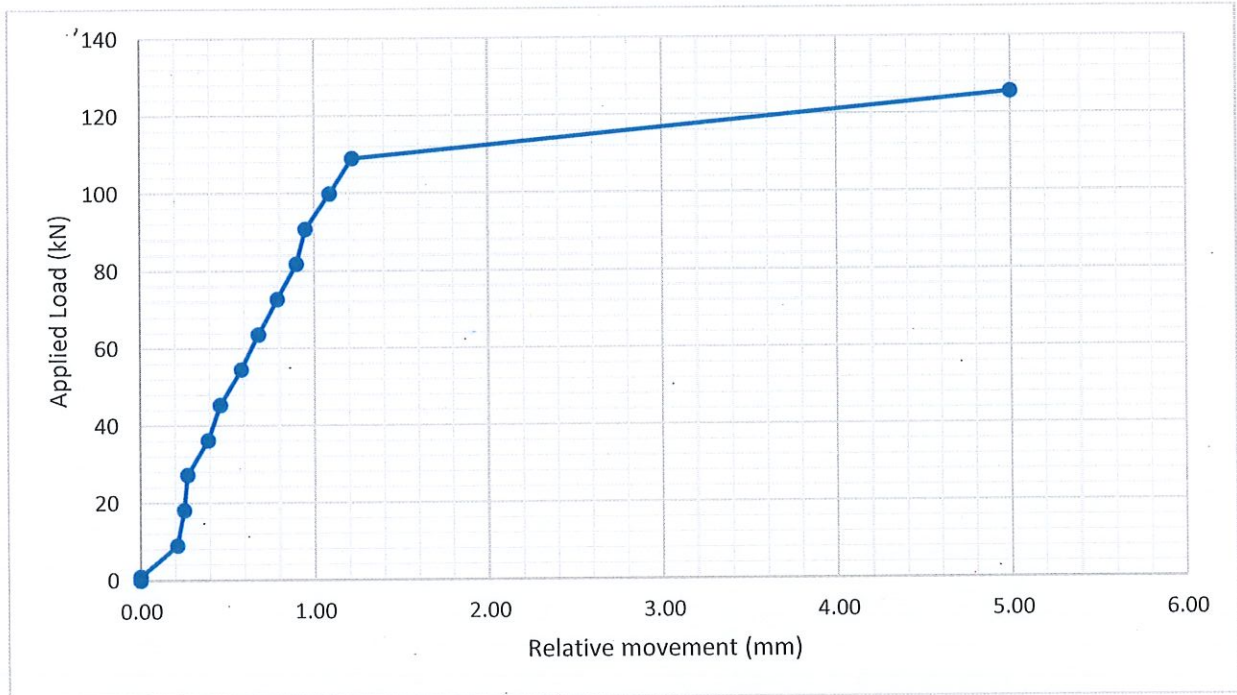
[BS5080 : Part 1 : 1993 cl.6, 7.1.2 & 7.1.3 (by continuous and incremental loading)]

Date of issue : 17-06-2022

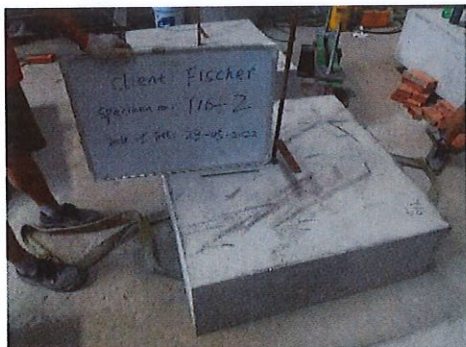
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Castco LRN : 220616-2287-5

#### Graphical Presentation (Y16-2)



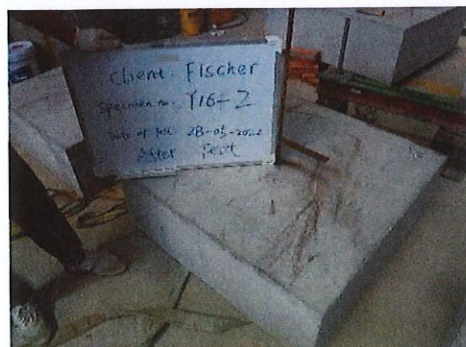
#### Record Photo (Y16-2)



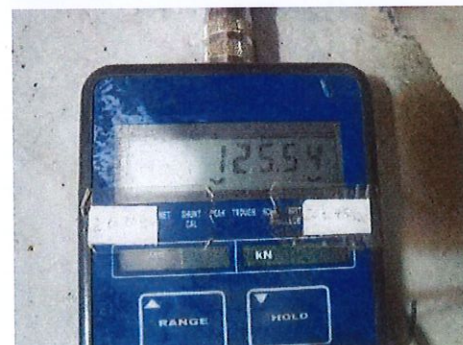
Before



Setup



After



Failure load

### Test Report

### Structural Fixings (Anchor Bolts & Dowel Bars) - Tensile Test of Anchor Bolts and Dowel Bars

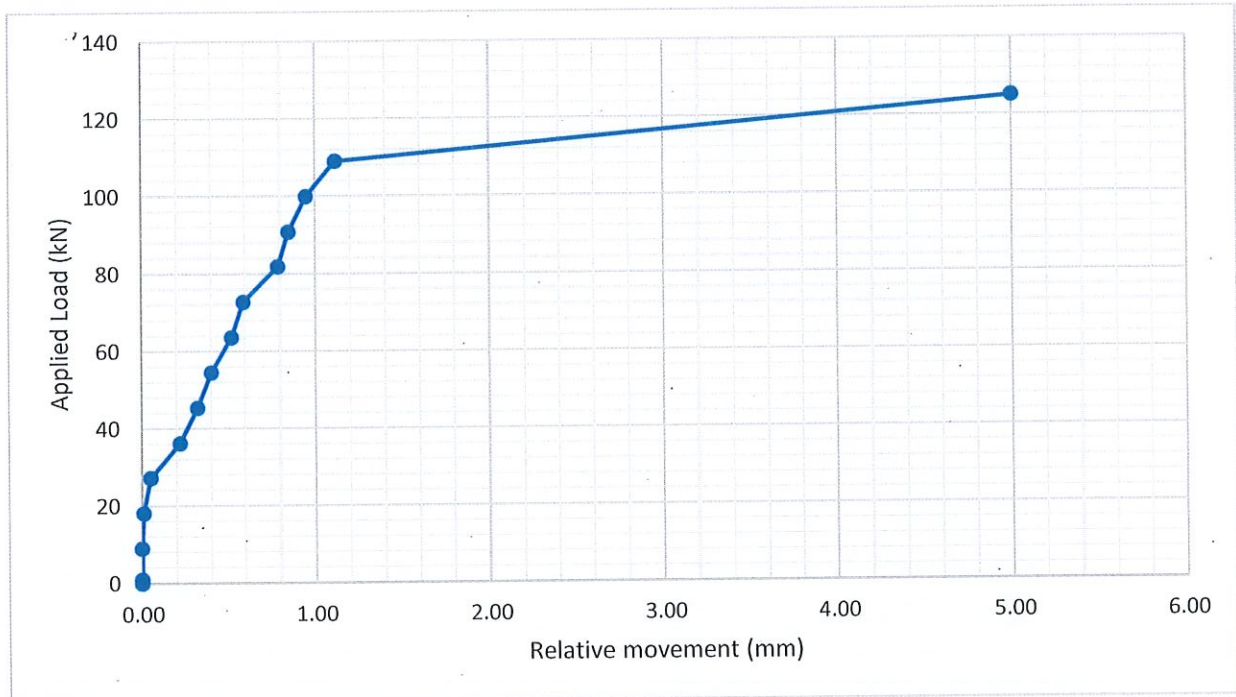
[BS5080 : Part 1 : 1993 cl.6, 7.1.2 & 7.1.3 (by continuous and incremental loading)]

Date of issue : 17-06-2022

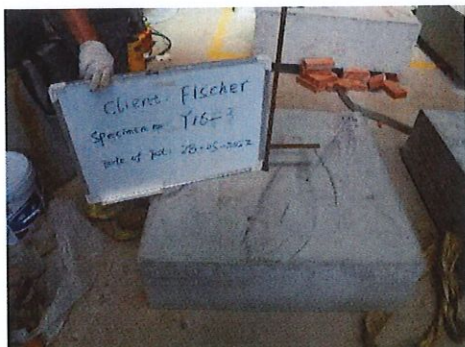
Page 5 of 7 pages

Castco LRN : 220616-2287-5

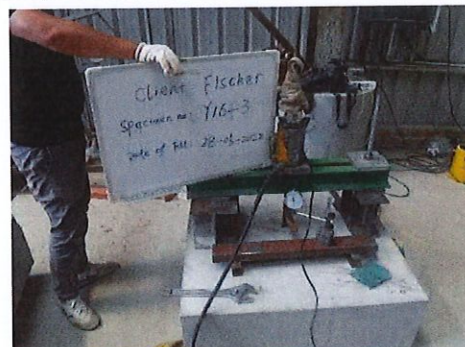
### Graphical Presentation (Y16-3)



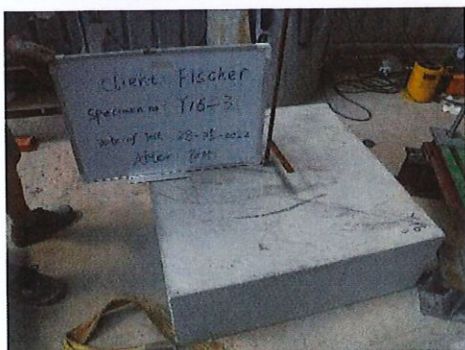
### Record Photo (Y16-3)



Before



Setup



After



Failure load

### Test Report Structural Fixings (Anchor Bolts & Dowel Bars) - Tensile Test of Anchor Bolts and Dowel Bars

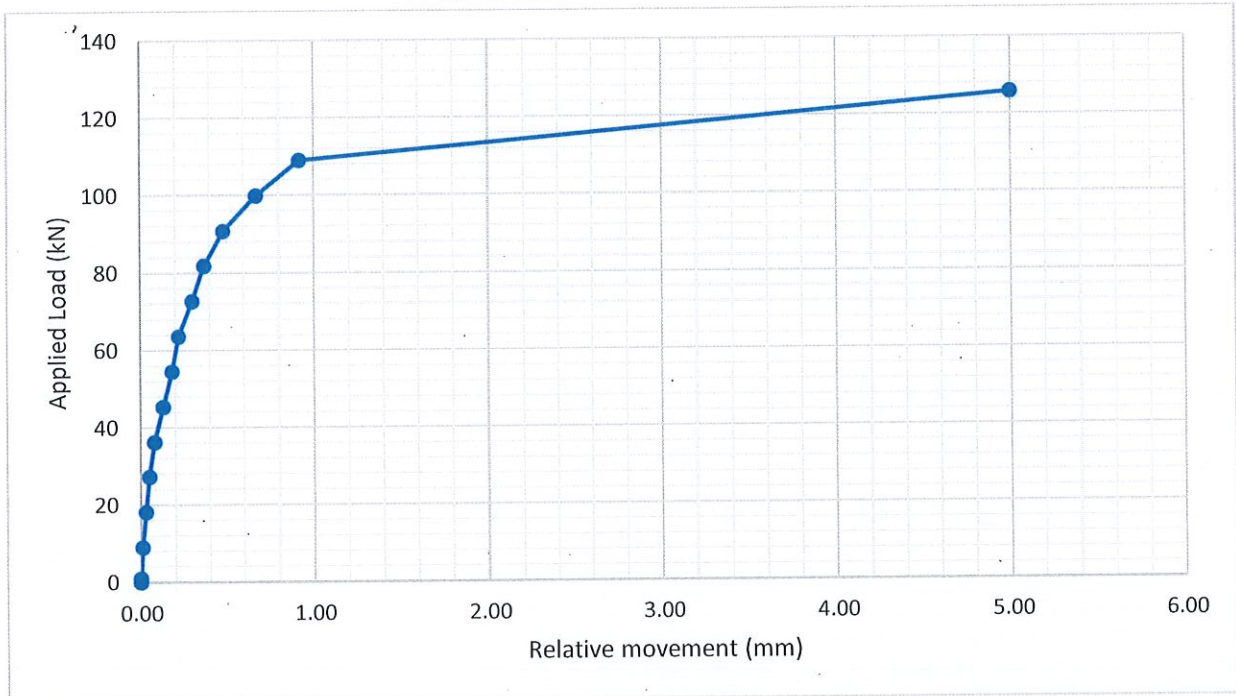
[BS5080 : Part 1 : 1993 cl.6, 7.1.2 & 7.1.3 (by continuous and incremental loading)]

Date of issue : 17-06-2022

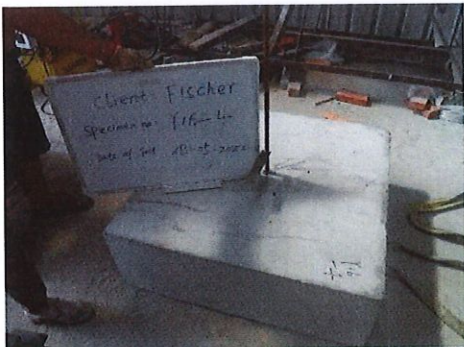
Page 6 of 7 pages

Castco LRN : 220616-2287-5

#### Graphical Presentation (Y16-4)



#### Record Photo (Y16-4)



Before



Setup



After



Failure load



### Test Report Structural Fixings (Anchor Bolts & Dowel Bars) - Tensile Test of Anchor Bolts and Dowel Bars

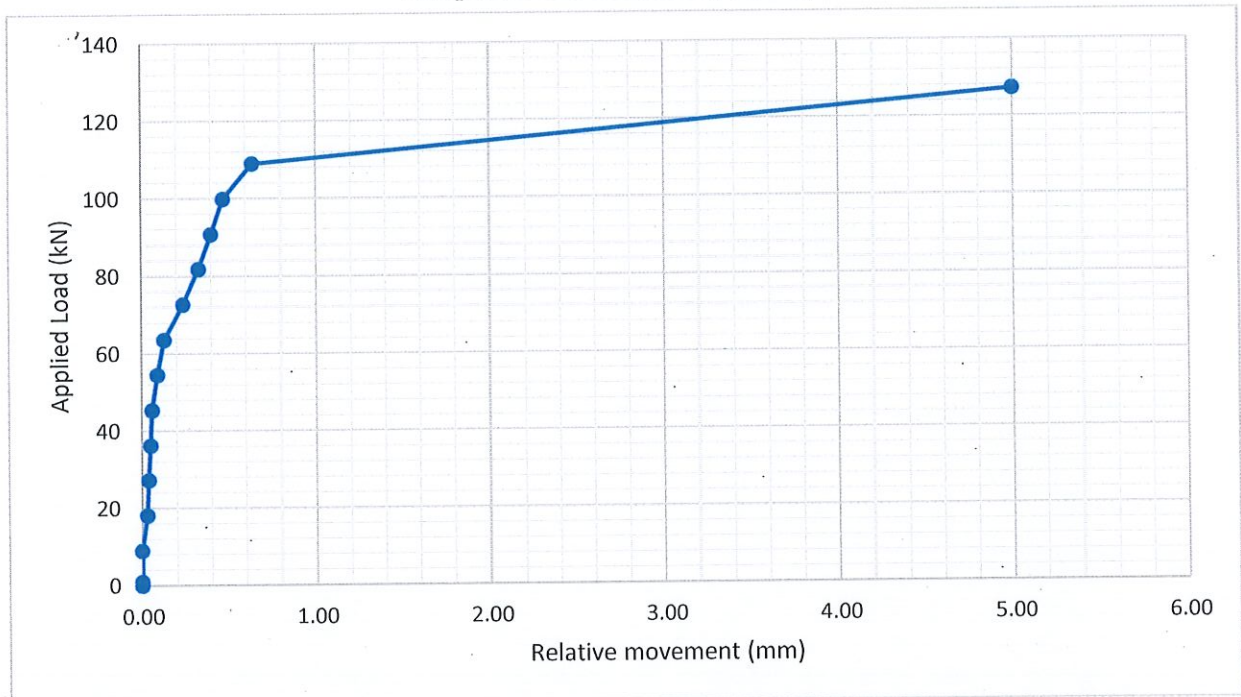
[BS5080 : Part 1 : 1993 cl.6, 7.1.2 & 7.1.3 (by continuous and incremental loading)]

Date of issue : 17-06-2022

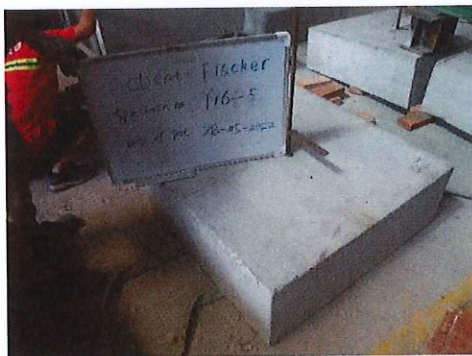
Page 7 of 7 pages

Castco LRN : 220616-2287-5

#### Graphical Presentation (Y16-5)



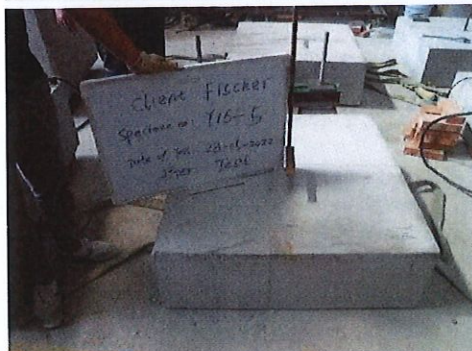
#### Record Photo (Y16-5)



Before



Setup



After



Failure load

**End of Report**

**Test Report****Structural Fixings (Anchor Bolts & Dowel Bars) -  
Tensile Test of Anchor Bolts and Dowel Bars**

[BS5080 : Part 1 : 1993 cl.6, 7.1.2 &amp; 7.1.3 (by continuous and incremental loading)]

Date of issue : 20-06-2022

Page 1 of 7 pages

Castco LRN : 220616-2287-6

**Details As Supplied By Customer:**

Customer : fischer (Taicang) Fixings Company Limited

Customer Ref. No. : --

Address : Building 1, Suntec Industrial Park ,No.105 Dongcang Road(North), Taicang,  
Jiangsu P.R.C.

Contract No. : --

Job title : Rebar connection test for fischer - FIS EB II

Test location : Castco Testing Laboratory (Zhongshan)

Sample Description : Bonded fixings (fischer FIS EB II + Y12 Grade 500B)

Total Length : 1000 mm Embedded length in base material : 120 mm

Fixing diameter : 12 mm Fixing maximum dimension : -- mm

Designed maximum test load : 61.6 kN

Base material description : Concrete

Drill hole diameter : 16 mm

Base material cast date : 20-05-2022

Fixing installation date : 25-05-2022

Concrete grade : C25 Concrete age : 8 days

Base material dimension : 720 mm (L) × 720 mm (W) × 240 mm (H)

**Laboratory Test Results**

Date of Test : 28-05-2022

A. Loading Method : Incremental Loading

B. Characteristic Dimension "A"

Bonded fixing = the maximum diameter of the fixing or 1/4 of the embedded length, whichever is greater  
= 30 mm

C. Position of Fixings

1. Thickness below maximum depth of the fixing or of the hole into which it is inserted; minimum 4A.

= 120 mm

2. Minimum distance between centres of two fixings.

= N/A mm

3. Minimum distance of fixing from the edge; minimum 12A.

= 360 mm

D. Position of Test Equipment

1. Loading frame span width = 8A + 8A = 480 mm

E. Test results

### Test Report

## Structural Fixings (Anchor Bolts & Dowel Bars) - Tensile Test of Anchor Bolts and Dowel Bars

[BS5080 : Part 1 : 1993 cl.6, 7.1.2 & 7.1.3 (by continuous and incremental loading)]

Date of issue : 20-06-2022

Page 2 of 7 pages

Castco LRN : 220616-2287-6

#### Laboratory Test Results

Applied Load (kN)	Relative movement (mm)				
	Sample No. Y12-1	Sample No. Y12-2	Sample No. Y12-3	Sample No. Y12-4	Sample No. Y12-5
0.0	0.00	0.00	0.00	0.00	0.00
Pre-load 0.6	0.00	0.00	0.00	0.00	0.03
5.1	0.09	0.28	0.00	0.02	0.10
10.3	0.18	0.35	0.01	0.02	0.13
15.4	0.18	0.35	0.01	0.03	0.17
20.5	0.18	0.35	0.01	0.04	0.34
25.7	0.19	0.35	0.02	0.06	0.49
30.8	0.19	0.35	0.02	0.12	0.64
35.9	0.26	0.38	0.03	0.16	0.72
41.1	0.26	0.44	0.03	0.24	0.81
46.2	0.40	0.48	0.03	0.26	0.94
51.3	0.57	0.55	0.05	0.33	1.15
56.5	0.65	0.62	0.09	0.36	1.30
61.6	0.83	0.67	0.13	0.36	1.47
The required time period of apply load :					
Actual apply load period (s)					
Within the loading rate yes : ✓ No : ✗					
Failure Load (kN)	67.49	67.76	66.39	67.40	65.35
Failure Mode <i>(can be more than one mode)</i>	RM	RM	RM	RM	RM
Average Failure Load (kN)	66.88				
Standard Deviation (kN)	1.00				

Failure mode legend :

RM = The fixing has a relative movement exceeding 5 mm past the point at which the applied load reaches a maximum

Remarks :

1. Designed maximum test load and loading method are as specified by customer.
2. Test location is instructed by customer.
3. Test result relates only to the fixing and specimen tested.

Checked by :



**CHEUNG LAP KEI**  
Assistant Supervisor

Approved Signatory :



**FONG SAI KIT**  
Technical Manager

### Test Report

### Structural Fixings (Anchor Bolts & Dowel Bars) - Tensile Test of Anchor Bolts and Dowel Bars

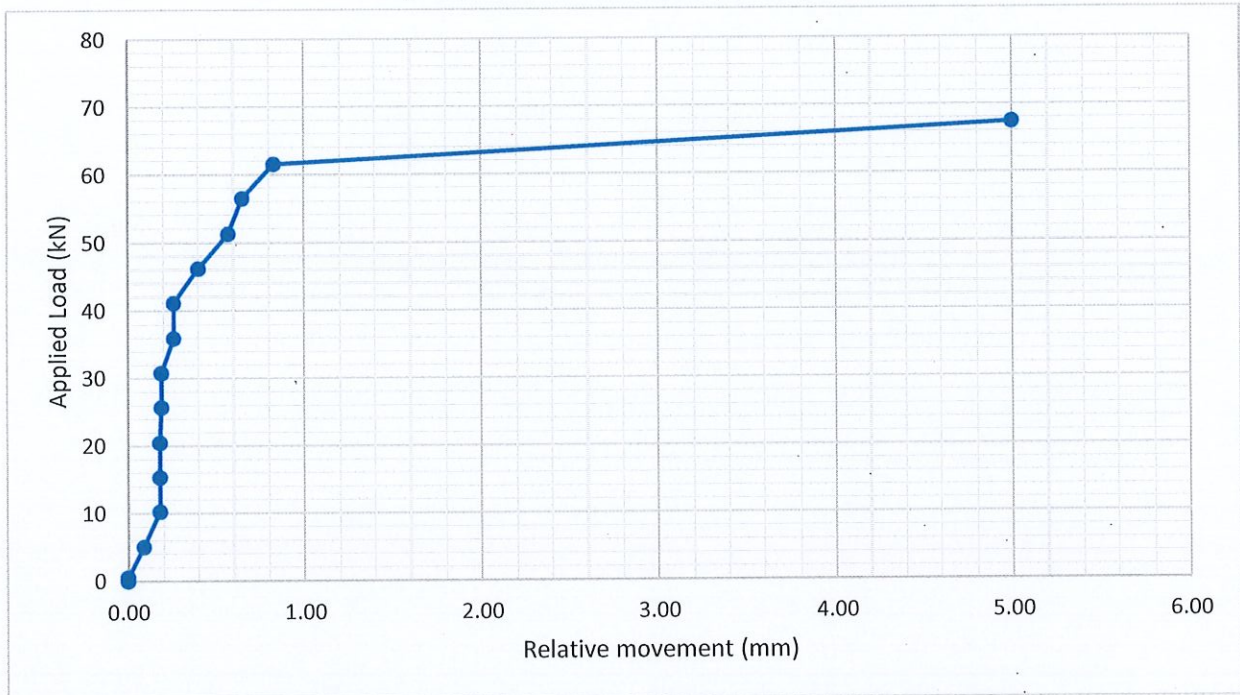
[BS5080 : Part 1 : 1993 cl.6, 7.1.2 & 7.1.3 (by continuous and incremental loading)]

Date of issue : 20-06-2022

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Castco LRN : 220616-2287-6

#### Graphical Presentation (Y12-1)



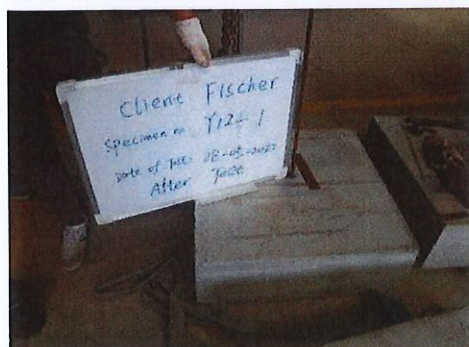
#### Record Photo (Y12-1)



Before



Setup



After

香港粉嶺安居街33號  
香港粉嶺安全街29A號  
E-mail: info@castco.com.hk

33, On Kui Street, Fanling, Hong Kong. Tel : 2597 8333  
29A, On Chuen Street, Fanling, Hong Kong. Fax: 2597 8399  
Website: www.castco.com.hk

### Test Report Structural Fixings (Anchor Bolts & Dowel Bars) - Tensile Test of Anchor Bolts and Dowel Bars

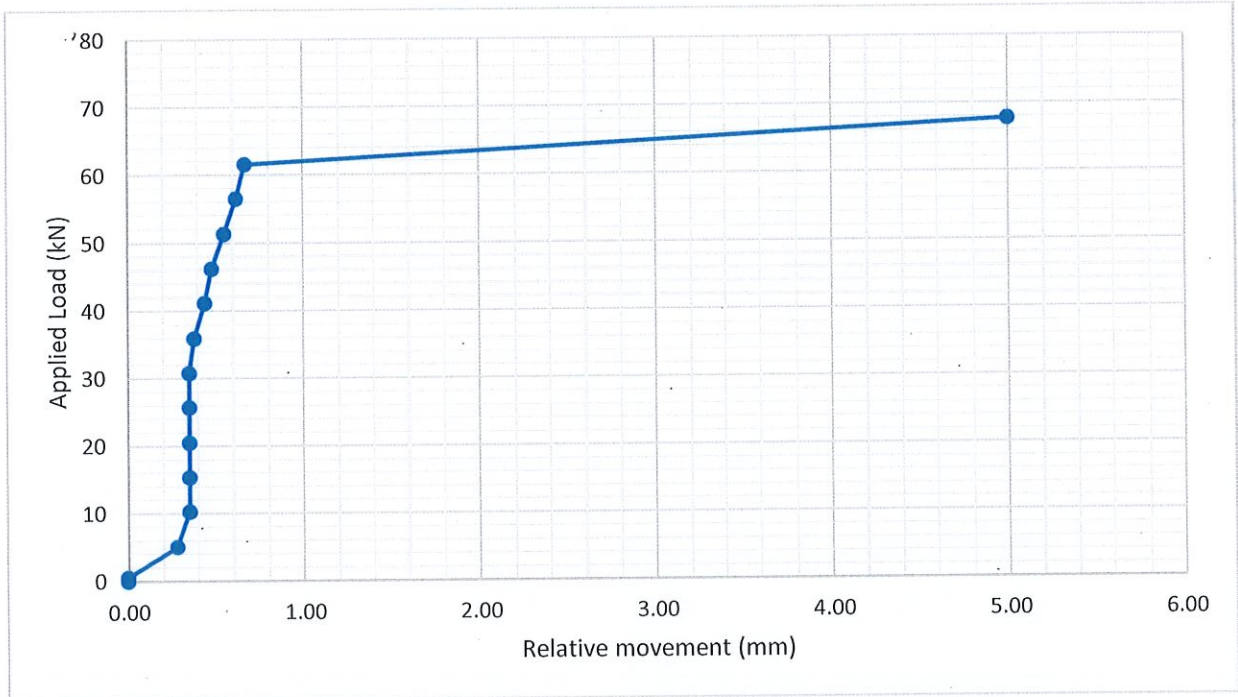
[BS5080 : Part 1 : 1993 cl.6, 7.1.2 & 7.1.3 (by continuous and incremental loading)]

Date of issue : 20-06-2022

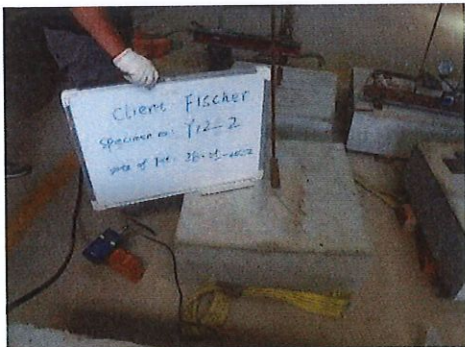
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Castco LRN : 220616-2287-6

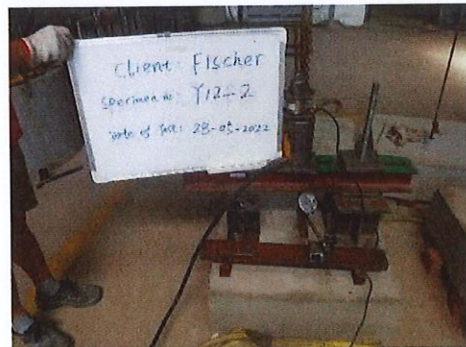
#### Graphical Presentation (Y12-2)



#### Record Photo (Y12-2)



Before



Setup



After



Failure load

### Test Report

### Structural Fixings (Anchor Bolts & Dowel Bars) - Tensile Test of Anchor Bolts and Dowel Bars

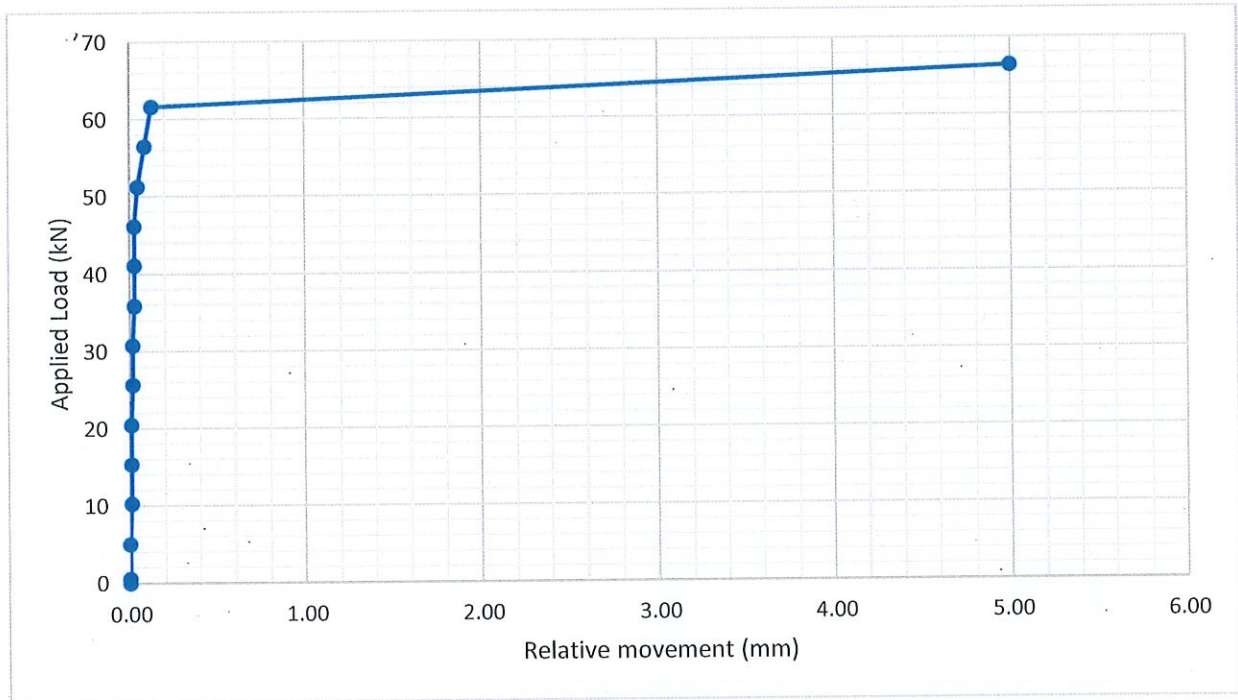
[BS5080 : Part 1 : 1993 cl.6, 7.1.2 & 7.1.3 (by continuous and incremental loading)]

Date of issue : 20-06-2022

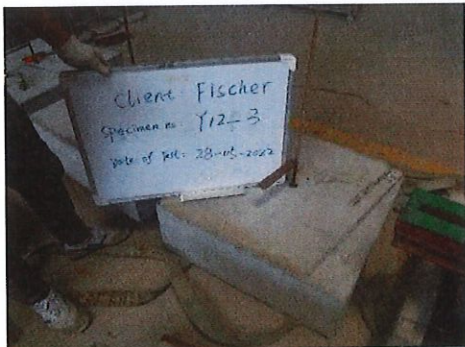
Page 5 of 7 pages

Castco LRN : 220616-2287-6

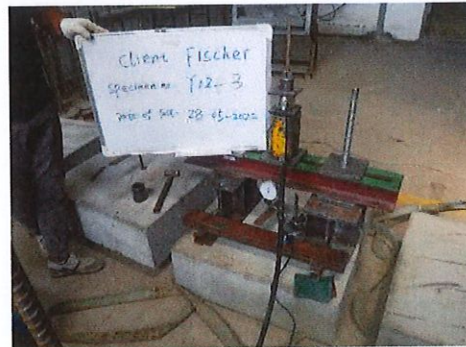
### Graphical Presentation (Y12-3)



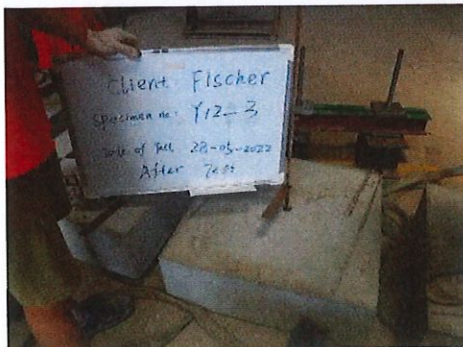
### Record Photo (Y12-3)



Before



Setup



After



Failure load

### Test Report Structural Fixings (Anchor Bolts & Dowel Bars) - Tensile Test of Anchor Bolts and Dowel Bars

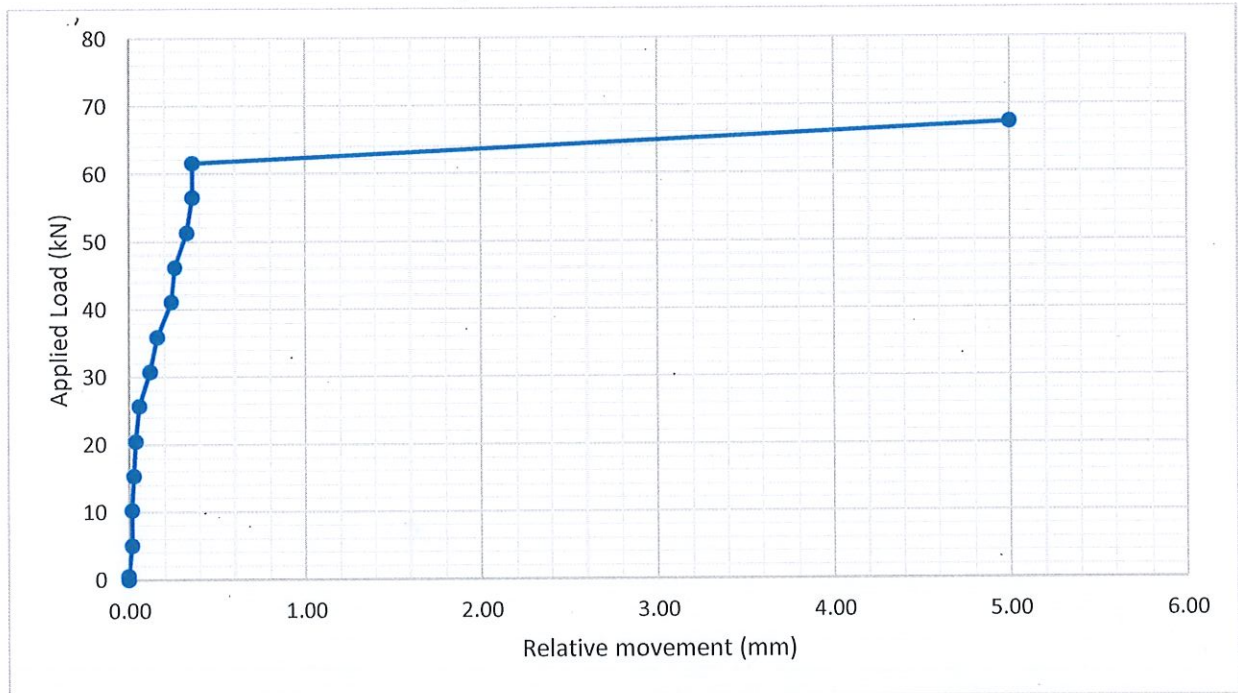
[BS5080 : Part 1 : 1993 cl.6, 7.1.2 & 7.1.3 (by continuous and incremental loading)]

Date of issue : 20-06-2022

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Castco LRN : 220616-2287-6

#### Graphical Presentation (Y12-4)



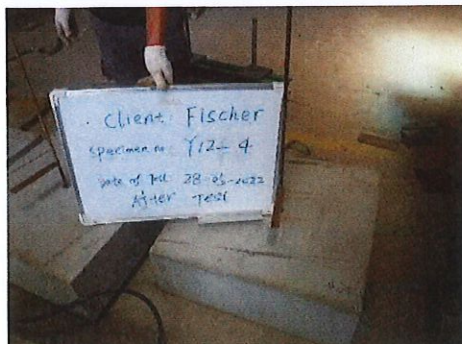
#### Record Photo (Y12-4)



Before



Setup



After



Failure load

### Test Report

### Structural Fixings (Anchor Bolts & Dowel Bars) - Tensile Test of Anchor Bolts and Dowel Bars

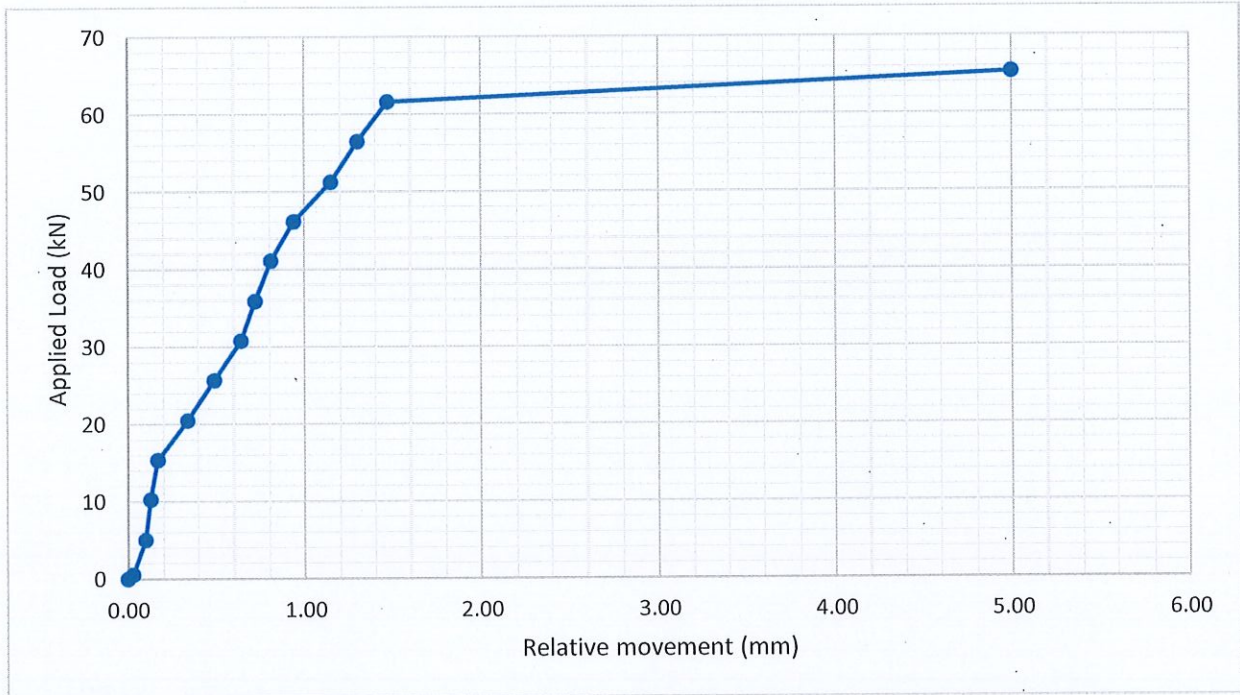
[BS5080 : Part 1 : 1993 cl.6, 7.1.2 & 7.1.3 (by continuous and incremental loading)]

Date of issue : 20-06-2022

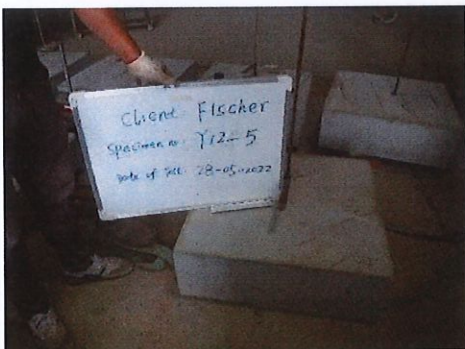
Page 7 of 7 pages

Castco LRN : 220616-2287-6

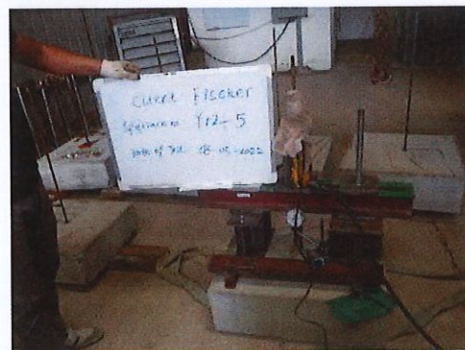
### Graphical Presentation (Y12-5)



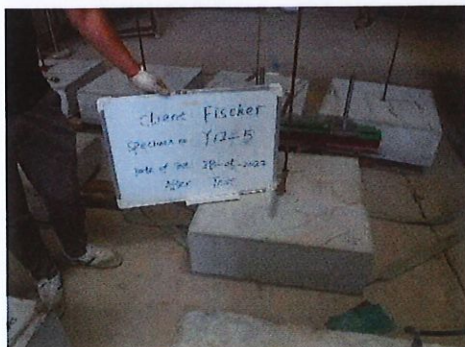
### Record Photo (Y12-5)



Before



Setup



After

**End of Report**



**Test Report****Structural Fixings (Anchor Bolts & Dowel Bars) -  
Tensile Test of Anchor Bolts and Dowel Bars**

[BS5080 : Part 1 : 1993 cl.6, 7.1.2 &amp; 7.1.3 (by continuous and incremental loading)]

Date of issue : 20-06-2022

Page 1 of 7 pages

Castco LRN : 220616-2287-7

**Details As Supplied By Customer:**

Customer : fischer (Taicang) Fixings Company Limited

Customer Ref. No. : --

Address : Building 1, Suntec Industrial Park ,No.105 Dongcang Road(North), Taicang,  
Jiangsu P.R.C.

Contract No. : --

Job title : Rebar connection test for fischer - FIS EB II

Test location : Castco Testing Laboratory (Zhongshan)

Sample Description : Bonded fixings (fischer FIS EB II + Y10 Grade 500B)

Total Length : 1000 mm Embedded length in base material : 100 mm

Fixing diameter : 10 mm Fixing maximum dimension : -- mm

Designed maximum test load : 42.4 kN

Base material description : Concrete

Drill hole diameter : 12 mm

Base material cast date : 20-05-2022

Fixing installation date : 25-05-2022

Concrete grade : C25 Concrete age : 8 days

Base material dimension : 600 mm (L) × 600 mm (W) × 200 mm (H)

**Laboratory Test Results**

Date of Test : 28-05-2022

A. Loading Method : Incremental Loading

B. Characteristic Dimension "A"

Bonded fixing = the maximum diameter of the fixing or 1/4 of the embedded length, whichever is greater  
= 25 mm

C. Position of Fixings

1. Thickness below maximum depth of the fixing or of the hole into which it is inserted; minimum 4A.

= 100 mm

2. Minimum distance between centres of two fixings.

= N/A mm

3. Minimum distance of fixing from the edge; minimum 12A.

= 300 mm

D. Position of Test Equipment

1. Loading frame span width = 8A + 8A = 400 mm

E. Test results

**Test Report**

**Structural Fixings (Anchor Bolts & Dowel Bars) -  
Tensile Test of Anchor Bolts and Dowel Bars**

[BS5080 : Part 1 : 1993 cl.6, 7.1.2 & 7.1.3 (by continuous and incremental loading)]

Date of issue : 20-06-2022

Page 2 of 7 pages

Castco LRN : 220616-2287-7

**Laboratory Test Results**

Applied Load (kN)	Relative movement (mm)				
	Sample No. Y10-1	Sample No. Y10-2	Sample No. Y10-3	Sample No. Y10-4	Sample No. Y10-5
0.0	0.00	0.00	0.00	0.00	0.00
Pre-load 0.4	0.08	0.15	0.00	0.29	0.08
3.5	0.09	0.23	0.00	0.35	0.09
7.1	0.10	0.29	0.00	0.44	0.09
10.6	0.11	0.31	0.06	0.49	0.09
14.1	0.11	0.31	0.12	0.54	0.16
17.7	0.11	0.31	0.16	0.54	0.17
21.2	0.11	0.33	0.23	0.55	0.24
24.7	0.11	0.34	0.26	0.55	0.25
28.3	0.11	0.35	0.35	0.55	0.25
31.8	0.11	0.36	0.39	0.58	0.28
35.3	0.12	0.37	0.48	0.58	0.31
38.9	0.16	0.39	0.55	0.76	0.40
42.4	2.21	1.40	0.64	0.77	1.36
The required time period of apply load :					
Actual apply load period (s)					
Within the loading rate yes : ✓ No : ✗					
Failure Load (kN)	46.19	43.73	47.45	45.38	44.20
Failure Mode <i>(can be more than one mode)</i>	RM	RM	RM	RM	RM
Average Failure Load (kN)	45.39				
Standard Deviation (kN)	1.50				

Failure mode legend :

RM = The fixing has a relative movement exceeding 5 mm past the point at which the applied load reaches a maximum

Remarks :

1. Designed maximum test load and loading method are as specified by customer.
2. Test location is instructed by customer.
3. Test result relates only to the fixing and specimen tested.

Checked by :  **CHEUNG LAP KEI**  
Assistant Supervisor

Approved Signatory :  **FONG SAI KIT**  
Technical Manager

Form No. BD\_PROOF LOAD\_AB&DB\_BS5080 T dd 14/06/2022

## Test Report

### Structural Fixings (Anchor Bolts & Dowel Bars) - Tensile Test of Anchor Bolts and Dowel Bars

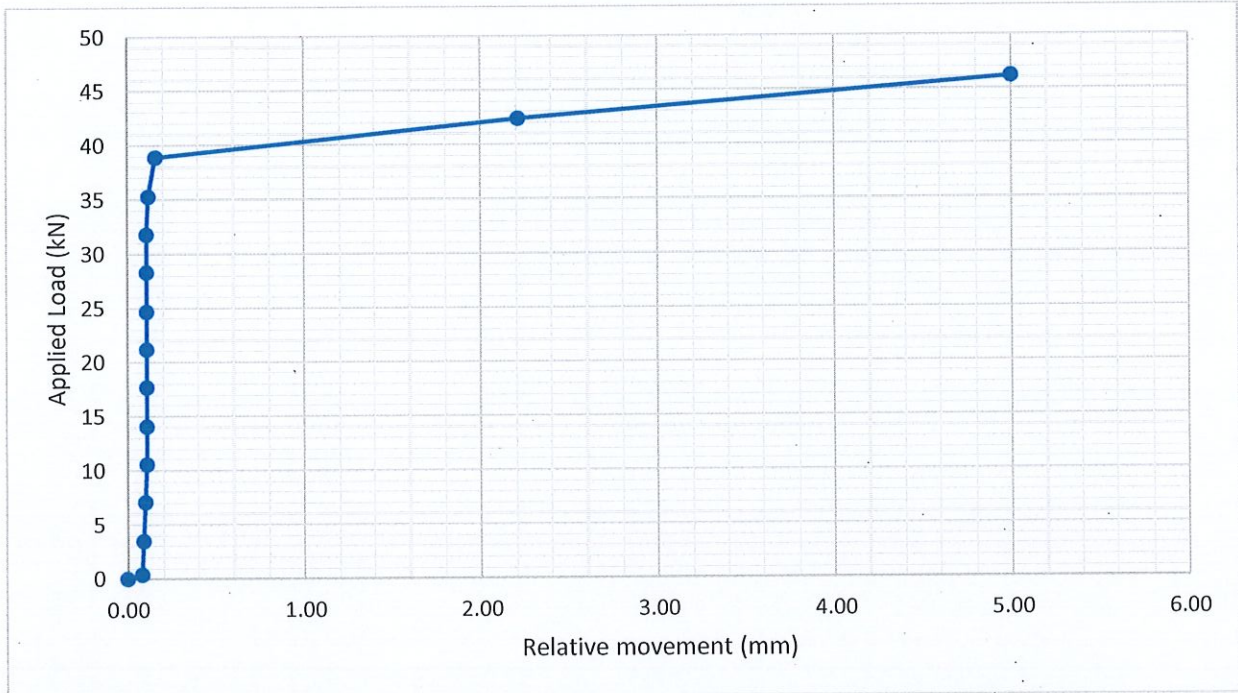
[BS5080 : Part 1 : 1993 cl.6, 7.1.2 & 7.1.3 (by continuous and incremental loading)]

Date of issue : 20-06-2022

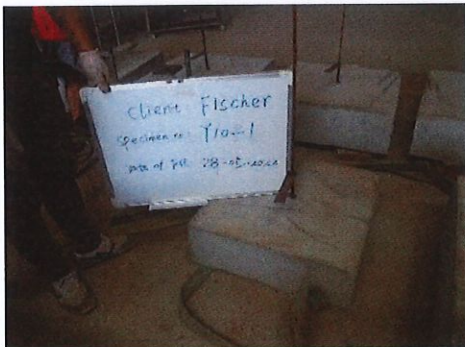
Page 3 of 7 pages

Castco LRN : 220616-2287-7

#### Graphical Presentation (Y10-1)



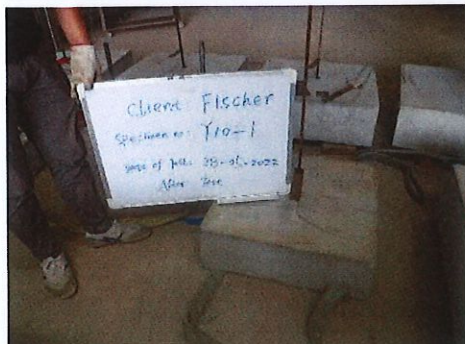
#### Record Photo (Y10-1)



Before



Setup



After

### Test Report Structural Fixings (Anchor Bolts & Dowel Bars) - Tensile Test of Anchor Bolts and Dowel Bars

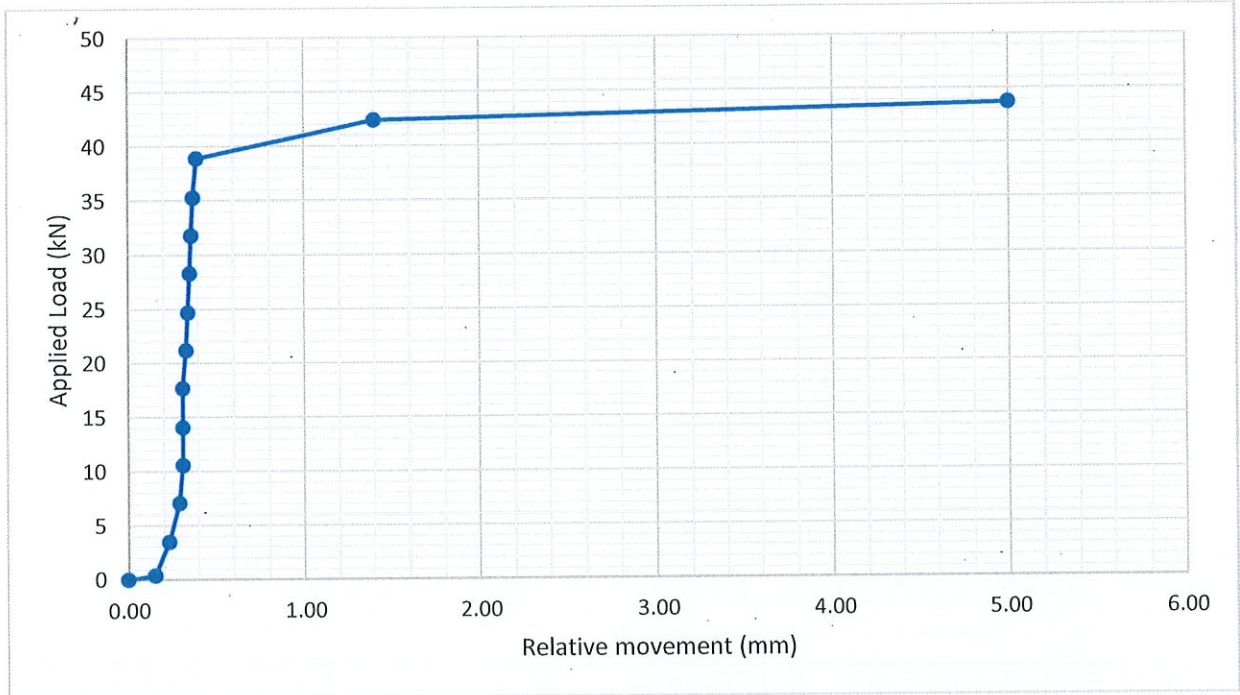
[BS5080 : Part 1 : 1993 cl.6, 7.1.2 & 7.1.3 (by continuous and incremental loading)]

Date of issue : 20-06-2022

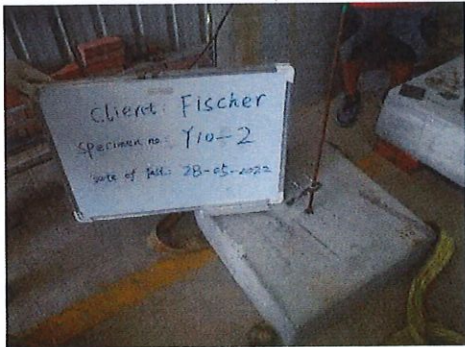
Page 4 of 7 pages

Castco LRN : 220616-2287-7

#### Graphical Presentation (Y10-2)



#### Record Photo (Y10-2)



Before



Setup



After



Failure load

## Test Report

### Structural Fixings (Anchor Bolts & Dowel Bars) - Tensile Test of Anchor Bolts and Dowel Bars

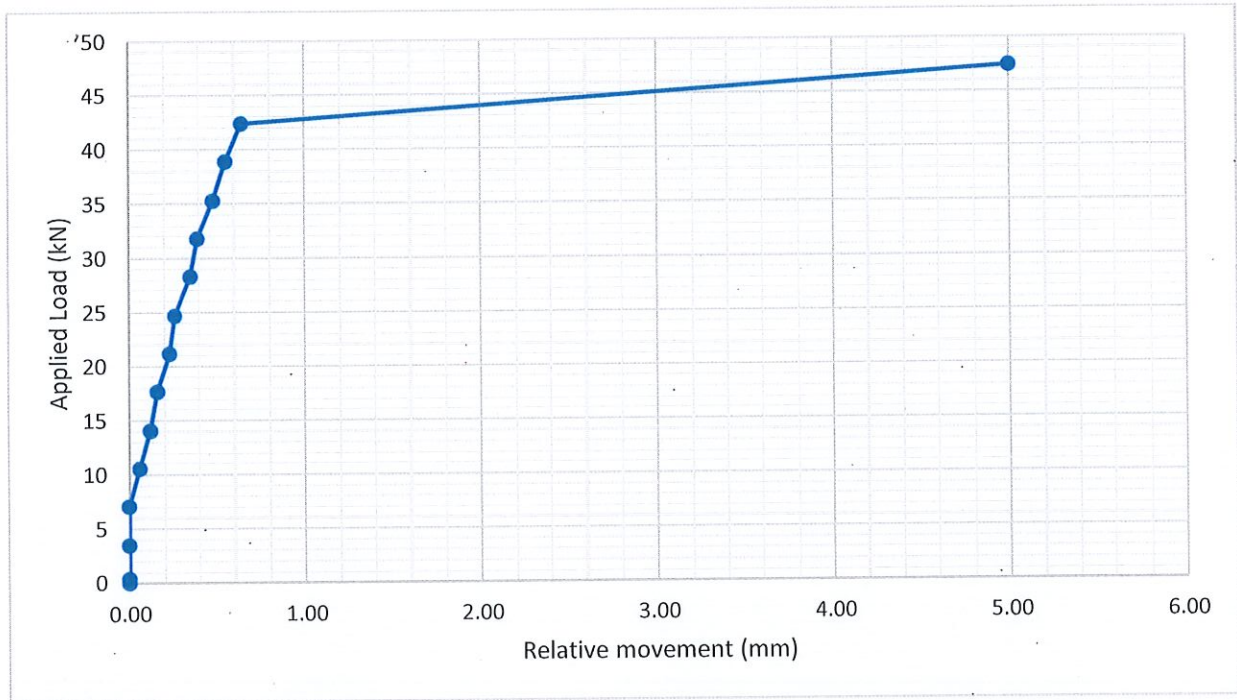
[BS5080 : Part 1 : 1993 cl.6, 7.1.2 & 7.1.3 (by continuous and incremental loading)]

Date of issue : 20-06-2022

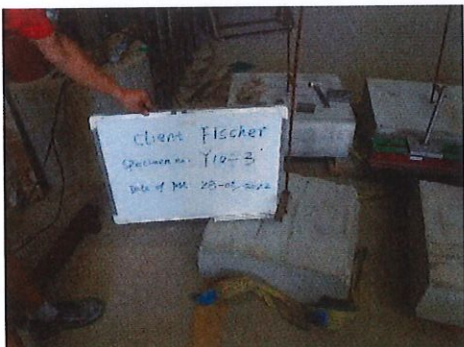
Page 5 of 7 pages

Castco LRN : 220616-2287-7

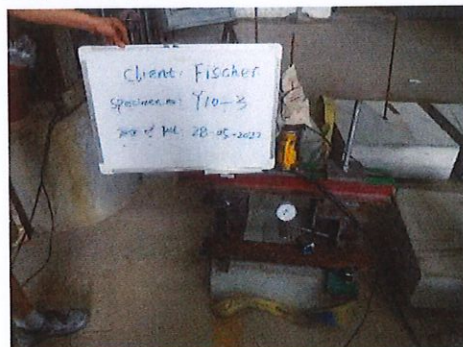
### Graphical Presentation (Y10-3)



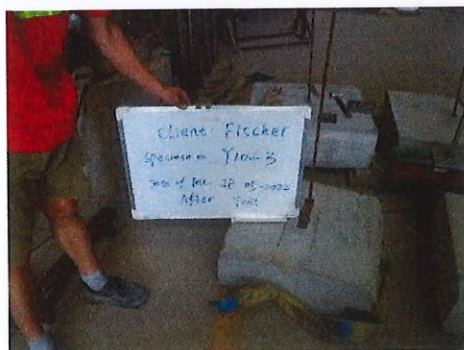
### Record Photo (Y10-3)



Before



Setup



After



Failure load

### Test Report Structural Fixings (Anchor Bolts & Dowel Bars) - Tensile Test of Anchor Bolts and Dowel Bars

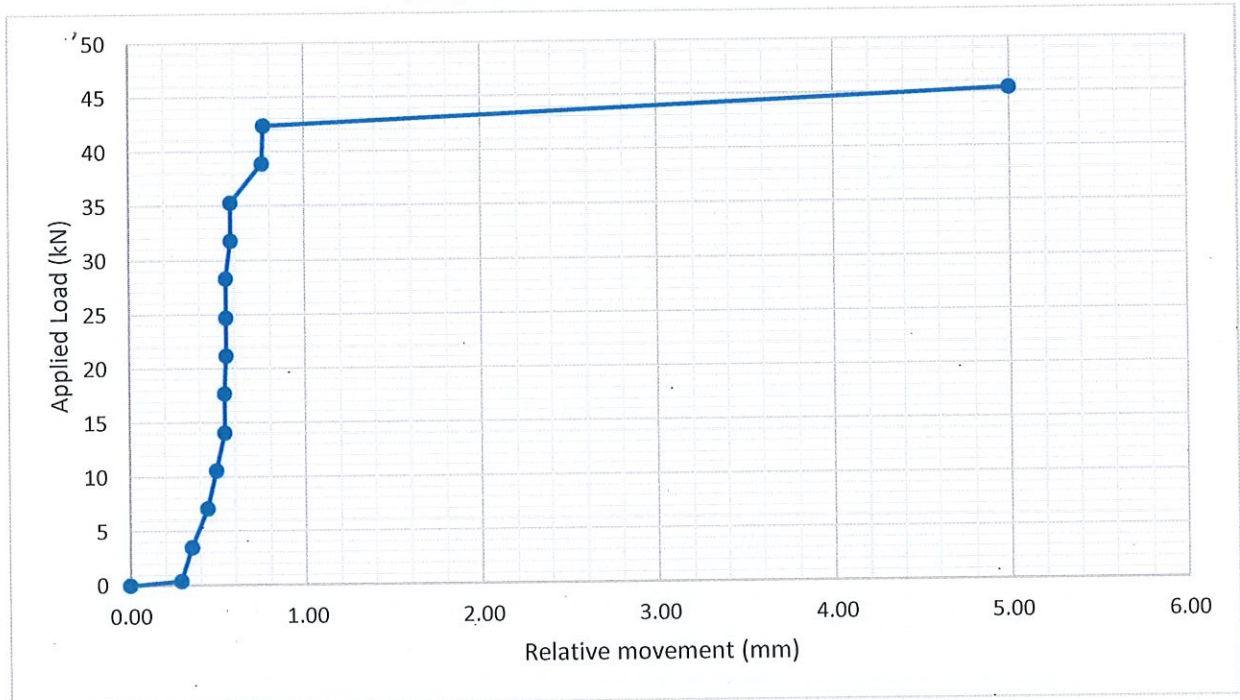
[BS5080 : Part 1 : 1993 cl.6, 7.1.2 & 7.1.3 (by continuous and incremental loading)]

Date of issue : 20-06-2022

Page 6 of 7 pages

Castco LRN : 220616-2287-7

#### Graphical Presentation (Y10-4)



#### Record Photo (Y10-4)



Before



Setup



After



Failure load

香港粉嶺安居街33號  
香港粉嶺安全街29A號  
E-mail: info@castco.com.hk

33, On Kui Street, Fanling, Hong Kong.  
29A, On Chuen Street, Fanling, Hong Kong.  
Website: www.castco.com.hk

Tel: 2597 8333  
Fax: 2597 8399

## Test Report

### Structural Fixings (Anchor Bolts & Dowel Bars) - Tensile Test of Anchor Bolts and Dowel Bars

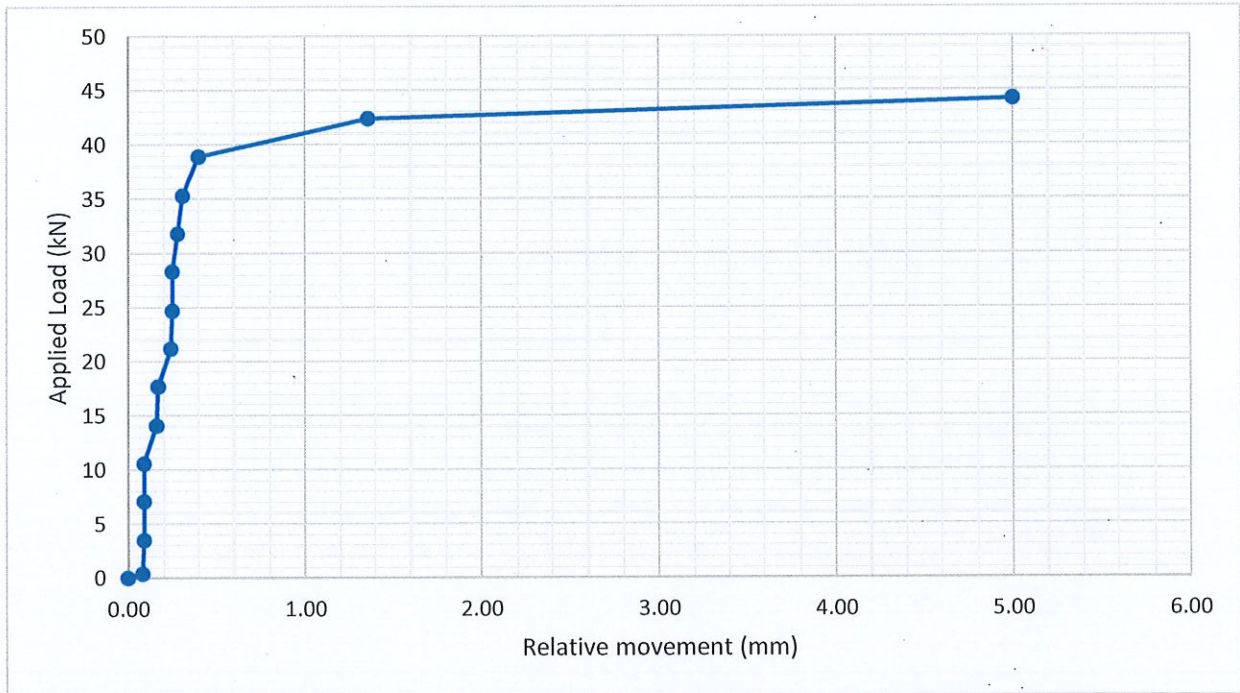
[BS5080 : Part 1 : 1993 cl.6, 7.1.2 & 7.1.3 (by continuous and incremental loading)]

Date of issue : 20-06-2022

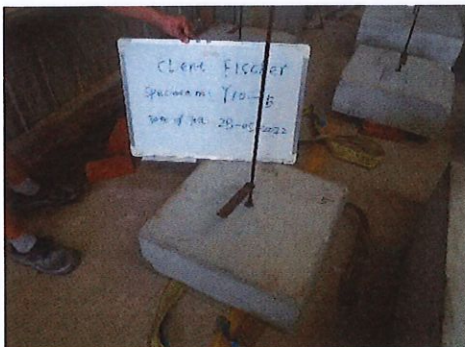
Page 7 of 7 pages

Castco LRN : 220616-2287-7

### Graphical Presentation (Y10-5)



### Record Photo (Y10-5)



Before



Setup



After

**End of Report**

## Appendix B

# Test reports of compressive strength of concrete cube



Test Report  
测试报告Concrete - Compressive Strength of Concrete Cubes  
混凝土抗压强度测定  
(CS1: 2010 Section 12)

Date of issue 颁发日期: 20-06-2022

Page 第 1 页 页 共 1 pages 页

Castco LRN 试验编号: 220620-2053

## 1. Sample details as supplied by customer 客户提供样本资料:-

Customer 客户: fischer (Taicang) Fixings Compang Limited

Customer's ref. no. 客户编号: --

Address 地址: --

Contract no. 合约编号: --

Job title 项目名称: Rebar connection test for fischer-FIS EB II

Location in works of concrete batch sampled 施工地点: --

Concrete mix I.D. 混凝土配合比识别: S3520

Grade 强度: 25/20

Designed 设计 / Measured slump 实际塌落度: --

W/C ratio 水灰比: 0.42

A/C ratio 集灰比: --

Cement content 水泥用量 (OPC 普通水泥/PFA 飞灰): 420/0 kg/m<sup>3</sup>

Supplier 供应商: 中山市坚正水泥预制件有限公司

Plant 厂房: 广东省中山市火炬开发区横门大桥脚

Source of coarse aggregate 粗骨料来源: 江门市玮泰石业有限公司

Cement brand 水泥品牌: 海螺牌 P.II 52.5R

Source of fine aggregate 细骨料来源: 江门市玮泰石业有限公司

Admixture brand 外加剂品牌: --

Dosage 外加剂用量: -- ml/m<sup>3</sup>

Date of sampling 取样日期: 20-05-2022

Time of adding water to cement 水泥加水时间: 9:37 a.m

Place of sampling 取样地点: 搅拌站

Date / Time of making cubes 试块制造日期及时间: --/ 10:00

Place of making cubes 试块制造地点: 搅拌站

Name of person making cubes 试块制造人员: 黄志强

Method of compaction 压实方法: 震台

Nominal size (mm) 尺寸 (毫米): 100 mm

Test at 测试于: 8 days

Site curing method 工地养护方式: 水池养护

Curing temp.(max/min.) 养护最高 / 最低温度: 29.8 °C / 28.0 °C

## 2. Reports of sampling, slump test, cube making and curing 采样, 塌落度测试, 试块制造和养护证书:-

A report of sampling, slump test, cube make and curing 采样, 塌落度测试, 试块制造和养护证书

[ ] is available and a copy is attached 有提供并附有副本 / [ X ] is not available 无提供

## 3. Laboratory test results 实验室测试结果:-

Date received 试块接收日期: 27-05-2022

Date of test 测试日期: 28-05-2022

Age at test 测试龄期: 8 days

Laboratory curing method 实验室养护方法: WATER TANK

Moisture condition at test 测试时湿度: WET

Tank no. 养护池编号: ZS-C12-002

Temperature 温度: Max 最高 30°C / Min. 最低 24°C

Cube Mark 试块编号		Y10-Y20 A	Y10-Y20 B	--	--	--	--
Mould no. 试模号码		--	--	--	--	--	--
Mass in air 空气中重量 (kg 公斤)		2.336	2.327	--	--	--	--
Mass in water 水中重量 (kg 公斤)		--	--	--	--	--	--
Measured dimensions 量度尺寸 (mm 毫米)	Height 高	100.0	100.1	--	--	--	--
	Width 阔	99.8	99.7	--	--	--	--
	Length 长	99.7	99.9	--	--	--	--
Saturated Density 饱和密度 (kg/m <sup>3</sup> )	Vol. by calculation 计算法	2350	2330	--	--	--	--
	Vol. by water disp. 排水法	--	--	--	--	--	--
Load at failure 碎裂荷重	kN	252.3	251.3	--	--	--	--
Compressive strength 抗压强度	MPa	25.3	25.2	--	--	--	--
Observation code 观察情况		K	K	--	--	--	--

Observation Legend 观察情况说明: -

A - Dry on Receipt 干燥 B - Irregular shape 不规则形状 C - Damaged corners 掉角 D - Damaged edges 掉边 E - Oversize 过大 F - Undersize 过小

G - Segregation 分离 H - Honeycombing 蜂窝 I - Voids 空洞 J - Abnormal fracture 异常碎裂 K - Satisfactory failures 正常碎裂

Remark(s) 备注:

1. Test results relate only to the specimen tested. 此测试结果只与受测试件有关。

2. Laboratory curing commenced from date cubes received. 实验室试块接收后马上进行养护。

3. The time of water added to cement has not been given by customer, the exact age at test is therefore not determined to Cl.10.4 of CS1: 2010.

如客户没有说明加水进英泥的时间, 测试龄期就不能根据CS1: 2010 Cl. 10.4 判定。

4. Test location Torch Development Zone, Zhongshan City, China.


Checked by

查核员:


TANG SIU KEUNG  
Assistant Technical Manager

Approved Signatory

核准签署:



End of Report

LEUNG MAN YUI  
Assistant Technical Manager

Form No. CUBE COMP\_STRENGTH\_ZSH\_T1 dd 31/03/2021 /05

香港粉嶺安居街33號  
香港粉嶺安全街29A號  
E-mail: info@castco.com.hk

33, On Kui Street, Fanling, Hong Kong.  
29A, On Chuen Street, Fanling, Hong Kong.  
Website: www.castco.com.hk

Tel : 2597 8333  
Fax: 2597 8399

Test Report  
测试报告

Concrete - Compressive Strength of Concrete Cubes  
混凝土抗压强度测定  
(CS1: 2010 Section 12)

Date of issue 颁发日期: 20-06-2022

Page 第 1 页 页 共 1 pages 页

Castco LRN 试验编号 : 220620-2210

1. Sample details as supplied by customer 客户提供样本资料:-

Customer 客户 : fischer (Taicang) Fixings Compang Limited

Customer's ref. no. 客户编号 : --

Address 地址 : --

Contract no. 合约编号 : --

Job title 项目名称 : Rebar connection test for fischer-FIS EB II

Location in works of concrete batch sampled 施工地点 : --

Concrete mix I.D. 混凝土配合比识别 : S3520

Grade 强度 : 25/20

Designed 设计 / Measured slump 实际塌落度 : --

W/C ratio 水灰比 : 0.42

A/C ratio 集灰比 : --

Cement content 水泥用量 (OPC 普通水泥/PFA 飞灰) : 420/0 kg/m<sup>3</sup>

Supplier 供应商 : 中山市坚正水泥预构件有限公司

Plant 厂房 : 广东省中山市火炬开发区横门大桥脚

Source of coarse aggregate 粗骨料来源 : 江门市玮泰石业有限公司

Cement brand 水泥品牌 : 海螺牌 P.II 52.5R

Source of fine aggregate 细骨料来源 : 江门市玮泰石业有限公司

Admixture brand 外加剂品牌 : --

Dosage 外加剂用量 : -- ml/m<sup>3</sup>

Date of sampling 取样日期 : 27-05-2022

Time of adding water to cement 水泥加水时间 : 2:31 p.m

Place of sampling 取样地点 : 搅拌站

Date / Time of making cubes 试块制造日期及时间 : -- / 15:00

Place of making cubes 试块制造地点 : 搅拌站

Name of person making cubes 试块制造人员 : 黄志强

Method of compaction 压实方法 : 震台

Nominal size (mm) 尺寸 (毫米) : 100 mm

Test at 测试于 : 8 days

Site curing method 工地养护方式 : 水池养护

Curing temp.(max/min.) 养护最高 / 最低温度 : 29.8 °C / 28.0 °C

2. Reports of sampling, slump test, cube making and curing 采样, 塌落度测试, 试块制造和养护证书:-

A report of sampling, slump test, cube make and curing 采样, 塌落度测试, 试块制造和养护证书

[ ] is available and a copy is attached 有提供并附有副本 / [ X ] is not available 无提供

3. Laboratory test results 实验室测试结果:-

Date received 试块接收日期 : 02-06-2022

Date of test 测试日期 : 04-06-2022

Age at test 测试龄期 : 8 days

Laboratory curing method 实验室养护方法 : WATER TANK

Moisture condition at test 测试时湿度 : WET

Tank no. 养护池编号 : ZS-C12-002

Temperature 温度 : Max 最高 30°C / Min. 最低 24°C

Cube Mark 试块编号	Y25 A	Y25 B	--	--	--	--
Mould no. 试模号码	--	--	--	--	--	--
Mass in air 空气中重量 (kg 公斤)	2.327	2.343	--	--	--	--
Mass in water 水中重量 (kg 公斤)	--	--	--	--	--	--
Measured dimensions 量度尺寸 (mm 毫米)	Height 高	99.8	100.1	--	--	--
	Width 阔	99.7	100.3	--	--	--
	Length 长	100.2	99.8	--	--	--
Saturated Density 饱和密度 (kg/m <sup>3</sup> )	Vol. by calculation 计算法	2330	2340	--	--	--
	Vol. by water disp. 排水法	--	--	--	--	--
Load at failure 碎裂荷重	kN	256.4	261.4	--	--	--
Compressive strength 抗压强度	MPa	25.8	26.0	--	--	--
Observation code 观察情况	K	K	--	--	--	--

Observation Legend 观察情况说明 :-


A - Dry on Receipt 干燥 B - Irregular shape 不规则形状 C - Damaged corners 掉角 D - Damaged edges 掉边 E - Oversize 过大 F - Undersize 过小  
G - Segregation 分离 H - Honeycombing 蜂窝 I - Voids 空洞 J - Abnormal fracture 异常碎裂 K - Satisfactory failures 正常碎裂

Remark(s) 备注:

- Test results relate only to the specimen tested. 此测试结果只与受测试件有关。
- Laboratory curing commenced from date cubes received. 实验室试块接收后马上进行养护。
- The time of water added to cement has not been given by customer, the exact age at test is therefore not determined to Cl.10.4 of CS1: 2010.  
如客户没有说明加水进英泥的时间, 测试龄期就不能根据CS1: 2010 Cl. 10.4 判定。
- Test location Torch Development Zone, Zhongshan City, China.

Checked by

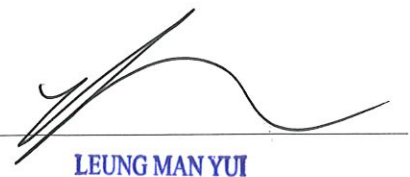
查核员:



TANG SIU KEUNG  
Assistant Technical Manager

Approved Signatory

核准签署:



End of Report

LEUNG MAN YUI  
Assistant Technical Manager

Test Report  
测试报告Concrete - Compressive Strength of Concrete Cubes  
混凝土抗压强度测定  
(CS1: 2010 Section 12)

Date of issue 颁发日期: 20-06-2022

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Castco LRN 试验编号: 220620-2218

## 1. Sample details as supplied by customer 客户提供样本资料:-

Customer 客户: fischer (Taicang) Fixings Compang Limited

Address 地址: --

Job title 项目名称: Rebar connection test for fischer-FIS EB II

Location in works of concrete batch sampled 施工地点: --

Concrete mix I.D. 混凝土配合比识别: S3520

Designed 设计 / Measured slump 实际塌落度: --

Cement content 水泥用量 (OPC 普通水泥/PFA 飞灰): 420/0 kg/m<sup>3</sup>

Plant 厂房: 广东省中山市火炬开发区横门大桥脚

Cement brand 水泥品牌: 海螺牌 P.II 52.5R

Admixture brand 外加剂品牌: --

Date of sampling 取样日期: 27-05-2022

Time of adding water to cement 水泥加水时间: 2:31 p.m

Place of sampling 取样地点: 搅拌站

Date / Time of making cubes 试块制造日期及时间: --/ 15:00

Place of making cubes 试块制造地点: 搅拌站

Name of person making cubes 试块制造人员: 黄志强

Method of compaction 压实方法: 震台

Nominal size (mm) 尺寸 (毫米): 100 mm

Test at 测试于: 14 days

Site curing method 工地养护方式: 水池养护

Curing temp.(max/min.) 养护最高 / 最低温度: 29.8 °C / 28.0 °C

Customer's ref. no. 客户编号: --

Contract no. 合约编号: --

## 2. Reports of sampling, slump test, cube making and curing 采样, 塌落度测试, 试块制造和养护证书:-

A report of sampling, slump test, cube make and curing 采样, 塌落度测试, 试块制造和养护证书

[ ] is available and a copy is attached 有提供并附有副本 / [ X ] is not available 无提供

## 3. Laboratory test results 实验室测试结果:-

Date received 试块接收日期: 02-06-2022

Date of test 测试日期: 10-06-2022

Age at test 测试龄期: 14 days

Laboratory curing method 实验室养护方法: WATER TANK

Moisture condition at test 测试时湿度: WET

Tank no. 养护池编号: ZS-C12-002

Temperature 温度: Max 最高 30°C / Min. 最低 24°C

Cube Mark 试块编号		Y32 A	Y32 B	--	--	--	--
Mould no. 试模号码		--	--	--	--	--	--
Mass in air 空气中重量 (kg 公斤)		2.341	2.330	--	--	--	--
Mass in water 水中重量 (kg 公斤)		--	--	--	--	--	--
Measured dimensions 量度尺寸 (mm 毫米)	Height 高	100.0	100.2	--	--	--	--
	Width 阔	99.8	100.1	--	--	--	--
	Length 长	100.3	99.7	--	--	--	--
Saturated Density 饱和密度 (kg/m <sup>3</sup> )	Vol. by calculation 计算法	2340	2330	--	--	--	--
	Vol. by water disp. 排水法	--	--	--	--	--	--
Load at failure 碎裂荷重	kN	286.8	286.3	--	--	--	--
Compressive strength 抗压强度	MPa	28.7	28.5	--	--	--	--
Observation code 观察情况		K	K	--	--	--	--

Observation Legend 观察情况说明: -

A - Dry on Receipt 干燥 B - Irregular shape 不规则形状 C - Damaged corners 掉角 D - Damaged edges 掉边 E - Oversize 过大 F - Undersize 过小  
G - Segregation 分离 H - Honeycombing 蜂窝 I - Voids 空洞 J - Abnormal fracture 异常碎裂 K - Satisfactory failures 正常碎裂

Remark(s) 备注:

- Test results relate only to the specimen tested. 此测试结果只与受测试件有关。
- Laboratory curing commenced from date cubes received. 实验室试块接收后马上进行养护。
- The time of water added to cement has not been given by customer, the exact age at test is therefore not determined to Cl.10.4 of CS1: 2010.  
如客户没有说明加水进英泥的时间, 测试龄期就不能根据CS1: 2010 Cl. 10.4 判定。
- Test location Torch Development Zone, Zhongshan City, China.

Checked by

查核员:


TANG SIU KEUNG  
Assistant Technical Manager

Approved Signatory

核准签署:



End of Report

LEUNG MAN YUI  
Assistant Technical Manager

香港粉嶺安居街33號  
香港粉嶺安全街29A號  
E-mail: info@castco.com.hk

33, On Kui Street, Fanling, Hong Kong.  
29A, On Chuen Street, Fanling, Hong Kong.  
Website: www.castco.com.hk

Tel : 2597 8333  
Fax: 2597 8399

**Test Report**  
**测试报告**

**Concrete - Compressive Strength of Concrete Cubes**  
**混凝土抗压强度测定**  
(CS1: 2010 Section 12)

Date of issue 颁发日期: 20-06-2022

Page 第 1 页 页 共 1 pages 页

Castco LRN 试验编号 : 220620-2231

**1. Sample details as supplied by customer 客户提供样本资料:-**

Customer 客户 : fischer (Taicang) Fixings Compang Limited

Customer's ref. no. 客户编号 : --

Address 地址 : --

Contract no. 合约编号 : --

Job title 项目名称 : Rebar connection test for fischer-FIS EB II

Location in works of concrete batch sampled 施工地点 : --

Concrete mix I.D. 混凝土配合比识别 : S3520

Grade 强度 : 25/20

Designed 设计 / Measured slump 实际塌落度 : --

W/C ratio 水灰比 : 0.42

A/C ratio 集灰比 : --

Cement content 水泥用量 (OPC 普通水泥/PFA 飞灰) : 420/0 kg/m<sup>3</sup>

Supplier 供应商 : 中山市坚正水泥预构件有限公司

Plant 厂房 : 广东省中山市火炬开发区横门大桥脚

Source of coarse aggregate 粗骨料来源 : 江门市玮泰石业有限公司

Cement brand 水泥品牌 : 海螺牌 P.II 52.5R

Source of fine aggregate 细骨料来源 : 江门市玮泰石业有限公司

Admixture brand 外加剂品牌 : --

Dosage 外加剂用量 : -- ml/m<sup>3</sup>

Date of sampling 取样日期 : 05-06-2022

Time of adding water to cement 水泥加水时间 : 3:15 p.m

Place of sampling 取样地点 : 搅拌站

Date / Time of making cubes 试块制造日期及时间 : -- / 3:30

Place of making cubes 试块制造地点 : 搅拌站

Name of person making cubes 试块制造人员 : 黄志强

Method of compaction 压实方法 : 震台

Nominal size (mm) 尺寸 (毫米) : 100 mm

Test at 测试于 : 8 days

Site curing method 工地养护方式 : 水池养护

Curing temp.(max/min.) 养护最高 / 最低温度 : 29.8 °C / 28.0 °C

**2. Reports of sampling, slump test, cube making and curing 采样, 塌落度测试, 试块制造和养护证书:-**

A report of sampling, slump test, cube make and curing 采样, 塌落度测试, 试块制造和养护证书

[ ] is available and a copy is attached 有提供并附有副本 / [ X ] is not available 无提供

**3. Laboratory test results 实验室测试结果:-**

Date received 试块接收日期 : 11-06-2022

Date of test 测试日期 : 13-06-2022

Age at test 测试龄期 : 8 days

Laboratory curing method 实验室养护方法 : WATER TANK

Moisture condition at test 测试时湿度 : WET

Tank no. 养护池编号 : ZS-C12-002

Temperature 温度 : Max 最高 30°C / Min. 最低 24°C

Cube Mark 试块编号		Y40 A	Y40 B	--	--	--	--
Mould no. 试模号码		--	--	--	--	--	--
Mass in air 空气中重量 (kg 公斤)		2.340	2.329	--	--	--	--
Mass in water 水中重量 (kg 公斤)		--	--	--	--	--	--
Measured dimensions 量度尺寸 (mm 毫米)	Height 高	100.2	100.1	--	--	--	--
	Width 阔	99.7	99.9	--	--	--	--
	Length 长	100.3	100.1	--	--	--	--
Saturated Density 饱和密度 (kg/m <sup>3</sup> )	Vol. by calculation 计算法	2340	2330	--	--	--	--
	Vol. by water disp. 排水法	--	--	--	--	--	--
Load at failure 碎裂荷重	kN	279.0	274.7	--	--	--	--
Compressive strength 抗压强度	MPa	27.9	27.5	--	--	--	--
Observation code 观察情况		K	K	--	--	--	--

Observation Legend 观察情况说明 :-

A - Dry on Receipt 干燥 B - Irregular shape 不规则形状 C - Damaged corners 掉角 D - Damaged edges 掉边 E - Oversize 过大 F - Undersize 过小  
G - Segregation 分离 H - Honeycombing 蜂窝 I - Voids 空洞 J - Abnormal fracture 异常碎裂 K - Satisfactory failures 正常碎裂

Remark(s) 备注:

- Test results relate only to the specimen tested. 此测试结果只与受测试件有关。
- Laboratory curing commenced from date cubes received. 实验室试块接收后马上进行养护。
- The time of water added to cement has not been given by customer, the exact age at test is therefore not determined to Cl.10.4 of CS1: 2010.  
如客户没有说明加水进英泥的时间, 测试龄期就不能根据CS1: 2010 Cl. 10.4 判定。
- Test location Torch Development Zone, Zhongshan City, China.

Checked by

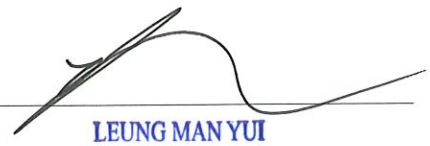
查核员:



**TANG SIU KEUNG**  
Assistant Technical Manager

Approved Signatory

核准签署:



**LEUNG MAN YUI**  
Assistant Technical Manager

End of Report

## Appendix C

# Stocklist certificates and Mill test certificates of steel bar



華勝建築工程材料有限公司  
Ever Success Construction Eng. Materials Ltd



ISO 9001 : 2015  
Certificate No.: CC 6416



ISO 9001 : 2015  
Certificate No.: CC 6416

Certification No. : 038197  
Issue Date : 12 Apr., 2022

## STOCKIST CERTIFICATE

Client : Castco Testing Centre Ltd.  
Project Location : 29A, On Chuen Street Fanling, Hong Kong  
Delivery No. : D22769  
Date of Delivery : On/abt. 11 Apr., 2022  
Product Description : Deformed High Yield Steel Bars in Grade 500B  
Classification of Reinforcement : Class 2 in Accordance with CS2:2012 or BS4449:2005

We wish to advice that the steel bars are delivered to above job site as listed below:

Lot No.	Size	Qty. (MT)	Pattern	Origin	Mill's Name	Mill's ISO Cert. No.	Test Cert No.
KCH-0388	Y10mm x 12M	0.007	CHA86	China	Jiangsu Yonggang Group Co., Ltd.	02216Q2030R6L	180828C00403
DUM18B/21/21-118B	Y12mm x 12M	0.009	VNM 4	Vietnam	HOA PHAT HAI DUONG STEEL JOINT STOCK COMPANY	HT 3986/2.20.17	0375 - 0621
DUM12B/21/21-112B	Y16mm x 12M	0.019	INA 2	India	JINDAL STEEL & POWER LTD.	FM 620708	20210145
KCH-0329	Y20mm x 12M	0.030	CHA 155	China	Shandong Laigang Yongfeng Steel Corp.	02215Q2090R3L	180201H0401

For and on behalf of  
Ever Success Constr. Eng. Materials Ltd.



Authorized Operations Manager



# 華勝建築工程材料有限公司

## Ever Success Construction Eng. Materials Ltd



ISO 9001 : 2015  
Certificate No.: CC 6416

ISO 9001 : 2015  
Certificate No.: CC 6416

DUM04B/20/ 20-204B	Y25mm x 12M	0.058	RUS 5	Russia	JSC "EVRAZ CONSOLIDATED WEST SIBERIAN METALLURGICAL PLANT"	RU 228098Q-U	DB65910VSC- PF
DUM14B/20/ 20-114B	Y32mm x 12M	0.114	RUS 5	Russia	JSC "EVRAZ CONSOLIDATED WEST SIBERIAN METALLURGICAL PLANT"	RU 228098Q-U	DE67797VSC- SH
DUM01B/18/ 18-101B	Y40mm x 12M	0.198	INA 1	India	JSW Steel Limited	01 100 99572	2017-18/ 0400744612_ 000070_ 7280096454

Y10mm Heat No.: 18B211309

Y12mm Heat No.: SD345A-11A14073/1

Y16mm Heat No.: B12260

Y20mm Heat No.: D201801034002

Y25mm Heat No.: 496912

Y32mm Heat No.: 501837

Y40mm Heat No.: 10022063

For and on behalf of  
Ever Success Constr. Eng. Materials Ltd.



Authorized Operations Manager



# 江苏永钢集团有限公司产品质量证明书

Jiangsu Yonggang Group Co., Ltd. Mill Test Certificate

Certificate No: 180828C00403

客户名称 Customer	KAM CHUN HONG CO.,LTD.	产品名称 Commodity	钢筋混凝土用热轧带肋钢筋
合同号 Contract No.	A9001807008-DB	技术标准 Standard	HOT-ROLLED RIBBED STEEL BARS FOR THE REINFORCEMENT OF CONCRETE
牌号 Grade	B500B/500B	生产许可证书号 Production Cert. No.	ES 4449:2005/CS2:2012
提货日期 Date of Delivery	20180829	生产工艺 Manufacturing processes	直条
出库单号 No. of Delivery	20180829	交货状态 Condition of delivery	直条
炉号 Heat No.	18B211307	生产日期 Producing Date	20180722
产品规格 Size (mm)	10	长度 Length (m)	12
轧制批号 Batch No.	B61807034001	生产日期 Producing Date	20180722
		长度 Length (m)	12
		生产日期 Producing Date	20180722

轧制批号 Batch No.	炉号 Heat No.	产品规格 Size (mm)	生产日期 Producing Date	长度 Length (m)	件数 Bundles	重量 Weight (t)	化学成份(%) Chemical Composition											A01 屈服强度 MPa	A02 抗拉强度 MPa	A04 屈服比	A12 最大力伸长率 %	B05 反向弯曲 试验	Y01 每米重量 Kg	Y02 有效截面积	Z99 肋纹测试					
							C	Si	Mn	P	S	Ceq	V	Cr	Mo	Ni	Cu									N				
B61807034001	18B211307	10	20180722	12	22	42.961	19	24	33	17	19	31	3	34	1	10	1	21	587	649	1.14	8.0	OK	0.599	76.20	OK				
B61807034002	18B211308	10	20180722	12	22	42.993	21	25	33	18	13	33	3	33	1	8	1	23	564	646	1.15	9.5	OK	0.600	75.50	OK				
B61807034003	18B211309	10	20180722	12	22	43.097	18	25	35	24	15	31	3	32	1	6	1	70	577	646	1.12	8.5	OK	0.602	76.60	OK				
						合计Total:												66	129.051											

注释 Annotation	<p>A01=屈服强度 Yield Strength (Re) A02=抗拉强度 Tensile Strength (Rm) A04=屈服比 Ratio of Tensile and yield strength A12=最大力总伸长率 Total elongation at maximum force B05=反向弯曲试验 Rebound Test Y01=每米重量 Mass per meter Ceq=[C]+[Mn]/6+([Cr]+[V]+[Mo])/5+([Cu]+[Ni])/15</p>
备注 Remarks	<p>1. 我司证实以上产品之肋纹测试结果符合BS4449:2005及CS2:2012标准, 肋纹测试结果采用辛普森公式计算。 2. 碳当量 Ceq按照以下公式计算: Ceq=C+Mn/6+(Cr+V+Mo)/5+(Cu+Ni)/15。 3. ISO证书号: 0221602030R6L; ISO证书有效期: 2019-5-25 4. CNAS证书号: CNASL3062; CNAS证书有效期: 2024-05-13 We hereby certify that the results of surface geometry measurement of above products are in compliance with standards BS4449:2005 AND CS2:2012. Surface Geometry results tested by "Simpson's formula". 5. 碳当量 Ceq按照以下公式计算: Ceq=C+Mn/6+(Cr+V+Mo)/5+(Cu+Ni)/15。 6. ISO证书号: 0221602030R6L; Date of Expiry ISO: 2019-5-25 7. CNAS证书号: CNASL3062; Date of Expiry CNAS: 2024-05-13</p>




制单(Signature): 徐燕  
签证日期(Date of Issue): 20180829  
江苏永钢集团有限公司  
JIANGSU YONGGANG GROUP CO., LTD.

徐燕(Seal):  
邮政编码(Post Code): 215028  
张家港(张家港永钢)  
Zhangjiagang City, Jiangsu, China

第1页 共1页



ORIGINAL

1. Exporter JIANGSU YONGGANG GROUP CO., LTD. YONGLIAN INDUSTRIAL PARK, ZHANGJIAGANG CITY, JIANGSU, CHINA 215628		Certificate No. (PAGE 1 OF 3) C183205160060249 CERTIFICATE OF ORIGIN OF THE PEOPLE'S REPUBLIC OF CHINA		
2. Consignee KAM CHUN HONG CO., LTD., RM 2809, 28/F., WU CHUNG HOUSE, 213 QUEEN'S ROAD EAST, WAN CHAI, HONG KONG				
3. Means of transport and route FROM ZHANGJIAGANG PORT OF CHINA TO HONG KONG BY SEA		5. For certifying authority use only ISSUED RETROSPECTIVELY		
4. Country / region of destination HONG KONG(CHINA)		Verification: www.chinaorigin.gov.cn		
6. Marks and numbers N/M	7. Number and kind of packages;description of goods TWO HUNDRED AND FIFTY EIGHT (258) BUNDLES OF HOT-ROLLED RIBBED STEEL BARS FOR THE REINFORCEMENT OF CONCRETE SPECIFICATION: BS4449:2005 AND HKCS2:2012 GRADE B500B/500B DIA. 10MM X 12M TWO HUNDRED AND EIGHT (208) BUNDLES OF HOT- ROLLED RIBBED STEEL BARS FOR THE REINFORCEMENT OF CONCRETE SPECIFICATION: BS4449:2005 AND HKCS2:2012 GRADE B500B/500B DIA. 12MM X 12M TWO HUNDRED AND SIXTY FOUR (264) BUNDLES OF HOT-ROLLED RIBBED STEEL BARS FOR THE REINFORCEMENT OF CONCRETE SPECIFICATION: BS4449:2005 AND HKCS2:2012 GRADE B500B/500B DIA. 16MM X 12M	8. H.S.Code 72.28 72.28 72.28	9. Quantity 504.312MT N.W. 400.906MT N.W. 509.506MT N.W.	10. Number and date of invoices A9001807008- DB-1 AUG. 28, 2018
<div style="border: 1px solid red; padding: 5px; display: inline-block;">                     We Ever Success Construction Eng. Materials Ltd.                      Certify that this is a true copy issued to                      Client: Castco Testing Centre Ltd.                      Location: 29A, On Chuen Street Fanling, Hong Kong                      Size: Y10mm x 12M Tonnage: 0.007 MT                      Date: 11 Apr., 2022 I/O No.: D22769                 </div>				
11. Declaration by the exporter The undersigned hereby declares that the above details and statements are correct, that all the goods were produced in China and that they comply with the Rules of Origin of the People's Republic of China.  For and on behalf of JIANGSU YONGGANG GROUP CO., LTD. 江苏永钢集团有限公司  Authorized Signature: _____  Nanjing, China, AUG. 30, 2018  Place and date, signature and stamp of authorized signatory		12. Certification It is hereby certified that the Declaration by the exporter is correct.   Nanjing, China, AUG. 30, 2018  Place and date, signature and stamp of certifying authority		

DUM18B/21/21-118B

BAR PATTERN : VNM4

YB12MM X 12M



PHIẾU CHỨNG NHẬN CHẤT LƯỢNG  
MILL TEST CERTIFICATE

0375 - 0621



CUSTOMER/ KHÁCH HÀNG : TO WHOM IT MAY CONCERN

MINH HA HOA PHAT HAI DUONG STEEL JOINT STOCK COMPANY/  
SẢN XUẤT CÔNG TY CỔ PHẦN THÉP HÓA PHÁT HẢI DƯƠNG

Hiep Son Ward, Kinh Mon Town, Hai Duong Province, Vietnam.  
Phường Hiệp Sơn - Thị xã Kinh Môn - Tỉnh Hải Dương - Việt Nam.

ADD/ Địa chỉ : 0220 3535250 Fax: 0220 3535251  
Website: www.hoaphat.com.vn

PRODUCT NAME/ TÊN SẢN PHẨM: HIGH YIELD STEEL DEFORMED BAR

SIZE / KÍCH THƯỚC : Dia 12mm x 12M

STANDARD/ TIÊU CHUẨN : CS2:2012

GRADE/ MÃC THÉP : 500B

BAR PATTERN CODE : VNM4

BAR PATTERN : 11A13962/1



PRODUCTION DATE/ NGÀY SẢN XUẤT : 05 - 06/06/2021  
CERTIFICATE DATE/ NGÀY CẤP : 30/06/2021  
TOTAL NUMBER OF BUNDLE/ TỔNG SỐ : 223 Bundle/ Bộ  
TOTAL WEIGHT/ TỔNG TRỌNG LƯỢNG : 545.264 Ton/ Tấn  
CERTIFICATE NUMBER/ CHUNG CHỈ SỐ : 0375 - 0621  
ISO CERTIFICATE NUMBER/ GIẤY CHỨNG NHẬN ISO SỐ : HT 3986/2.20.17

No/ STT	Heat number/ Mã số	Net/ Gross weight (kg)	Mass (kg/m)	Chemical Composition/ Thành phần hóa học:										Mechanical Properties/ Cơ tính						
				%C	%Si	%Mn	%S	%P	%Cu	%Ni	%C	%Mo	%V	%N	%Ceq	Yield strength (N/mm <sup>2</sup> )	Tensile strength (N/mm <sup>2</sup> )	Rm/Re	Elongation Agt (%)	Rebar Test
1	SD345A-11A13962/1	44.025	0.868	0.21	0.37	0.89	0.024	0.029	0.057	0.021	0.042	0.013	0.004	0.006	0.378	581.038	652.613	1.12	8.70	OK
2	SD345A-11A14041/1	24.425	0.866	0.21	0.34	0.93	0.023	0.038	0.044	0.022	0.071	0.007	0.003	0.007	0.384	576.052	639.937	1.11	9.10	OK
3	SD345A-11A14073/1	39.089	0.868	0.19	0.35	0.90	0.022	0.027	0.047	0.025	0.050	0.015	0.003	0.005	0.361	575.115	642.994	1.12	8.90	OK
4	SD345A-11A14074/1	2.438	0.865	0.20	0.33	0.88	0.029	0.027	0.046	0.024	0.042	0.011	0.003	0.005	0.361	568.116	648.340	1.14	8.50	OK
5	SD345A-11A14103/1	39.182	0.864	0.21	0.37	0.87	0.016	0.035	0.055	0.020	0.058	0.016	0.003	0.008	0.361	573.739	659.202	1.15	8.90	OK
																586.980	647.401	1.10	8.50	OK
																571.302	648.345	1.13	8.30	OK
																388.494	657.802	1.12	9.20	OK
																578.033	645.693	1.12	8.50	OK
																588.660	650.779	1.13	8.50	OK
																576.853	630.779	1.14	8.80	OK
																579.838	646.097	1.10	8.80	OK
																590.384	658.577	1.11	9.00	OK
																575.200	640.300	1.11	8.60	OK



\* Ceq = C+Mn/6 + (Cr+Mo+V)/5 + (Ni+Cu)/15  
 \* Manufacturing process Route: Blast Furnace - Converter - Continuous casting - Hot rolling  
 \* Statement: We certify that the material supplied complies with the requirements of BS 4449:2005 & CS2:2012 and have been measured at the frequency specified in BS 4449:2005 and CS2:2012. The results of Surface Geometry Measurement are in compliance with BS 4449:2005 and CS2:2012.

QUYỀN TRƯỞNG PHÒNG QUẢN LÝ CHẤT LƯỢNG  
Nguyễn Thị Hải Dương

1. Goods consigned from (Exporter's business name, address, country) <b>HOA PHAT HAI DUONG STEEL JOINT STOCK COMPANY HEP THONG RESIDENTIAL AREA, HEP SON WARD, KINH MON TOWN, HAI DUONG PROVINCE, VIETNAM</b>		Reference No. <b>2101047737</b>	
2. Goods consigned to (Consignee's name, address, country) <b>VSC STEEL COMPANY LIMITED 17 TSING KING STREET, TSING YI HONG KONG</b>		4. Competent authority (name, address, country) <b>CHAMBER OF COMMERCE &amp; INDUSTRY OF VIETNAM 9 Dao Duy Anh St., Dong Da Dist., Hanoi City, Viet Nam Tel: 84-24-35742022 (215, 398, 208) Fax: 84-24-3712029</b>	
3. Means of transport and route (as far as known) <b>BY SEA, MA EPIC TRADER V.S.1198 FROM: DALONG ANCHORAGE, QUANG BINH, VIETNAM TO: HONG KONG B/L No. 11905 DATED 02 JULY 2021</b>		5. For official use	
6. Marks, numbers and kind of packages, description of goods <b>REINFORCING STEEL BAR HS CODE: 72142031 SPECIFICATION: CS212012 GRADE: 500B NUMBER OF BUNDLES: 1,499 BUNDLES NET WEIGHT/GROSS WEIGHT: 3,612.624 MT TOTAL NUMBER OF BUNDLES: 1,499 BUNDLES TOTAL QUANTITY/NET WEIGHT/ GROSS WEIGHT: 3,612.624 MT</b>		7. Gross weight or other quantity <b>3,612.624 MT</b>	8. Number and date of invoices <b>30.21-1 01 JULY 2021 11 SIMPLY INVOICE: TT01W 1120051510-1 dated 02 July 2021</b>
		<div style="border: 2px solid red; padding: 5px;"> <p><b>We Ever Success Construction Eng. Materials Ltd.</b>            Certify that this is a true copy issued to:  <b>Client:</b> Casco Testing Centre Ltd.  <b>Location:</b> 29A On Chun Street Fanning, Hong Kong  <b>Size:</b> Y12mm x 12M <b>Formage:</b> 0.009 MT  <b>Date:</b> 11 Apr. 2022 <b>D/O No.:</b> D22769</p> </div>	
9. Certification It is hereby certified, on the basis of control carried out, that the declaration by the exporter is correct.		10. Declaration by the exporter The undersigned hereby declares that the above details and statements are correct; that all the goods were produced in Vietnam and that they comply with the origin requirements specified for goods of Vietnam.	
 <b>HANOI VIETNAM</b> (Place and date, signature and stamp of certifying authority)		 <b>PHO GIAM ĐỐC</b> (Place and date, signature of authorized person)	



YB16MM X 12M

BAR PATTERN:INA2

DUM12B/21/21-112B



JINDAL STEEL & POWER LTD.
Works : Chandrapada Road,SH - 63,AVIPat: Jindal Nagar, Dist: Anapali, Odisha- 759111.
E-Mail: barmlt@jindalsteel.com
Registered Office: Post Box No.6, O.P., Jindal Nagar, Hisar (Haryana)
Corporate Office: Jindal Centre, 12 Bhabai Camps Palace, New Delhi - 110066 (INDIA)
Phone : (06783) 26218-35; Fax : 06783-26414-44
MLL TEST CERTIFICATE

Test Certificate No : 20210145
TC Date : 09.04.2021
Customer Name: M/S VSC STEEL COMPANY LIMITED.
Process Route: BF-SEA-ROF - LRF - CCH - BRN

Table with columns: Mechanical Properties (UTS, Agt, UTS/Ys, Ratio, Rebend Test), Chemical Composition (C, Mn, S, P, Si, Cu, Ni, Cr, Mo, V, N, Ceq), and Unit Mass (Kg/mtr, mm2). Includes rows for different bar sizes and grades.




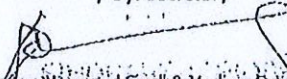
Product : Prime Newly Produced High Yield Steel Deformed Bars
Specification & Grade: IS: 2062 & 5000
Chemistry: 1. Loads sample analysis
1 MPa = 1 N/mm2
YS-Yield Strength
UTS-Ultimate Tensile Strength
Ceq=[C+Mn/6+(Cr+Mo)/5+(Ni+Cu)/15]
Sales Order No. : 905701776
ISO Certificate No. : RM 628708 (ISO 9001:2015)
The result of surface geometry measurement are in compliance with BS4448:2005, BS9008 & CS:2012, Latest.
Certified By: [Signature]
Authorized Signatory (Quality Assurance)
For: Jindal Steel & Power Ltd

DUM12B/21/21-112B

BAR PATTERN:INA2

YB16MM X12M

CERTIFICATE OF INDIAN ORIGIN (NON PREFERENTIAL)

<p>Name and Address of Manufacturers and Exporter  <b>JINDAL STEEL AND POWER LIMITED</b>          JINDAL CENTRE, 12 BHIKHADI CAMA PLACE,          NEW DELHI -110066 INDIA</p>	<p style="text-align: right;">787229</p> <p>Chamber of Commerce &amp; Industry          Recognized by Ministry of Commerce &amp; Industry          Govt. of India</p>  <p>Federation of Indian Micro and Small          &amp; Medium Enterprises          B-4/161, Safdarjung Enclave, New Delhi - 110029          Tel. : 26187948, 26109470          E-mail : info@fisme.org.in          Web address : <a href="http://www.fisme.org.in">http://www.fisme.org.in</a></p>																										
<p>CONSIGNEE : TO THE ORDER OF CTBC BANK CO., LTD.          HONG KONG BRANCH</p>																											
<p>NOTIFY : VSC STEEL COMPANY LIMITED 17 TSING KEUNG STREET,          TSING YI, HONG KONG</p>																											
<p>Port of Loading: PARADIP PORT IN INDIA</p>	<p>GROSS WEIGHT (MT) 5677.814</p> <p>NET WEIGHT (MT) 5677.814</p>																										
<p>Port of Discharge:          HONG KONG</p>																											
<p>DESCRIPTION OF GOODS</p>	<p>It is hereby certified that goods          Are of Indian Origin</p>  <p>Signature of Exporter</p>																										
<p>COMMODITY : HIGH YIELD STEEL DEFORMED BARS</p>																											
<p>TOTAL NUMBER OF BUNDLES : 2305</p>																											
<table border="1"> <thead> <tr> <th>SIZE</th> <th>QUANTITY(MT)</th> <th>NO. OF BUNDLES</th> </tr> </thead> <tbody> <tr> <td>10MM X 12M</td> <td>283.969</td> <td>113</td> </tr> <tr> <td>12MM X 12M</td> <td>476.100</td> <td>191</td> </tr> <tr> <td>16MM X 12M</td> <td>476.201</td> <td>193</td> </tr> <tr> <td>20MM X 12M</td> <td>453.056</td> <td>184</td> </tr> <tr> <td>25MM X 12M</td> <td>949.708</td> <td>386</td> </tr> <tr> <td>32MM X 12M</td> <td>474.754</td> <td>191</td> </tr> <tr> <td>40MM X 12M</td> <td>2564.026</td> <td>1047</td> </tr> <tr> <td><b>TOTAL</b></td> <td><b>5677.814</b></td> <td><b>2305</b></td> </tr> </tbody> </table>	SIZE	QUANTITY(MT)	NO. OF BUNDLES	10MM X 12M	283.969	113	12MM X 12M	476.100	191	16MM X 12M	476.201	193	20MM X 12M	453.056	184	25MM X 12M	949.708	386	32MM X 12M	474.754	191	40MM X 12M	2564.026	1047	<b>TOTAL</b>	<b>5677.814</b>	<b>2305</b>
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40MM X 12M	2564.026	1047																									
<b>TOTAL</b>	<b>5677.814</b>	<b>2305</b>																									
<p>We Ever Success Construction Eng. Materials Ltd.          Certify that this is a true copy issued to:          Client: <b>Casco Testing Centre Ltd.</b>          Location: <b>29A, On Chuen Street Pakling, Hong Kong</b>          Size: <b>Y16mm x 12M Tonnage: 0.019 MT</b>          Date: <b>11 April 2007 D/O No: D22769</b></p>	 <p>It is hereby certified that to the best of our knowledge and belief the above mentioned GOODS ARE OF INDIA ORIGIN.</p>																										
		<p>Secy. General / Joint Secretary          / Dy. Secretary</p>  <p>Federation of Indian Micro and Small &amp; Medium Enterprises          New Delhi</p>																									

Date:

Federation of Indian Micro and Small & Medium Enterprises (FISME), New Delhi

# 山东莱钢永锋钢铁有限公司

## Shandong Laigang Yongfeng Steel Corp.

山东省潍坊市青州市经济开发区  
QIHE ECONOMIC DEVELOPMENT ZONE, SHANDONG, CHINA

### 产品质量证明书

### MILL TEST CERTIFICATE

KCH-0329 Y20 CHA155

序号	炉号	直径	长度	捆数	重量	化学成分 (%)										力学性能										
						C	Si	Mn	P	S	Cr	NI	CU	Mo	V	N	Caq	伸长率	屈服强度	抗拉强度	断面收缩率					
1	D20180105-4001	500B	20	12	6	17.529	0.190	0.234	1.032	0.032	0.026	0.373	0.005	0.001	0.001	0.003	0.003	0.439	610	695	880	11.4	8	OK		
2	D20180105-4002	500B	20	12	1	2.954	0.190	0.250	1.027	0.028	0.028	0.372	0.005	0.001	0.002	0.004	0.425	585	675	870	11.5	7.6	OK			
3	D20180105-4011	500B	20	17	50.084	0.208	0.260	1.060	0.025	0.028	0.357	0.006	0.001	0.001	0.003	0.003	0.455	580	680	880	11.7	10.3	OK			
4	D20180105-4013	500B	20	19	55.994	0.193	0.262	1.039	0.025	0.029	0.357	0.006	0.002	0.002	0.006	0.436	565	665	865	11.8	10.3	OK				
5	D20180105-4014	500B	20	12	53.811	0.190	0.259	1.012	0.033	0.028	0.338	0.006	0.001	0.001	0.003	0.005	0.426	590	695	890	11.7	9.3	OK			
6	D20180105-4015	500B	20	12	44.293	0.196	0.266	1.085	0.031	0.027	0.346	0.006	0.001	0.001	0.003	0.007	0.449	570	675	870	11.8	11	OK			
合计 Total:						76	224.645														伸长率	屈服强度	抗拉强度	断面收缩率	冲击功	试验



**化学成分 (%) 说明:** 化学成分由光谱仪测定，符合标准要求。

**力学性能 说明:** 力学性能由拉伸试验测定，符合标准要求。

**检验合格专用章**  
张恒  
山东莱钢永锋钢铁有限公司  
王贤宝 见证  
SIGNED BY Detection



备注 Remarks  
1. 本证书只适用于本公司生产的产品，不作为其他用途。  
2. 如对产品有异议，请于收到证书之日起7个工作日内向本公司提出。  
3. 本公司对所有产品均实行100%出厂检验，确保产品质量。

1. Exporter SHANDONG LAIGANG YONGPENG STEEL CORP. QILU ECONOMIC DEVELOPMENT ZONE, SHANDONG, CHINA		Certificate No. 0183222003230003		
2. Consignee TO ORDER		<b>CERTIFICATE OF ORIGIN OF THE PEOPLE'S REPUBLIC OF CHINA</b>		
3. Means of transport and route FROM QINGDAO PORT, CHINA TO HONGKONG BY SEA		5. For certifying authority use only		
4. Country/region of destination HONG KONG, CHINA		Verifiable on <a href="http://www.chinaorigins.gov.cn/">www.chinaorigins.gov.cn/</a>		
6. Marks and numbers N/A	7. Number and kind of packages; description of goods ONE THOUSAND SEVEN HUNDRED AND THIRTY TWO (1732) BUNDLES OF NEWLY ROLLER HOT ROLLED HIGH TENSILE STEEL DEFORMED BARS QUALITY Q235 HOT ROLL GRADE 100B H.S. CODE: 7228309000  SIZE/QUANTITY/NO. OF BUNDLES 10MM X 12M 710 392MT 243 BUNDLES 12MM X 12M 697 798MT 239 BUNDLES 16MM X 12M 624 912MT 270 BUNDLES 20MM X 12M 388 317MT 129 BUNDLES 25MM X 12M 722 640MT 249 BUNDLES 32MM X 12M 827 901MT 202 BUNDLES 40MM X 12M 907 810MT 311 BUNDLES  *** **	8. H.S. Code 7228	9. Quantity 1001.350M	10. Number and date of invoice 2017-031 108-02-2018
		<div style="border: 1px solid red; padding: 5px; color: red;"> <p>We Ever Success Construction Eng. Materials Ltd. Certify that this is a true copy issued to: <i>Client:</i> Casico Testing Centre Ltd <i>Location:</i> 19A On Chun Street, Tsim Sha Tsui, Hong Kong <i>Size:</i> Y20mm x 12M <i>Volume:</i> 0.130 MT <i>Date:</i> 11 Apr. 2022 <i>D/O No.:</i> 012769</p> </div>		
(1) Declaration by the exporter The undersigned hereby declares that the above details and statements are correct, that all the goods were produced in China and that they comply with the Rules of Origin of the People's Republic of China.		(2) Certification It is hereby certified that the declaration by the exporter is correct.		
For and on behalf of  山东莱钢永锋钢铁有限公司 Shandong Laigang Yongfeng Steel Co., Ltd. Shandong, China. 108-08-2018		 0000067208244 Shandong, China. 108-08-2018		
Place and date, signature and stamp of authorized signatory		Place and date, signature and stamp of certifying authority		

AQSIQ 162099821

DUM04B/20/20-204B

BAR PATTERN:RUS5

YB25MM X 12M



# MILL'S TEST CERTIFICATE



MILL'S TEST CERTIFICATE OF CHEMICAL ANALYSIS AND MECHANICAL PROPERTIES

BUYER COUNTRY: HK CERTIFICATE DATE 28.12.2019

CUSTOMER: VSC STEEL COMPANY LIMITED

SPECIFICATION: GRADE 500B MANUFACTURED TO CS2-2012

DESCRIPTION OF GOODS: NEWLY ROLLED STEEL DEFORMED BARS

REFERENCE NUMBER: DB65910VSC-PF

FULL NAME AND ADDRESS OF MANUFACTURER: ISO CERT NO. RU 228988Q-U

JSC VEYRAZ CONSOLIDATED WEST SIBERIAN METALLURGICAL PLANT ISO 9001:2015

16, KOSMITSCHESKOYE SHOSSE, NOVOKUZNETSK, 654045 RUSSIA

NAME OF CARRYING VESSEL: AQUAMARINE SW

THE MATERIAL SUPPLIED COMPLIES WITH THE REQUIREMENTS OF AND HAS BEEN TESTED AT THE FREQUENCY SPECIFIED IN CS2-2012. WE CONFIRM THAT THE RESULTS OF SURFACE GEOMETRY MEASUREMENT OR BEAM TEST ARE IN COMPLIANCE WITH THIS STANDARD

\*Ceq = C + Mn/6 + (Cr+V+Mo)/5 + (Cu+Ni)/15

Chemical analysis and mechanical properties are the same for all sizes:

Size	Heat No.	Cross-sectional area (mm <sup>2</sup> )	Weight of liner mass (kg/m)	MECHANICAL PROPERTIES/VALUES				Chemical analysis/composition for each cast/heat of the goods (%)													
				TENSILE TEST		Elongation %	RESEND TEST	RELATIVE RED AREA %	C	Mn	P	S	Cr	Cu	Ni	Mo	V	N	Carbon Equivalent Value (Ceq)		
				Yield Point N/mm <sup>2</sup>	Tensile Strength N/mm <sup>2</sup>															RESEND TEST	
25MMX12M	195248	490.60	3.851	586.0	720.0	1.23	7.1	OK	0.072	0.19	0.49	0.027	0.021	0.05	0.03	0.03	0.003	0.002	0.005	0.005	0.29
		479.90	3.767	590.0	729.0	1.24	8.5	OK	0.072												
		478.90	3.759	583.0	717.0	1.23	8.3	OK	0.073												
	195257	477.80	3.751	597.0	752.0	1.26	6.4	OK	0.071	0.19	0.47	0.025	0.025	0.05	0.04	0.03	0.003	0.005	0.008	0.008	0.28
		476.70	3.742	564.0	715.0	1.27	6.9	OK	0.070												
		480.30	3.770	600.0	743.0	1.24	7.4	OK	0.072												
	195851	476.60	3.741	571.0	660.0	1.16	6.6	OK	0.080	0.20	0.46	0.017	0.019	0.03	0.04	0.07	0.001	0.004	0.004	0.004	0.29
		475.30	3.731	556.0	640.0	1.15	7.5	OK	0.079												
		479.70	3.766	561.0	640.0	1.14	7.3	OK	0.081												
	195853	480.10	3.769	548.0	712.0	1.30	7.6	OK	0.073	0.19	0.49	0.017	0.021	0.03	0.04	0.03	0.002	0.004	0.008	0.008	0.28
		480.50	3.772	538.0	704.0	1.31	6.9	OK	0.073												
		482.90	3.791	548.0	711.0	1.30	8.1	OK	0.074												
	295025	479.10	3.761	557.0	754.0	1.35	7.4	OK	0.077	0.19	0.46	0.022	0.019	0.04	0.04	0.05	0.002	0.003	0.008	0.008	0.28
		483.20	3.793	567.0	771.0	1.36	7.0	OK	0.076												
		481.00	3.776	557.0	744.0	1.34	7.6	OK	0.077												
	295319	477.20	3.746	587.0	741.0	1.26	6.8	OK	0.072	0.19	0.48	0.024	0.021	0.04	0.04	0.06	0.003	0.005	0.007	0.007	0.29
		481.00	3.776	597.0	755.0	1.26	6.5	OK	0.073												
		478.30	3.755	588.0	745.0	1.27	6.9	OK	0.073												
	295535	477.20	3.746	548.0	698.0	1.27	8.5	OK	0.076	0.19	0.47	0.032	0.018	0.02	0.02	0.04	0.001	0.002	0.007	0.007	0.28
		476.70	3.742	553.0	701.0	1.27	8.1	OK	0.076												
		479.40	3.763	535.0	694.0	1.30	7.2	OK	0.075												
	295549	482.50	3.788	571.0	686.0	1.20	7.8	OK	0.076	0.19	0.48	0.035	0.020	0.02	0.05	0.03	0.002	0.002	0.007	0.007	0.28
		481.40	3.779	558.0	725.0	1.30	7.5	OK	0.076												
		481.10	3.777	539.0	687.0	1.27	7.4	OK	0.076												





YB25MM X 12M

BAR PATTERN:RUS5

DUM04B/20/20-204B

Size	Heat No.	Cross-sectional area (mm <sup>2</sup> )	Weight of linear mass (kg/m)	MECHANICAL PROPERTIES/VALUES						Chemical analysis/composition for each cast/heat of the goods (%)											
				TENSILE TEST		Elongation %	BEND TEST	REBEND TEST	RELATIVE RUB AREA %	C	Mn	P	S	Cr	Cu	Ni	Mo	V	N	Carbon Equivalent Value (Ceq)	
				Yield Point N/mm <sup>2</sup>	Tensile Strength N/mm <sup>2</sup>																Transverse field
25MMX12M	496200	486.10	3.816	551.0	695.0	1.26	7.3	OK	OK	0.073	0.20	0.46	0.036	0.028	0.03	0.03	0.05	0.001	0.002	0.005	0.29
		475.30	3.731	556.0	706.0	1.27	8.8	OK	OK	0.074											
		486.00	3.815	557.0	698.0	1.25	7.4	OK	OK	0.073											
	496901	485.60	3.812	560.0	704.0	1.26	8.3	OK	OK	0.077	0.20	0.46	0.045	0.033	0.03	0.03	0.05	0.001	0.003	0.006	0.29
		485.40	3.810	547.0	704.0	1.29	8.4	OK	OK	0.077											
		482.40	3.787	567.0	733.0	1.29	9.1	OK	OK	0.078											
	496912	479.10	3.761	576.0	712.0	1.24	6.8	OK	OK	0.083	0.20	0.46	0.045	0.036	0.03	0.06	0.03	0.002	0.003	0.005	0.29
		479.70	3.766	563.0	714.0	1.27	5.9	OK	OK	0.082											
		481.50	3.780	579.0	714.0	1.23	8.8	OK	OK	0.083											
	596411	487.30	3.825	547.0	692.0	1.27	7.9	OK	OK	0.078	0.19	0.48	0.027	0.040	0.02	0.03	0.05	0.001	0.002	0.005	0.28
		477.20	3.746	549.0	698.0	1.27	7.5	OK	OK	0.078											
		481.40	3.779	535.0	688.0	1.29	8.0	OK	OK	0.078											
	596509	482.30	3.786	559.0	709.0	1.27	8.6	OK	OK	0.077	0.18	0.47	0.022	0.018	0.04	0.03	0.04	0.002	0.003	0.005	0.27
		475.50	3.733	557.0	698.0	1.25	7.8	OK	OK	0.076											
		476.10	3.737	560.0	708.0	1.26	7.1	OK	OK	0.077											

Gross weight ± 806.554MT

Net weight 802.970MT

Number of bundles: 326 Bundles



JSC "EVRAZ Consolidated  
West Siberian Metallurgical Plant"

Signatures:  
the representative of  
ZAFSIS / ZSMK

JSC "EVRAZ Consolidated  
West Siberian Metallurgical Plant"

2019

JSC "EVRAZ Consolidated West Siberian Metallurgical Plant"

654043 NOVOKUZNETSK, RUSSIA

GRADE 500B MANUFACTURED TO GOST:2012

The address at which the record of test results is available for inspection:

Board classification:

The nominal ratio of effective to gross cross-sectional area of bars below 3%


Bar pattern code RUS5 - Actual drawing:



DUM04B/20/20-204B

BAR PATTERN:RUS5

YB25MM X 12M

1. Exporter (name, address, country) East Metals AG Baarerstrasse 131, 6300 Zug, Switzerland		ORIGINAL No 0001004253  5942344	
2. Consignee (name, address, country)  TO ORDER OF SHANGHAI COMMERCIAL BANK LTD., HONG KONG		CERTIFICATE OF ORIGIN Issued in the Russian Federation	
3. Means of transport and route FROM NAKHODKA, Russia TO HONG KONG, Hong Kong BY m/v AQUAMARINE SW		4. For official use	
5. Country of origin RUSSIA		6. Supplementary details	
7. Item number	8. Description of goods  DEFORMED STEEL BAR  <div style="border: 1px solid red; padding: 5px; margin: 10px 0;"> <p>We Ever Success Construction Eng. Materials Ltd.            Certify that this is a true copy issued to:  <i>Client:</i> Castco Testing Centre Ltd.  <i>Location:</i> 29A, On Chuen Street Fanling, Hong Kong  <i>Size:</i> Y25mm x 12M <i>Tonnage:</i> 0.058 MT  <i>Date:</i> 11 Apr., 2022 <i>D/O No.:</i> D22769</p> </div>	9. Number and kind of packages  29 BUNDLES	10. Gross weight or other quantity  Gross weight 69.200 MT Net weight 68.910 MT
11. Certification It is hereby certified, that the declaration by the exporter is correct  RUSSIAN FEDERATION CHAMBER OF COMMERCE ПЯТЕНКА 6 MOSCOW, RUSSIA   MOSCOW		12. Declaration by the exporter The undersigned hereby declares that the above details and statements are correct; that the goods are of origin of the country shown in box No 5; that the goods are exported to HONG KONG  ..... (Importing country)  EAST METALS AG MOSCOW 02.02.2020  ..... Place, date, stamp and signature of authorized signatory	
Place, date, signature, name and stamp of certifying authority		Place, date, stamp and signature of authorized signatory	

DUM14B/20/20-114B

BAR PATTERN:RUS5

YB32MM.X.12M



# MILL'S TEST CERTIFICATE



MILL'S TEST CERTIFICATE OF CHEMICAL ANALYSIS  
AND MECHANICAL PROPERTIES

BUYER COUNTRY: HK CERTIFICATE DATE 30.04.2012

CUSTOMER: VSC STEEL COMPANY LIMITED

SPECIFICATION: GRADE S005 MANUFACTURED TO CSZ-2012

DESCRIPTION OF GOODS: NEWLY ROLLED STEEL DEFORMED BARS

REFERENCE NUMBER: DE6779YSC-SH

FULL NAME AND ADDRESS OF MANUFACTURER: ISO CEKINO, KUZBASSCO-U  
JSC 'EVRAZ' CONSOLIDATED WEST-SIBERIAN METALLURGICAL PLANT ISO 9001-2015  
16, KOSMICHESKOYE SHOSSE, NOVOKUZNETSK, 654049 RUSSIA

NAME OF CARRYING VESSEL: CSC RUI HAI

THE MATERIAL SUPPLIED COMPLIES WITH THE REQUIREMENTS OF AND HAS BEEN TESTED AT THE  
FREQUENCY SPECIFIED IN CSZ-MIL. WE CONFIRM THAT THE RESULTS OF SURFACE GEOMETRY  
MEASUREMENT OR BEAM TEST ARE IN COMPLIANCE WITH THE STANDARD

© = total elongation at maximum force; A<sub>50</sub> (%) C<sub>eq</sub> = C + Mn/6 + (Cu+V+Mo)/5 + (Cr+Ni)/15

Main manufacturing process: Basic oxygen furnace (Steel Making), Quenching and tempering (rolling)

Size	Bar No.	Cross-sectional area (mm <sup>2</sup> )	Weight of linear mass (kg/m)	MECHANICAL PROPERTIES/VALUES				RELATIVE REDUCTION OF AREA (%)	C	Mn	P	S	Cu	Ni	Mo	V	N	C <sub>eq</sub> (C <sub>eq</sub> )	Surface Defect Level Value (C <sub>eq</sub> )
				Yield Point (N/mm <sup>2</sup> )	Tensile Strength (N/mm <sup>2</sup> )	Transition Temperature (°C)	BEND TEST												
32MMX12M	401755	807.50	63.00	608.0	689.0	1.13	13.0	OK	0.19	1.08	0.027	0.045	0.04	0.07	0.002	0.006	0.007	0.39	
		800.90	6.287	584.0	671.0	1.15	11.0	OK	0.080										
		801.40	6.291	593.0	680.0	1.14	13.5	OK	0.080										
	501834	795.50	6.230	594.0	684.0	1.15	14.0	OK	0.080	1.15	0.045	0.037	0.04	0.07	0.001	0.002	0.009	0.41	
		791.00	6.209	592.0	684.0	1.16	11.0	OK	0.080										
		789.40	6.197	566.0	664.0	1.17	13.5	OK	0.080										
	501836	797.50	6.260	619.0	705.0	1.14	12.5	OK	0.082	0.95	0.026	0.023	0.04	0.06	0.005	0.006	0.009	0.39	
		794.80	6.239	610.0	704.0	1.15	9.5	OK	0.082										
		798.00	6.264	597.0	687.0	1.15	12.5	OK	0.083										
	501837	794.50	6.235	577.0	679.0	1.18	11.5	OK	0.080	1.21	0.017	0.021	0.05	0.05	0.001	0.003	0.008	0.42	
		795.00	6.241	580.0	681.0	1.17	11.5	OK	0.081										
		792.10	6.218	579.0	679.0	1.17	15.0	OK	0.080										

Gross weight: 474350MT

Net weight: 4721900MT



The address at which the record of test results is available for inspection:  
Bond Classification:  
The nominal ratio of effective to gross cross-sectional area of bars below 3%.  
Bar patterns on the RUSS - Actual drawings:

JSC 'EVRAZ' Consolidated West-Siberian Metallurgical Plant  
654049 NOVOKUZNETSK, RUSSIA  
GRADE S005 MANUFACTURED TO CSZ-2012

No. of bundles: 196 Bundles  
JSC 'EVRAZ' Consolidated  
Signature: West-Siberian Metallurgical Plant  
the representative of JSC 'EVRAZ' Consolidated  
West-Siberian Metallurgical Plant  
30.04.2012



1. Exporter (name, address, country) East Metals AG Banrerstrasse 131, 6300 Zug, Switzerland		ORIGINAL No 0001012189  5055403	
2. Consignee (name, address, country) TO ORDER OF SHANGHAI COMMERCIAL BANK LTD., HONG KONG		CERTIFICATE OF ORIGIN Issued in the Russian Federation	
3. Means of transport and route FROM: NAKHODKA SEA FISHING PORT IN RUSSIA TO HONG KONG BY M/V CSC RUI HAI		4. For official use	
5. Country of origin RUSSIA		6. Supplementary details	

7. Item number	8. Description of goods	9. Number and kind of packages	10. Gross weight or other quantity
	DEFORMED STEEL BARS	4173 bundles	Gross weight 10,088.876 MT Net weight 10,046.450 MT

We Ever Success Construction Eng. Materials Ltd.  
 Certify that this is a true copy issued to:  
 Client: Castco Testing Centre Ltd.  
 Location: 29A, On Chuen Street Fanling, Hong Kong  
 Size: Y32mm x 12M Tonnage: 0.114 MT  
 Date: 11 Apr., 2022 D/O No.: D22769



11. Certification  
 It is hereby certified, that the declaration by the exporter is correct

RUSSIAN FEDERATION  
 CHAMBER OF COMMERCE  
 AND INDUSTRY  
 ILYINKA 6  
 MOSCOW, RUSSIA  
 MOSCOW

Place, date, signature, name and stamp of certifying authority

12. Declaration by the exporter  
 The undersigned hereby declares that the above details and statements are correct; that the goods are of origin of the country shown in box No 8; that the goods are exported to Hong Kong

.....  
 (Importing country)

EAST METALS AG  
 MOSCOW 26.05.2020

Place, date, stamp and signature of authorized signatory

DUM01B/18 / 18-101B

BAR PATTERN:INA1

YB40mmX12M



JSW Steel Limited
Vijayanagar works, P O Vidyanagar, Toranagalli, Dist: Bellary - 583275 Karnataka
Registered Office: JSW CENTRE, Bandra Kurla Complex, Bandra (East), Mumbai - 400051

TO: Duferco Asia PTE LTD
3 Fraser Street
No. 08-23 Duo Tower
Hong Kong 189352

MILL TEST CERTIFICATE (According to BS EN 10204 - Type 3.1)

Ship To Party and Destination: VSC STEEL CO., LTD
Hong Kong

Test Certificate No: 2017-18/140174412\_000070\_7240946454
Date: 24.12.2017

Page No. 01

Table with columns: Unit, Kg/Mtr, V.1.16, Max, Min, Heat No, Length (mm), Net Wt, (MT), C, Mn, S, P, Si, Cr, Ni, Cu, Mo, V, N, Ceq, YS, UTS, Agt, UTS/YS, Rr, Ratio, Test, Remarks. Includes chemical composition and mechanical properties data.

We hereby certify that the material described herein has been tested and inspected with satisfactory results in accordance with the requirements of the above specification. This is to certify that the above mentioned product produced & supplied by JSW Steel Ltd do not contain any harmful radio active element higher than the natural level.

Commercial Invoice no: 7240946454
Sales contract no: 9024-01
Colour Code: Yellow
Product: Thermo-mechanically treated rebar(QST)
The Arcwits of surface geometry measurement are also in compliance with CS2.2012
INA1
ISO9001:2008 certificate registration no. 01 100 99572
Chemistry - Ladle sample analysis
IMP= IN/mm
YS- Yield Strength
UTS - Ultimate Tensile Strength
Ceq= (C + Mn/6 + Cr+Mo+V)/5 + (Ni+Cu)/151
Certified by [Signature]
Authorized signatory (Technology Excellence, DRM & WRM) For JSW Steel Ltd.

DUM01B/18 / 18-101B

BAR PATTERN:INA1

YB40mmX12M

125324

CERTIFICATE OF ORIGIN (NON PREFERENTIAL)

NPI/17

(COMBINED DECLARATION & CERTIFICATE ISSUED IN INDIA)

1. Goods consigned from (exporter's business name, address, country)  JSW STEEL LIMITED TORNAGALLU, TALUKA SANDUR BELLARY, DISTRICT KARNATAKA 583123, INDIA		REFERENCE NO. _____ I.M.C. CODE NO. <b>IMC 997</b>
2. Goods consigned to (consignee's business name, address, country)  GOLIK STEEL (HK) LIMITED SUITE 6505 CENTRAL PLAZA 18 HARBOUR ROAD WANCHAI HK HONG KONG		<p align="center"><b>IMC</b></p> <p align="center"><b>Chamber of Commerce and Industry</b></p> <p align="center">An ISO 9001 : 2008 Certified Organisation (Established in 1907) (Formerly Indian Merchants' Chamber)</p> <p><b>HEAD OFFICE :</b> IMC Bldg, IMC Marg, Churchgate, Mumbai - 400 020 (INDIA) Tel.: 2204 6633 FAX : (91-22) 2204 4380 / 2204 8508 / 2283 8261 E-mail : imc@imcnet.org Web Address : http://www.imcnet.org</p> <p><b>BRANCH OFFICE :</b> The Commodity Exchange, Room No. 616 &amp; 617, 6th Floor, P. O. Box 87, Sector 19, Vashi, Navi Mumbai - 400 705. (INDIA) Tel.: 2784 2466 Telefax: 2784 2467 E-mail : im.vashi@imcnet.org</p> <p><b>BRANCH OFFICE :</b> 405, Centre Square, A-Wing, 4th Floor, Opp. Bharat Petrol Pump, S.V. Road, Andheri (West), Mumbai - 400058, (INDIA) Tel: 26231937 Telefax : 26703689 E-mail : imcandheri@imcnet.org</p> <p><b>BRANCH OFFICE :</b> 16-A, 16th Floor, Alma Ram House, 1-Tolstoy Marg, New Delhi - 110 001. (INDIA) Tel : 91-11-2373 0970 - Telefax : 91-11-2373 0979 E-mail : imcdelhi@imcnet.org</p>
3. Means of transport / Port of loading & Discharge  BY SEA FROM : KRISHNAPATNAM PORT, INDIA TO : HONG KONG		
4. For office use (IMC)		

5. Item no.	6. Marks & no. of packages	7. No. & Kind of packages description of goods	8. Origin criteria	9. Gross wt. or other quantity	10. No. & dt. of invoice
		4949 BUNDLES			
		REINFORCED STEEL BARS		10429.915	
		SPECIFICATION BS4449 2005 B500B	INDIAN	MT	
		SIZE IN MM NET WT GROSS WT		NETT WT	
		10 MM 12 1035.927 1038.302		10454.660	
		12 MM 12 1038.774 1041.274		MT	
		16 MM 12 1034.801 1037.321		GROSS WT.	
		25 MM 12 1042.711 1045.171			
		32 MM 12 2087.196 2091.991			
		40 MM 12 4190.506 4200.601			
		<b>TOTAL 10429.915 10454.660</b>			
		PO NO 9023			
		TOTAL NUMBER OF PIECES: 385275			
	TOTAL 4949 BUNDLES	WE CERTIFY THAT GOODS ARE OF 'INDIAN' ORIGIN			

We Ever Success Construction Eng. Materials Ltd.  
 Certify that this is a true copy issued to:  
 Client: Casco Testing Centre Ltd.  
 Location: 29A, On Chuen Street Fanling, Hong Kong  
 Size: Y40mm x 12M Tonnage: 0.198 MT  
 Date: 11 Apr., 2022 D/O No.: D22769



<p>11. CERTIFICATION (IMC)          It is hereby certified on the basis of control carried out, that the declaration by the exporter is correct</p> <p align="center">No 71126</p> <p>Authorised Signatory, Chamber of Commerce and Industry</p>	<p>12. DECLARATION BY THE EXPORTER          The undersigned hereby declares that the above details &amp; statements are correct that all the goods were produced in <b>INDIA</b></p> <p align="center">(Name of Country)</p> <p>and that they comply with the origin requirements for exports to <b>HONG KONG</b></p> <p align="center">(Name of Importing Country)</p> <p align="center">MUMBAI, INDIA DT.09.01.2018</p> <p align="center">Place &amp; Date, Exporters Signature, Rubber Stamp of Co.</p>
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